



O-Ring Guide

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding

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Warning – user responsibility

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalogue and in any materials provided from Parker or its subsidiaries or authorized distributors.

To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and responsibly foreseeable uses of the components or systems.

Range of application

Our seals may only be used within the application parameters stated in our documents as regards compatibility with contact media, pressures, temperatures and time of storage. Application or use outside of the specified application parameters as well as the selection of different compounds by mistake may result in damage to life, the environment and/or equipment and facilities. The information contained in our publications is based on know-how developed over decades of experience in the manufacturing and application of seals. Despite this experience, unknown factors arising out of the practical application of seals may considerably affect the overall applicability of this information in such a way that the recommendations provided herein are not to be considered generally binding.

The data for operating pressure, operating temperature, and surface speed stated in the columns represent maximum values and are interrelated. Under extreme working conditions it is recommended not to use all maximum values simultaneously.

For special requirements (pressure, temperature, speed, etc.) please contact our consultancy service, so that suitable materials and/or designs can be recommended.

Compatibility of seals and operating media / cleaning agents

Due to the great diversity of operational parameters affecting fluidic devices and their impact on seals, it is absolutely imperative that manufacturers of these devices approve seals for functional and operational suitability under field conditions.

Furthermore, in view of the consistent increase of newly available media used as hydraulic oils, lubricants, and cleaning agents, special attention is invited to the aspect of compatibility with sealing elastomers currently in use.

Additives contained in base media in order to enhance certain functional characteristics may affect compatibility characteristics of sealing materials.

For this reason, it is imperative that any product equipped with our seals be

tested for compatibility with operational media or cleaning agents approved or specified by you either at your plant or by means of field tests prior to any serial application.

We kindly ask you to comply with this notice since, as a manufacturer of seals, we are not in a position, as a matter of principle, to perform simulations regarding any and all conditions present in the final application nor of knowing the composition of the operational media and cleaning agents used.

Design modifications

We reserve the right to make design modifications without prior notification.

Prototypes and samples

Prototypes and samples are produced from experimental moulds. The subsequent series production may differ in production techniques from the prototype production unless specific agreement to the contrary was reached beforehand.

Delivery and services

The delivery guarantee (availability of moulds) for individual dimensions of our range of products is limited to a period of 7 years.

Damaged moulds, including standard items, can only be replaced in case of sufficient demand. Most of the dimensions stated in this catalogue are normally (but not as a matter of course) available ex stock.

For the production of smaller quantities, special compounds, and in case of special production procedures, we reserve the right of charging a prorated share of set-up costs.

All deliveries and services are subject to our terms.

Quality systems

Our manufacturing sites are certified according to ISO 9001 resp. ISO/TS 16949.

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Validity

This edition supersedes all prior documents.

Sealing technology by Parker-Prädifa

The Seal Group of the Parker Hannifin Corporation is a worldwide leader in the development, production and sale of sealing systems, vibration dampers, EMI shielding systems and thermally conductive materials.

Quality assurance

In the O-Ring Division's world-class facilities, skilled Parker technicians manufacture O-Rings to exacting standards. From in-house mixing and tooling operations to the final non-contact inspection process, state-of-the-art technology is employed to provide unparalleled material consistency and dimensional control. Quality registrations are maintained to ensure superior product performance and process repeatability.

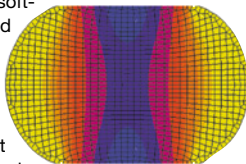
Research and development

Based on decades of experience in a wide range of markets Parker develops tailored sealing solutions for virtually any application. Parker's sealing experts can draw on an extensive network of R+D laboratories around the globe. State-of-the-art materials, high-end manufacturing technology and designs that are perfectly tailored to the specific application result in products and solutions that have one aim in mind: the full satisfaction of our customers and partners.

Computer simulation

Parker-Prädifa uses the Finite Elements Method to develop and optimise sealing systems. Particularly elastomer materials with their non-linear properties cannot be described strictly by using standard software. Therefore, Parker-Prädifa has developed proprietary mathematical models to describe the complex material properties and special measuring methods to capture the relevant material parameters.

Computer simulation allows experts to detect weak areas as early as in the concept phase and to optimise materials or geometries. This saves development time and costs.



Literature

The Parker O-Ring Handbook has been a standard reference work used by seal designers for decades. It contains comprehensive information about the properties of the most important sealing elastomers, typical O-Ring application examples, examples of statically acting seal designs plus descriptions of conditions that may lead to O-Ring failure. In addition, the handbook contains an overview of international dimensions and standards as well as media compatibility data for fluids, gases and solids.



Materials

Tailored materials require tailored compounding processes. Therefore, Parker produces its rubber mixtures and polymerises its thermoplastic materials in-house. The portfolio of materials developed and produced by Parker ranges from compounds for extremely low temperatures down to $-60\text{ }^{\circ}\text{C}$ (silicones) to very high temperatures up to $+320\text{ }^{\circ}\text{C}$ (Parofluor). Parker offers the appropriate compound for the specific application requirements including excellent resistance against aggressive chemicals. With excellent extrusion and abrasion resistance Parker's proprietary polyurethane line is suitable for an extremely extensive application range and continually new uses.



Product lines

Parker manufactures O-Rings and special moulded parts for automotive engineering, the chemical and bio-chemical industries, fluid power, refrigeration and air conditioning technology, the petroleum sector, aerospace, the semiconductor industry and many other industrial sectors.



O-Rings

O-rings are manufactured according to metric and imperial international standards such as AS 568B, DIN ISO 3601 and JIS. Custom sizes of almost any dimension are possible such as miniature O-rings, special O-rings with large dimensions, as continuously moulded and spliced cord.

O-Ring kits

The handy carrying case with O-Rings is ideally suited for repairs, assembly jobs and workshops, and finally puts an end to the search for the right O-Ring.

Parker offers it in various versions: with O-Rings in selected imperial and metric standard dimensions and appropriate materials or with customised content. Compact, well arranged and always within reach, the kit provides the appropriate materials for quick use.

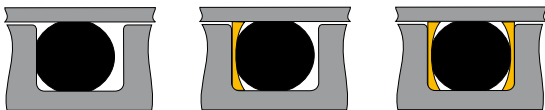


Accessories

Products to assist O-Ring users include assembly greases and lubricants, sizing cones and extraction tools.



Parbak® Back-up rings



Parbak® Back-up rings prevent extrusion in high-pressure applications, help to maintain the lubricant film and thus prolong the service life of O-Rings.

The Parbak® numbers correspond to the size designations of the 2-xxx series of the Parker O-Rings they are installed with (e.g. 8-211, N 300-90 fits O-Ring 2-211, N 674-70).

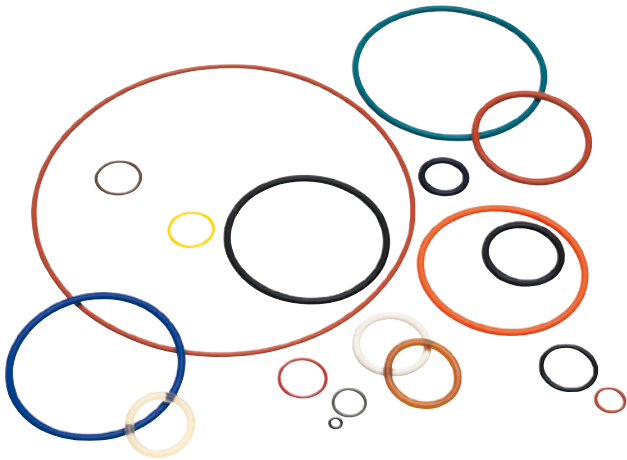
ParCoat® Coating

O-Rings with ParCoat® coatings can be assembled with low exertion of force using automatic equipment. The rings will not stick together during the feeder process. Prior to installation they can be elongated by over 150 % without causing the anti-friction coating to burst or crack.

Benefits

- Clearly reduced frictional forces
- No damage to seals during installation or assembly
- Faster, more cost-efficient assembly process
- Reduction of gaspermeability
- Seals will not stick together in automatic feeding processes
- No soiling or contamination
- Translucent ParCoat® treated O-Rings insures no risk of mix-ups as basic elastomer compound colour remains visible
- Elongation capacity above 150 %, depending on type
- Suitable for nearly all standard elastomer types (for LSR not all coatings applicable)
- In different colours available

Parker O-Ring compounds are formulated to meet the most stringent industry standards, including FDA, USP, KTW, DVGW, BAM, WRAS (WRC), NSF, Underwriters Laboratories (UL), Aerospace (AMS) and many customer-specific requirements.



Compounds

O-Rings can be molded in a wide range of compounds in hardnesses from 40 to 90 Shore A. These materials include:

- **Polyacrylate (ACM)**

ACM (acrylic rubber) has good resistance to mineral oil, oxygen and ozone. The water compatibility and cold flexibility of ACM are considerably worse than those with NBR.

- **Polychloroprene Rubber (CR)**

Also known by the tradename Neoprene, polychloroprene was the first synthetic rubber and exhibits generally good ozone, aging, and chemical resistance. It has good mechanical properties over a wide temperature range.

- **Nitrile-Butadiene (NBR)**

Nitrile rubber (NBR) is the general term for acrylonitrile-butadiene terpolymer. The acrylonitrile content of nitrile sealing compounds varies considerably (18 to 50 %). Polymers with higher ACN content exhibit less swell in gasoline and aromatic solvents, while lower ACN polymers exhibit better compression set and low temperature flexibility. Polymer is also called Buna-N.

- **Hydrogenated NBR (HNBR)**

Hydrogenated NBR was developed as an air-resistant variant of nitrile rubber. In HNBR, the carbon-carbon double bonds in the main polymer chain are saturated with hydrogen atoms in a process called "hydrogenation" that improves the material's thermal stability and oxidation resistance.

- **Ethylene Propylene Rubber (EPDM)**

EPDM is a terpolymer of ethylene, propylene, and a diene third monomer used for cross-linking.

- **Silicone Rubber (VMQ)**

Silicone elastomers have relatively low tensile strength, poor tear and wear resistance. Silicones also possess good insulating properties and tend to be physiologically neutral.

- **Fluorosilicone (FVMQ)**

Fluorosilicone is a silicone polymer chain with fluorinated side-chains for improved oil and fuel resistance. The mechanical and physical properties are very similar to those of silicone.

- **Liquid Silicone Rubber (LSR)**

Liquid Silicone Rubber (LSR) offer great advantage producing efficient high quantity silicone parts. Flash less production gives opportunities for difficult molded shapes. I.E. for fastidious medical or automotive applications.

- **Fluorcarbon (FKM)**

Fluorocarbon (FKM) has excellent resistance to high temperatures and a broad range of chemicals. Permeability and compression set are excellent.

- **HiFluor® (FKM)**

As a high-performance fluoroelastomer, HiFluor® offers chemical stability comparable to perfluoroelastomers (FFKM) in nearly all media.

Particularly in polar solvents, HiFluor® exhibits major advantages over conventional FKM polymers.

HiFluor® offers a wide range of application solutions in all industrial sectors. From conventional O-rings in standard (imperial and metric) dimensions through to diaphragms and moulded engineering parts according to customers' drawings, the compound can be processed in rubber-metal composites as well.

- **Parofluor® (FFKM)**

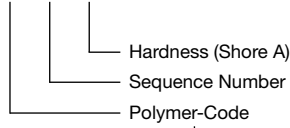
The Parofluor® range consists of advanced perfluorinated elastomers (FFKMs) exclusively developed and produced by Parker Hannifin. They are carried under the trade names of Parofluor® and Parofluor Quantum®. Compared with other perfluorinated elastomers Parofluor® compounds offer outstanding retained resiliency as they have been developed specifically for extremely challenging sealing applications.

Parker O-Ring compound numbering systems

Note: There are two types of nomenclature used to reference Parker O-Ring products. See tables below for description of these types.

Type I:

N 0674 -70



- A Polyacrylate
- C Neoprene (Chloroprene)
- E Ethylene Propylene
- L Fluorosilicone
- N Nitrile (Buna N) and HNBR
- S Silicone
- V Fluorocarbon, HiFluor[®], Parofluor[™]

Compound tables

Compound code	Hardness (Shore A)	Colour	Temp. range (°C) static	Properties / applications
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Polyacrylate (ACM)

A3872-70	-70 ⁼⁵	black	-20 +150	Euro standard compound
A8531-80	-80 ⁼⁵	black	-20 +150	Euro standard compound

Polychloroprene Rubber (CR)

C0557-70	-70 ⁼⁵	black	-40 +100	Standard; good aging and salt water resistance; often used in refrigerant (e.g. R 134a or R22)
C0944-70	-70 ⁼⁵	red	-40 +100	Col-O-Ring compound
C3721-70	-70 ⁼⁵	black	-35 +100	Euro standard compound

Ethylene Propylene Rubber (EPDM)

E0529-60	60 ⁼⁵	black	-50 +150	Standard
E0540-80¹⁾	80 ⁼⁵	black	-50 +150	Global standard compound; good compression set; steam to 200 °C, hot water, air to 150 °C, diluted acids; fire-resistant hydraulic fluids with phosphateester base; brake fluids with non-mineral oil base
E3609-70	70 ⁼⁵	black	-50 +150	Global standard compound; EN 681-1 approval
E3678-80	80 ⁼⁵	violet	-50 +150	Col-O-Ring compound
E3704-70	70 ⁼⁵	black	-50 +150	For industrial cooling water applications; Euro standard compound
E3804-90	90 ⁼⁵	black	-50 +150	Standard; Parbak [®] compound
E3809-80	80 ⁼⁵	black	-50 +150	Euro standard compound
E8556-70	70 ⁼⁵	black	-50 +150	For industrial cooling water applications; improved aging resistance
E8743-70	70 ⁼⁵	black	-50 +150	FDA-compound, for food application

¹⁾ bold printed compounds are 2-xxx standard and available ex-stock.

The temperature ranges given are only valid where elastomer medium compatibility is absolute. Recommendations in the column remarks / applications on application design and material selection are based on available technical data and are offered as suggestions only. Each user should make his own tests to determine the suitability for his own particular use. Parker offers no express or implied warranties concerning the form, fit, or function of a product in any application.

O-Ring material offering

Compound code	Hardness (Shore A)	Colour	Temp. range (°C) static		Properties / applications
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Ethylene Propylene Rubber (EPDM)

E8780-80	80 ^{±5}	black	-50	+150	Standard for drinking water application with KTW, W 270, EN 681-1, W 534, Ö-Norm, B-5014-1 approval
E8790-70	70 ^{±5}	black	-50	+150	Standard for drinking water application with KTW, WRAS, W 270, EN 681-1, W 534, KIWA, NSF 61, Ö-Norm, B-5014-1 approval

Nitril-Butadien (NBR)

N0525-60	60 ^{±5}	black	-35	100	Standard
N0552-90¹⁾	90 ^{±5}	black	-30	100	Standard
N0674-70¹⁾	70 ^{±5}	black	-35	100	Global standard compound; generally suited for hydraulic and pneumatic systems; compatible with hydraulic oil, water/glycol (HFC fluids) and oil in water emulsions (HFA); animal, mineral and vegetable oils, fuels, heavy oil
N3505-50	50 ^{±5}	black	-35	100	Improved ozone and weather-proof resistance
N3575-75	75 ^{±5}	black	-50	100	Low temperature NBR with improved oilresistance
N3578-80	80 ^{±5}	black	-40	100	Standard
N3593-70	70 ^{±5}	black	-30	100	Euro standard compound
N3594-50	50 ^{±5}	black	-30	100	Euro standard compound
N3596-60	60 ^{±5}	black	-30	100	Euro standard compound
N3597-70	70 ^{±5}	black	-30	100	Euro standard compound
N3598-80	80 ^{±5}	black	-30	100	Euro standard compound
N3599-90	90 ^{±5}	black	-30	100	Euro standard compound
N8676-70	70 ^{±5}	black	-35	100	Improved ozone resistance; Euro standard compound

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Compound code	Hardness (Shore A)	Colour	Temp. range (°C) static	Properties / applications
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Hydrogenated NBR (HNBR)

N3510-85	85 ^{±5}	black	-35 +150	Standard
N3512-90	90 ^{±5}	black	-35 +150	Standard
N3554-75	75 ^{±5}	light-green	-35 +150	Standard
N3573-75	75 ^{±5}	black	-35 +150	Standard
N3723-80	80 ^{±5}	black	-35 +150	Euro standard compound
N3813-70	70 ^{±5}	black	-40 +150	Low temperature
N3831-70	70 ^{±5}	black	-35 +150	Euro standard compound
N3837-85	85 ^{±5}	green	-35 +150	Standard
N8505-70	70 ^{±5}	green	-35 +150	Suitable for Biodiesel (RME) applications up to +80°C
N8570-60	60 ^{±5}	black	-35 +150	Euro standard compound
N8680-90	90 ^{±5}	black	-40 +150	Low temperature HNBR
N8888-70	70 ^{±5}	yellow	-35 +150	Compound for gas- and water application with EN 549, EN 681-1 approval

Silicone Rubber (VMQ)

S0595-50	50 ^{±5}	red	-55 +200	Standard
S0604-70	70 ^{±5}	red	-55 +200	Global standard compound; Col-O-Ring compound; hot air (to 210°C), oxygen, water (to 100°C); only suitable as static seal
S0613-60	60 ^{±5}	red	-55 +200	Standard
S0614-80	80 ^{±5}	red	-55 +200	Global standard compound

Liquid Silicone Rubber (LSR)

S3693-50	50 ^{±5}	reddish brown	-50 +200	Standard
S3695-60	60 ^{±5}	reddish brown	-50 +200	Standard
S3697-40	40 ^{±5}	reddish brown	-50 +200	Standard
S3698-70	70 ^{±5}	reddish brown	-50 +200	Standard

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O-Ring material offering

Compound code	Hardness (Shore A)	Colour	Temp. range (°C) static		Properties / applications
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Fluorosilicone (FVMQ)

L0677-70	70 ^{±5}	blue	-60	+170	Col-O-Ring compound; for high temperature, good low temperature resistance; mostly fitted where fuel and oil resistance is important, e.g. in aircraft
L0806-80	80 ^{±5}	blue	-60	+170	Approvals for military and aerospace applications
L3355-70	70 ^{±5}	yellow	-60	+170	
L8559-70	70 ^{±5}	blue	-60	+170	Standard
L8585-80	80 ^{±5}	blue	-60	+170	Standard; approvals for aerospace applications

Fluorocarbon (FKM)

V0709-90	90 ^{±5}	black	-25	+200	Standard
V0747-75¹⁾	75 ^{±5}	black	-25	+200	Global standard compound; for high temperatures; hot oil; many chemicals; fire-resistant fluids with Phosphate-Ester and Chlorinated hydrocarbon base; Copolymer
V0763-60	60 ^{±5}	brown	-25	+200	
V0884-75	75 ^{±5}	brown	-25	+200	Col-O-Ring compound; Copolymer
V0894-90	90 ^{±5}	brown	-25	+200	Col-O-Ring compound; medium compatibility like V0747-75
V3642-75	75 ^{±5}	black	-25	+200	Terpolymer
V3670-70	70 ^{±5}	black	-25	+200	
V3681-80	80 ^{±5}	green	-25	+200	
V3701-70	70 ^{±5}	green	-25	+200	Euro standard compound
V3736-75	75 ^{±5}	black	-28	+200	Terpolymer; improved low temperature resistance
V3738-75	75 ^{±5}	black	-20	+200	Improved medium compatibility
V8521-75	75 ^{±5}	red	-25	+200	Euro standard compound
V8592-75	75 ^{±5}	blue	-40	+200	Low temperature FKM
V8688-75	75 ^{±5}	black	-35	+200	Low temperature FKM with improved chemical resistance

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Compound code	Hardness (Shore A)	Colour	Temp. range (°C) static		Properties / applications
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Fluorocarbon (FKM)

V8703-75	75 ^{±5}	black	-30	+200	Improved low temperature resistance; suitable for Biodiesel (RME) applications
V8722-75	75 ^{±5}	black	-25	+200	Improved resistance against water/glycol and acids
V8750-70	70 ^{±5}	black	-25	+200	FDA-compound, food application

High Performance Fluoroelastomers (HiFluor®)

V3819-75	75 ^{±5}	black	-25	+250	Extremely low compression set at cyclical temperatures; excellent availability in Parker standard dimensions
V8534-90	90 ^{±5}	black	-25	+250	Improved resistance to explosive decompression and gap extrusion; off-shore and petrochemical applications
V8730-70	70 ^{±5}	white	-25	+250	Food industry applications; meets FDA CFR21 NR. 177.2600 requirements; particularly suitable for use with high processing temperatures and aggressive media
V3852-65	65 ^{±5}	black	-25	+250	Preferably used for moulded functional components and membranes/diaphragms
V8558-75	75 ^{±5}	green	-25	+260	For high temperatures

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O-Ring material offering

Compound code	Hardness (Shore A)	Colour	Temp. range (°C) static	Properties / applications
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Perfluor-Elastomer (Parofluor®)

V8920-75	75 ^{±5}	black	-15 +260	Standard; good resistance in hot water; for wet processes in semiconductor applications
V8545-75	75 ^{±5}	black	-15 +300	Global standard; best compound for hot water and steam applications
V8562-75	75 ^{±5}	white	-15 +300	Global standard; for high temperature-plasma-applications; dry applications in semiconductor industries
V8921-75	75 ^{±5}	white	-15 +300	Pure compound for sterile and pharmaceutical technology, for oxidising media
V8588-90	90 ^{±5}	black	-15 +260	ED-resistant, Norsok M-710
V3734-70	70 ^{±5}	black	-15 +320	Parofluor®; for low temperatures; for aerospace
V8930-75	75 ^{±5}	black	-15 +325	For high temperatures; not recommended for hot aliphatic amine and water steam
V8931-75	75 ^{±5}	black	-15 +310	For high temperatures; for hot aliphatic amine and water steam
V8950-75	75 ^{±5}	black	-15 +240	FDA, for food industry; pharmacy and biotechnology
V8951-75	75 ^{±5}	white	-15 +240	FDA, USP Class VI for pharmacy, biotechnology und medical technology

Parofluor Quantum®

V8910-75	75 ^{±5}	black	-20 +220	Improved chemical resistance
V8911-75	75 ^{±5}	white	-20 +220	Improved chemical resistance
V8787-75	75 ^{±5}	black	-20 +230	Optimized paint, varnish and solvent stability
V8844-75	75 ^{±5}	white	-20 +230	Optimized paint, varnish and solvent stability

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Range of application

Underwriters laboratories approved services

	Fire extinguishing agents	Gasoline	Gasoline/alcohol blends	Naptha or kerosene	MPS gas	MFG or natural gas	Diesel fuel, fuel oil, lubricating oil	Heated fuel oil	Anhydrous ammonia	LP-gas
Compound code	A	B	C	D	E	F	G	H	I	J
N0674-70	●			●		●	●	●	●	●
V0747-75		●		●		●	●	●		●
V0884-75		●	●	●			●			

Compounds for gas supply and appliances

The following Parker Hannifin compounds are approved by the German Association for Gas and Water (DVGW) for the applications listed:

Parker compound	Polymer	Colour	Standard
V0747-75	FKM	black	DIN 3535, Part
N0552-90	NBR	black	DIN EN 549
N0674-70	NBR	black	DIN EN 549, VP 406
N3506-70	NBR	black	DIN EN 549
N3578-80	NBR	black	DIN EN 549
N3829-70	NBR	black	DIN EN 549
N8888-70	HNBR	yellow	DIN EN 549, VP 406, VP 614
S3698-70	VMQ	red	DIN EN 549
V0747-75	FKM	black	DIN EN 549
V0884-75	FKM	brown	DIN EN 549

Compounds for food industry

Compounds which are to be used in contact with foodstuffs must comply with the law. The German Federal Institute for Risk Assessment (BfR) has defined the type of substances which are not harmful to health and the permissible migration or leaching.

According to BfR recommendation no. XXI, rubber parts are divided into 4 classes and a special category according to the period of time in contact with the foodstuff.

Silicone is suitable for these applications because of its physiological properties. It is inert, taste and odourfree.

The **FDA** (**F**ood and **D**rug **A**dministration, USA) has a list of allowable substance similar to the BfR list which are non-toxic or carcinogenic. Additionally the FDA requires extraction tests which are carried out by the manufacturer.

Parker compound	Polymer	Colour	Standard
EJ590-70	EPDM	white	FDA + USP, classVI
EJ595-70	EPDM	white	FDA + USP, classVI
E3609-70	EPDM	black	FDA
E8743-70	EPDM	black	FDA
E8790-70	EPDM	black	FDA + BfR
E8780-80	EPDM	black	FDA + BfR
S3697-40	LSR	reddish brown	FDA + BfR
S3693-50	LSR	reddish brown	FDA + BfR
S3695-60	LSR	reddish brown	FDA + BfR
S3698-70	LSR	reddish brown	FDA + BfR
V8750-70	FKM	black	FDA
V8722-75	FKM	black	FDA
V8730-70	HiFluor®	white	FDA
V8950-75	FFKM	black	FDA
V8951-75	FFKM	white	FDA + USP classVI

KTW approved compounds

Sealing compounds for use in drinking water and heating applications are subject to a large number of approval regulations designed to ensure their harmlessness from the stage of water extraction, treatment and transport through to the consumer's tap. Worldwide, almost all countries have issued their own drinking water regulations including specific tests and lists of approved ingredients. The regulations are complemented by physical and microbiological examinations.

KTW:

KTW is the nationally recognized standard for all devices, components and materials which contact drinking water. In addition to Germany (KTW), Great Britain (WRAS), the USA (NSF61), France (ACS) and the Netherlands (KIWA) have published their own regulations for these applications.

Parker's O-Ring Division has developed several materials that are certified to KTW.

Parker Compound	Polymer	Water-contact-temperature	Colour	Standard
E1549-70	EPDM	90°C	black	KTW
		85°C		WRAS
		82°C		NSF 61
E8780-80	EPDM	90°C	black	KTW, W270, Ö-Norm B5014-1
		-		EN 681-1, W 534
E8790-70	EPDM	90°C	black	KTW, W270
		85°C		WRAS
		90°C		KIWA, Ö-Norm B5014-1
		82°C		NSF 61
		-		EN 681-1, W 534
N8888-70	HNBR	-	yellow	EN 681-1, EN 549

Aerospace materials

The aerospace industry demands the most from elastomeric compounds. Special materials often must be developed to meet specification requirements. Additionally many special requirements must be met during the production of finished parts, not least to meet safety, technical and quality requirements.

AMS¹⁾ and NAS²⁾ rubber specification descriptions

Rubber specifications	Parker compound	Hardness (Shore A)	Description title
AMS3201	N0545-40	35-45	Dry heat resistance
AMS3205	N0299-50	45-55	Low temperature resistance
AMS3208	C0267-50	45-55	Weather resistant; chloroprene type
AMS3209	C1124-70	65-75	Weather resistant; chloroprene type
AMS3212	N0525-60	55-65	Aromatic fuel resistant
AMS3220	N0525-60	55-65	General purpose; fluid resistant
AMS3238	B0318-70	65-75	Phosphate-ester resistant; butyl type
AMS3301	S0469-40	35-45	Silicone; general purpose
AMS3302	S0595-50	45-55	Silicone; general purpose
AMS3303	S0613-60	55-65	Silicone; general purpose
AMS3304	S1224-70 S0604-70	65-75	Silicone; general purpose
AMS3305	S0614-80	75-85	Silicone; general purpose
AMS3325	L1223-60 LM152-60	55-65	Fluorosilicone rubber; fuel and oil resistant
AMS3337	S0383-70	65-75	Silicone; extreme low temperature resistant
AMS3345	S0899-50	45-55	Silicone rubber
AMS3357	S1224-70 S0604-70	65-75	Silicone rubber; lubricating oil; compression set resistant
AMS7257	V8545-75 FF200-75	70-80	Sealing rings; perfluorocarbon; high temperature resistant
AMS7259	V0709-90	85-95	High temp.; fluid resistant; very low compression set FKM
AMS7267	S0355-75	70-80	Silicone; heat resistant; low compression set
AMS7271	N0506-65	60-70	Fuel and low temperature resistant

¹⁾ Aerospace Material Specification issued by the Society of Automotive Engineers, Inc.

²⁾ National Aerospace Standard issued by Aerospace Industries Association of America, Inc.

Rubber specifications	Parker compound	Hardness (Shore A)	Description title
AMS7272	N0287-70	65-75	Synthetic lubricant resistant
AMS7276	V1164-75 V1226-75 V0747-75	70-80	High temperature fluid resistant; very low compression set FKM
NAS1613	E1267-80	75-85	Packing; O-Ring; phosphate ester resistant
AMS-P-5315	N0602-70	65-75	Packing; O-Ring; hydrocarbon fuel resistant
AMS-P-5510	N0507-90	85-95	Gasket; straight thread tube fitting boss
AMS-R-6855	N0406-60 C1124-70	55-75	Synthetic rubber sheets; strips; molded or extruded shapes; synthetic oil resistant
AMS-R-7362	47-071	65-75	Rubber; sheet; molded and extruded shapes; synthetic oil resistant
AMS-P-25732	N0304-75	70-80	Packing; preformed; petroleum hydraulic fluid resistant; limited performance
AMS-R-25988	L1223-60 L1120-70 L1218-80 L1077-75 LM152-60 LM153-70 LM154-75 LM155-80	55-85	Rubber; fluorosilicone elastomer; oil and fuel resistant
AMS-R-83248	V1164-75 V1226-75 V0747-75 V0709-90	70-95	Rubber; fluorocarbon elastomer; high temperature fluid and compression set resistant
AMS-P-83461	N0756-75	70-80	Packing; preformed; petroleum hydraulic fluid resistant; improved performance
AMS-R-83485	V0835-75	70-80	Rubber; fluorocarbon elastomer; improved performance at low temperatures

¹⁾ Aerospace Material Specification issued by the Society of Automotive Engineers, Inc.

²⁾ National Aerospace Standard issued by Aerospace Industries Association of America, Inc.

Specifications

Airbus Nord-Sud Aviation (NSA)

Specification	Parker compound	Description
NSA 5512	Special	Bonded seal
NSA 8200	L8585-80	Sizes 3-xxx
NSA 8201	E1267-80	Sizes 3-xxx
NSA 8202	C3645-80	Sizes 3-xxx
NSA 8203	L8585-80	Sizes 2-xxx
NSA 8204	E1267-80	Sizes 2-xxx; NAS 1613; color code
NSA 8205	C3645-80	Sizes 2-xxx
NSA 8206	S0604-70	Sizes 2-xxx
NSA 8207	S0604-70	Sizes 3-xxx
NSA 8213	E1267-80	Square ring
NSA 8216	E1267-80	Square ring
NSA 8218	E1267-80	Square ring
NSA 8671	W5036	Square ring; PTFE

Norme Française (NF), (french standard)

Specification	Parker compound	Category
NF L17-120	N0674-70	20A7
NF L17-241	E1267-80	41B8
NF L17-160	V3642-75	60C7
NF L17-160	V0709-90	60C9
NF L17-164	V0747-75	64C8
NF L17-161	L3747-60	61D6
NF L17-261	L8585-80	61D8
NF L17-261	L1218-80	61D8
NF L17-250-4	S0604-70	EN 2261

Compound-Datasheet (WL)

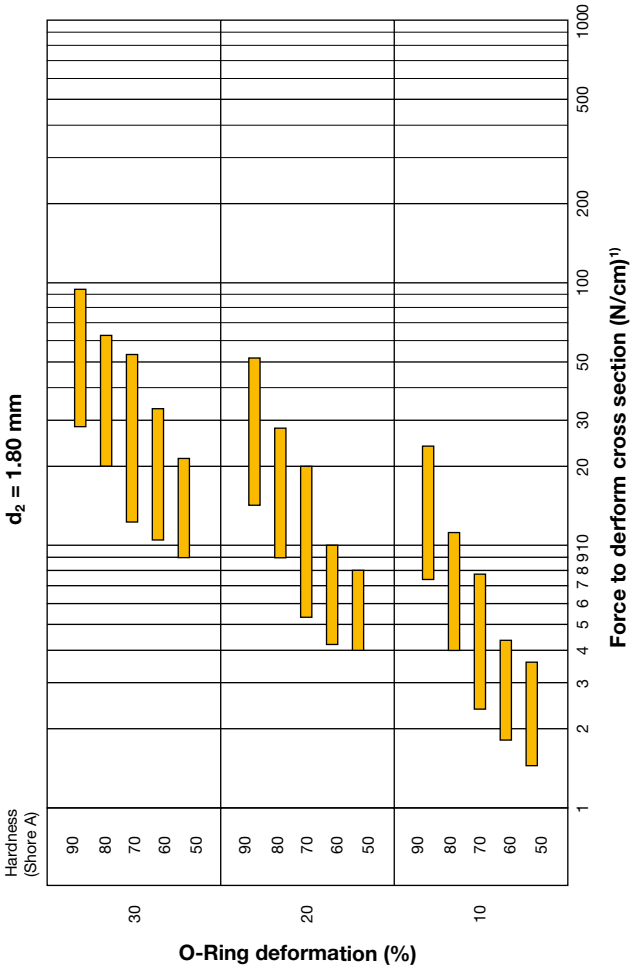
Specification	Parker compound
5.5440	C0365-45
5.5502	S0595-50
5.5600	E0529-65
5.5601	N0406-60
5.5602	N0239-60
5.5603	S0613-60
5.5612	N0406-60
5.5627	N0261-65
5.5629	N0525-60
5.5655	N0406-60
5.5688	L3747-60
5.5701	V0747-75
5.5702	N0674-70
5.5703	S0604-70
5.5704	V3670-70
5.5707	B3688-70
5.5709	C0557-70
5.5710	L0677-70/L8559-70
5.5801	N3578-80
5.5802	E0540-80
5.5804	V0747-75
5.5808	V0709-90
5.5810	N0552-90
5.5813	L0806-80
5.5814	S0614-80
5.5829	N0755-80
5.5855	N3518-80

The following charts are included to facilitate engineering analysis. Additional information is available in the Parker O-Ring Handbook.

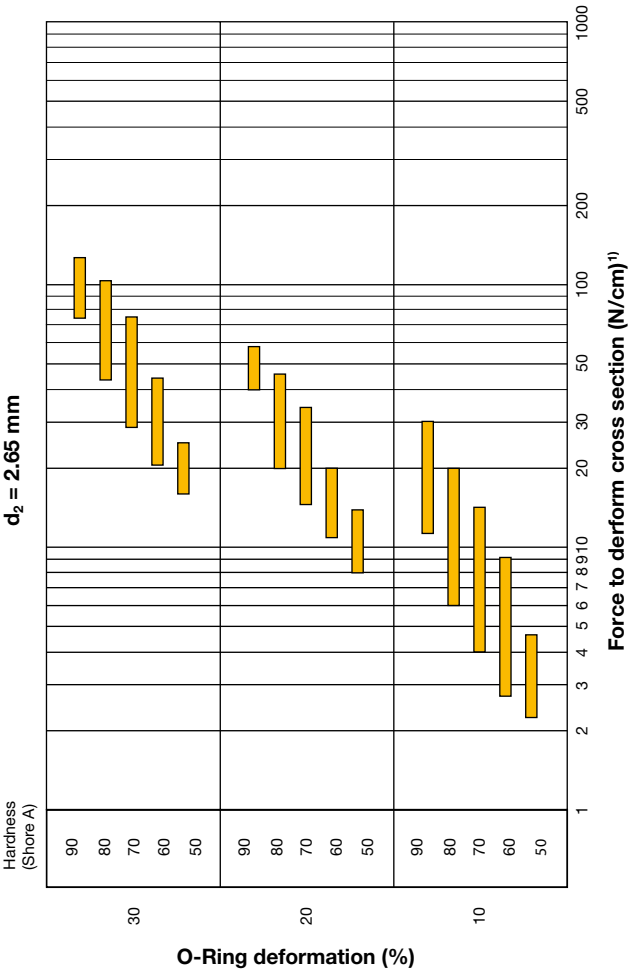
Deformation force

The force necessary to deform an O-Ring cross-section by a given amount (in percent) is related to the compound modulus and O-Ring geometry. Normally the user knows the compound hardness and the deformation in percent, the following diagrams show the relationship between hardness, deformation and cross-section. The range of loads given in the diagrams refers to all elastomers.

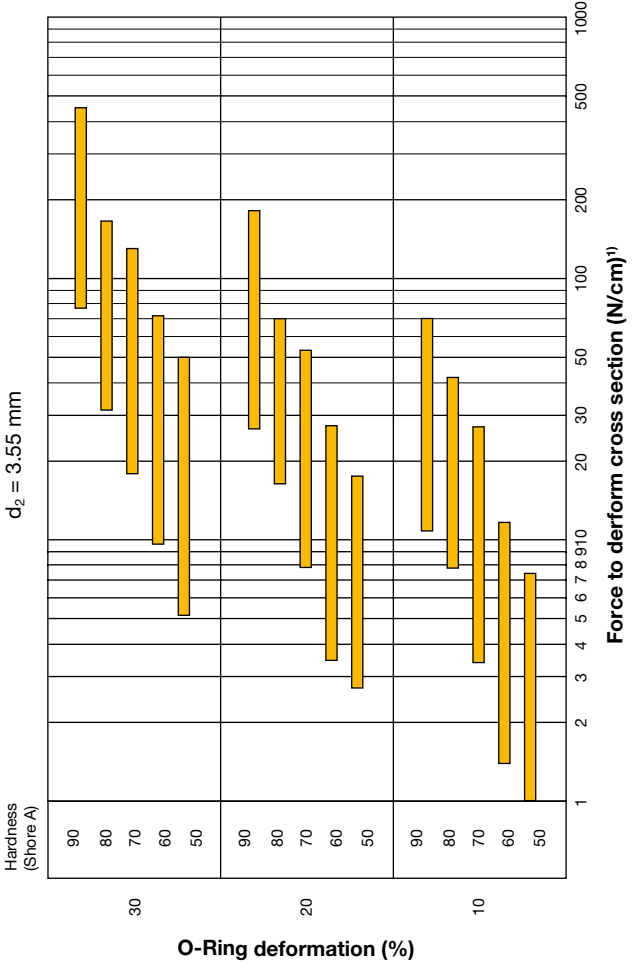
The forces required to deform elastomers during assembly can be estimated from the diagrams and the force imparted to the metal, aluminium or plastic gland faces also can be obtained.



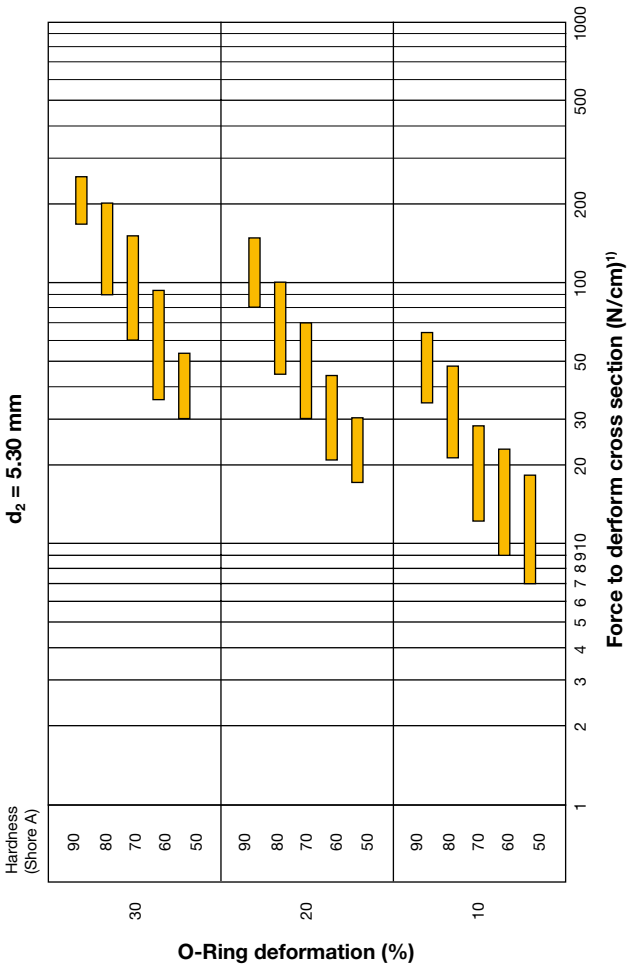
¹⁾ Length in cm of O-Ring circumference



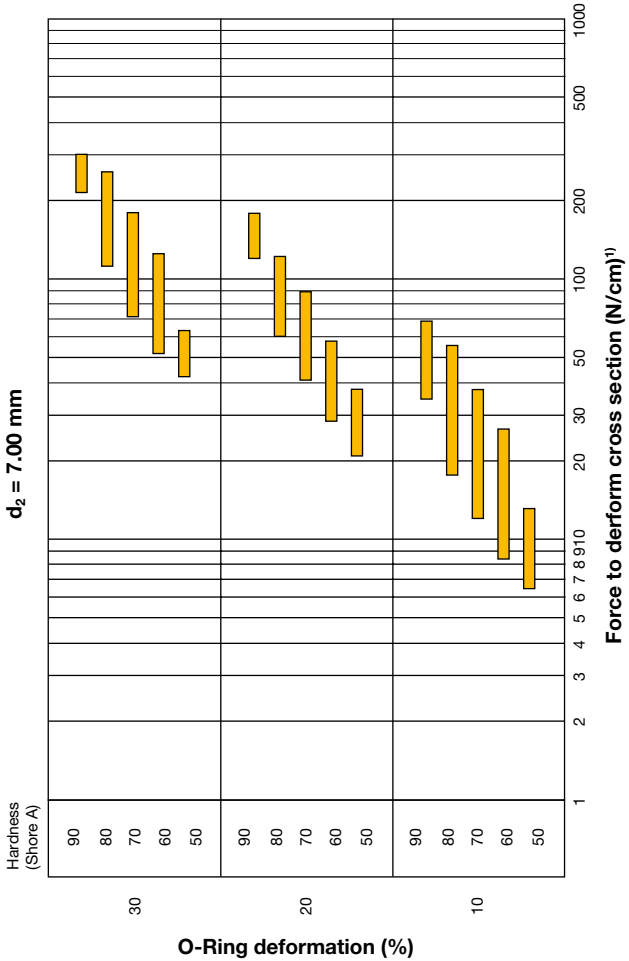
¹⁾ Length in cm of O-Ring circumference



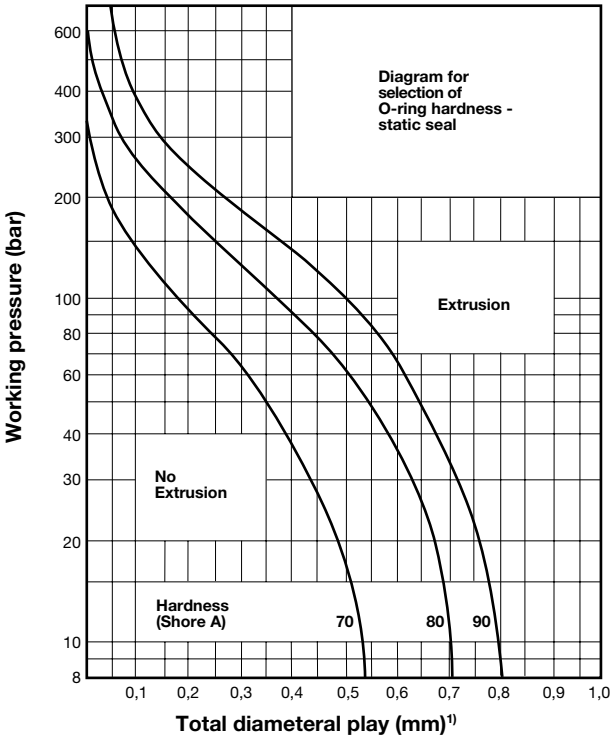
¹⁾ Length in cm of O-Ring circumference



¹⁾ Length in cm of O-Ring circumference



¹⁾ Length in cm of O-Ring circumference



Basis for curves

- 100,000 pressure cycles at the rate of 60 per minute from zero to the indicated pressure.
- Maximum temperature (i.e., test temperature) 70°C.
- No back-up rings.
- Total diametral clearance must include cylinder expansion due to pressure.
- Apply a reasonable safety factor in practical applications to allow for excessively sharp edges and other imperfections and for higher temperatures.

¹⁾ Reduce the clearance shown by 60% when using silicone or fluorosilicone elastomers.

The following charts are included to facilitate engineering analysis. Additional information is available in the Parker O-Ring Handbook.

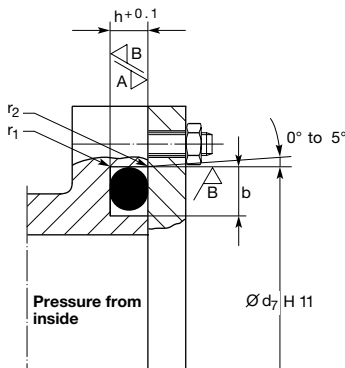
Parker offers O-Rings for use in static as well as dynamic sealing applications. Static seals are those where the mating parts of the gland do not have movement relative to each other. These seals include face, radial, dovetail. Examples of these seals and the corresponding design charts are found on the following pages. Dynamic seals include reciprocating, floating pneumatic, oscillating, and rotary applications. Dynamic seals are defined by one of the gland parts having movement relative to the other part. Gland design recommendations for a reciprocating seal are provided also in this chapter.

For further design assistance and recommendations contact a Parker O-Ring applications engineer.

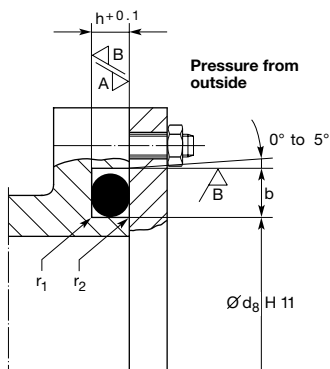
Static seal – axial

The O-Ring is deformed in the axial direction. Under pressure the O-Ring is subjected to a relative movement, it is important to note the pressure direction.

- If pressure acts from inside, then the O-Rings outside diameter should be in contact with the gland outside diameter (optimally compressed between 1 and 3 % of circumference).

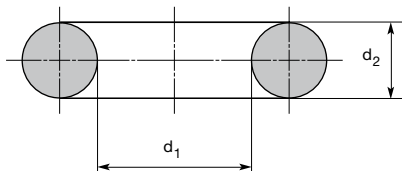


- If pressure acts from outside, then the O-Rings inside diameter should be in contact with the internal diameter of the gland (up to 6 % stretched).



Surface roughness – static seal

Surface	Pressure	Surface roughness in μm , load area $t_p > 50\%$	
		R_a	R_{max}
A Contact area	non-pulsating	1,6	6,3
A Contact area	pulsating	0,8	6,3
B Gland diameter and sides	non-pulsating	3,2	12,5
B Gland diameter and sides	pulsating	1,6	6,3



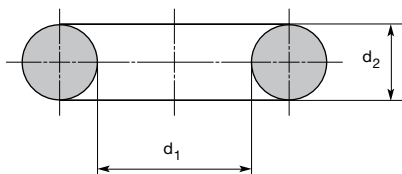
Surface roughness in μm , load area¹⁾

d_2	$h^{+0,1}$	$b^{+0,2}$	r_1	r_2
1,50	1,10	1,9	0,2 - 0,4	0,2 - 0,4
1,80	1,30	2,4	0,2 - 0,4	0,2 - 0,4
2,00	1,50	2,6	0,2 - 0,4	0,2 - 0,4
2,50	2,00	3,2	0,2 - 0,4	0,2 - 0,4
2,65	2,10	3,6	0,2 - 0,4	0,2 - 0,4
3,00	2,30	3,9	0,4 - 0,8	0,2 - 0,4
3,55	2,80	4,8	0,4 - 0,8	0,2 - 0,4
4,00	3,25	5,2	0,4 - 0,8	0,2 - 0,4
5,00	4,00	6,5	0,4 - 0,8	0,2 - 0,4
5,30	4,35	7,2	0,4 - 0,8	0,2 - 0,4
6,00	5,00	7,8	0,4 - 0,8	0,2 - 0,4
7,00	5,75	9,6	0,8 - 1,2	0,2 - 0,4
8,00	6,80	10,4	0,8 - 1,2	0,2 - 0,4
9,00	7,70	11,7	0,8 - 1,2	0,2 - 0,4
10,00	8,70	13,0	0,8 - 1,2	0,2 - 0,4
12,00	10,60	15,6	0,8 - 1,2	0,2 - 0,4

Gland designs

¹⁾ The ISO/DIN recommendations are preferred and are shown here in heavy print.

Static seal – radial



Gland dimensions – radial deformation

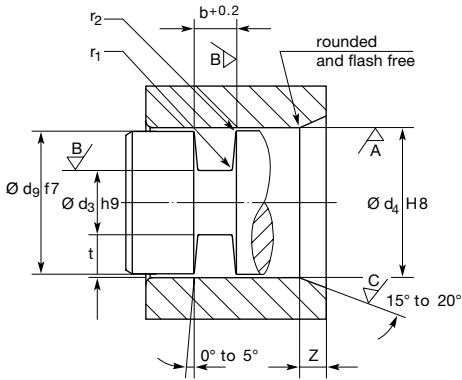
d_2	$t^1)$	$b^{+0,2}$	z	r_1	r_2
1,50	1,10	1,9	1,5	0,2 - 0,4	0,1 - 0,3
1,80	1,40	2,4	1,5	0,2 - 0,4	0,1 - 0,3
2,00	1,50	2,6	1,5	0,2 - 0,4	0,1 - 0,3
2,50	2,00	3,2	1,5	0,2 - 0,4	0,1 - 0,3
2,65	2,20	3,6	1,5	0,2 - 0,4	0,1 - 0,3
3,00	2,30	3,9	2,0	0,4 - 0,8	0,1 - 0,3
3,55	2,90	4,8	2,0	0,4 - 0,8	0,1 - 0,3
4,00	3,25	5,2	2,0	0,4 - 0,8	0,1 - 0,3
5,00	4,10	6,5	3,0	0,4 - 0,8	0,1 - 0,3
5,30	4,50	7,2	3,0	0,4 - 0,8	0,1 - 0,3
6,00	5,00	7,8	3,0	0,4 - 0,8	0,1 - 0,3
7,00	5,90	9,6	3,6	0,8 - 1,2	0,1 - 0,3
8,00	6,80	10,4	4,0	0,8 - 1,2	0,1 - 0,3
9,00	7,70	11,7	4,5	0,8 - 1,2	0,1 - 0,3
10,00	8,70	13,0	4,5	0,8 - 1,2	0,1 - 0,3
12,00	10,60	15,6	4,5	0,8 - 1,2	0,1 - 0,3

Surface finish roughness – static seal

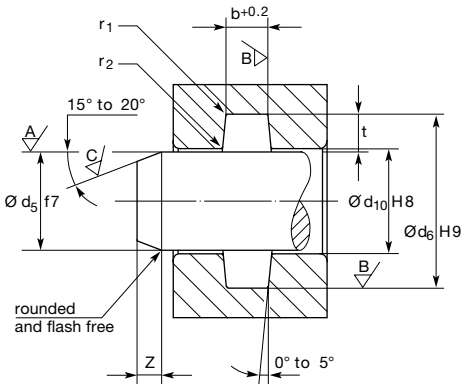
Surface	Pressure	Surface roughness in μm , load area $t_p > 50\%$	
		R_a	$R_{max.}$
A Contact area	non-pulsating	1,6	6,3
A Contact area	pulsating	0,8	3,2
B Gland diameter and sides	non-pulsating	3,2	12,5
B Gland diameter and sides	pulsating	1,6	6,3
C Surface finish of leading edge chamfer		3,2	12,5

¹⁾ The tolerances are taken from $d_3h9 + d_4H8$ or $d_5f7 + d_6H9$.

The ISO/DIN recommendations are preferred and are shown in heavy print.



Piston seal

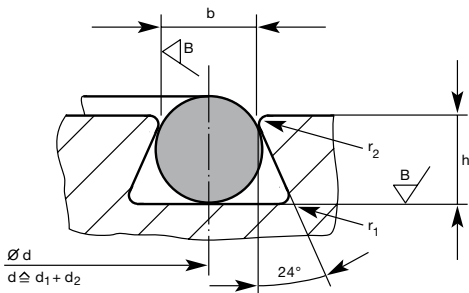


Rod seal

Static seal – dovetail groove

The dovetail groove form is used when it is necessary to hold an O-Ring in position; e.g. during surface work, on opening and closing of tooling, where otherwise the O-Ring would fall out of the gland.

The machining of the gland is difficult and expensive.

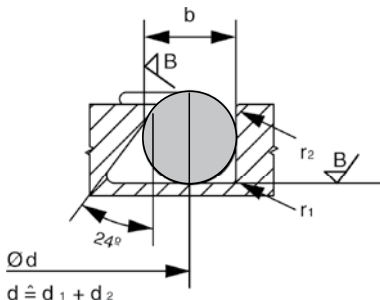


Dovetail gland

d = gland mean diameter

- The gland width is measured before edges are deburred
- The radius r_2 is so selected that the O-Ring is not damaged on assembly and so that the O-Ring can not be trapped in the gap under high pressure.

Static seal – half dovetail gland



Dovetail gland dimensions

d_2	h	b	r_1	r_2
1,80	$1,25^{+0.05}$	$1,40^{+0.1}$	0,1 - 0,3	0,4 - 1,6
1,80	$2,05^{+0.05}$	$2,10^{+0.1}$	0,1 - 0,3	0,4 - 1,6
3,55	$1,80^{+0.05}$	$2,85^{+0.1}$	0,1 - 0,3	0,4 - 1,6
5,30	$4,55^{+0.08}$	$4,35^{+0.1}$	0,1 - 0,3	0,4 - 1,6
7,00	$5,85^{+0.08}$	$5,85^{+0.1}$	0,1 - 0,3	0,4 - 1,6

Surface roughness

Surface	Pressure	Surface roughness in μm , load area $t_p > 50\%$	
		R_a	R_{max}
A Contact area	non-pulsating	1,6	6,3
A Contact area	pulsating	0,8	3,2
B Gland diameter and sides	non-pulsating	3,2	12,5
B Gland diameter and sides	pulsating	1,6	6,3

Half dovetail gland dimensions

d_2	h	b	Nominal squeeze (%)	r_1	r_2
1,78	$1,30^{+0.05}$	$1,60^{+0.2}$	27	0,1 - 0,3	0,4 - 1,6
2,62	$2,05^{+0.05}$	$2,40^{+0.2}$	22	0,1 - 0,3	0,4 - 1,6
3,53	$2,85^{+0.05}$	$3,15^{+0.2}$	19	0,1 - 0,3	0,4 - 1,6
5,33	$4,35^{+0.08}$	$4,80^{+0.2}$	18	0,1 - 0,3	0,4 - 1,6
6,99	$5,90^{+0.08}$	$6,50^{+0.2}$	16	0,1 - 0,3	0,4 - 1,6

Surface-finish roughness – hydraulic

Surface	Surface roughness in μm , load area $t_p > 50\%$	
	R_a	R_{max}
A Contact area	0,4	1,6
B Gland diameter and sides	1,6	6,3
C Surface finish of leading edge chamfer	3,2	12,5

Gland dimensions – hydraulic

d_2	$t^{1)}$	$b^{+0,2}$	z	r_1	r_2
1,50	1,30	1,9	1,5	0,2 - 0,4	0,1 - 0,3
1,80	1,45	2,4	1,5	0,2 - 0,4	0,1 - 0,3
2,00	1,70	2,6	1,5	0,2 - 0,4	0,1 - 0,3
2,50	2,10	3,3	1,5	0,2 - 0,4	0,1 - 0,3
2,65	2,20	3,6	1,5	0,2 - 0,4	0,1 - 0,3
3,00	2,60	3,9	1,8	0,4 - 0,8	0,1 - 0,3
3,55	3,05	4,8	1,8	0,4 - 0,8	0,1 - 0,3
4,00	3,50	5,3	1,8	0,4 - 0,8	0,1 - 0,3
5,00	4,45	6,7	2,7	0,4 - 0,8	0,1 - 0,3
5,30	4,65	7,1	2,7	0,4 - 0,8	0,1 - 0,3
6,00	5,40	8,0	3,6	0,4 - 0,8	0,1 - 0,3
7,00	6,20	9,5	3,6	0,4 - 0,8	0,1 - 0,3

¹⁾The tolerances is a combination of $d_3H9 + d_4H8$ or $d_5f7 + d_6H9$.

The ISO/DIN recommendations are preferred and are shown here in heavy print.

Additional information to the surface-finish-roughness and the gland dimensions of the pneumatic application is available in the Parker O-Ring Handbook.

The following charts provide dimensions for standard shrinkage materials only. These correspond to AS568B dimensions. O-Rings manufactured from compounds with different shrinkage rates will provide slightly different dimensions and tolerances when standard tooling is used. Custom tooling may be necessary for some compounds in order to meet AS568B dimensions and tolerances.

For further information contact a Parker O-Ring applications engineer.

PTFE O-Rings

These O-Rings can be manufactured with inside diameters from 3 to 735 mm and cross-sections from 1.0 to 20 mm.

PTFE and FEP encapsulated O-Rings

These O-Rings are manufactured for standard inch sizes: metric and special sizes are available upon request.

Ultrathan® O-Rings

Please Note: Depending on the production method and inspection criteria, Ultrathan®-O-Rings do not meet all requirements of the DIN ISO 3601. This must be considered during assembly.

Metal O-Rings

They belong to the group of resilient metal seals and are used in harsh conditions. With its “Enerrings” range, Parker provides different geometries (O-, C-, E-profiles and others) used in applications with very high pressures, exceptional temperatures and when extremely low leakage rates or maximum media resistance are required.

Characteristics of the 2-xxx series

The 2-xxx series from Parker Hannifin brings two particular advantages for the user.

- ex-stock in following compounds:
 - N0674-70 (NBR 70 Shore A)
 - N0552-90 (NBR 90 Shore A)
 - E0540-80 (EPDM 80 Shore A)
 - V0747-75 (FKM 75 Shore A)
- For each 2-xxx series O-Ring we can offer a Parker Parbak® back-up ring to fit. This is particularly important where large clearance gaps and/or high pressures exist (see chapter Parbak® back-up ring).

2-0xx-sizes, cross section $d_2 = 1,78$ mm

Parker No.	Ø d mm	Cross sect. d_2	Parker No.	Ø d mm	Cross sect. d_2
2-001 ¹⁾	0,74	1,02	2-047	114,02	1,78
2-002 ¹⁾	1,07	1,27	2-048	120,37	1,78
2-003 ¹⁾	1,42	1,52	2-049	126,72	1,78
2-004	1,78	1,78	2-050	133,07	1,78
2-005	2,57	1,78			
2-006	2,90	1,78			
2-007	3,68	1,78			
2-008	4,47	1,78			
2-009	5,28	1,78			
2-010	6,07	1,78			
2-011	7,65	1,78			
2-012	9,25	1,78			
2-013	10,82	1,78			
2-014	12,42	1,78			
2-015	14,00	1,78			
2-016	15,60	1,78			
2-017	17,17	1,78			
2-018	18,77	1,78			
2-019	20,35	1,78			
2-020	21,95	1,78			
2-021	23,52	1,78			
2-022	25,12	1,78			
2-023	26,70	1,78			
2-024	28,30	1,78			
2-025	29,87	1,78			
2-026	31,47	1,78			
2-027	33,05	1,78			
2-028	34,65	1,78			
2-029	37,82	1,78			
2-030	41,00	1,78			
2-031	44,17	1,78			
2-032	47,35	1,78			
2-033	50,52	1,78			
2-034	53,70	1,78			
2-035	56,87	1,78			
2-036	60,05	1,78			
2-037	63,22	1,78			
2-038	66,40	1,78			
2-039	69,57	1,78			
2-040	72,75	1,78			
2-041	75,92	1,78			
2-042	82,27	1,78			
2-043	88,62	1,78			
2-044	94,97	1,78			
2-045	101,32	1,78			
2-046	107,67	1,78			

¹⁾ Please note for these sizes the different cross section.

2-1xx-sizes, cross section $d_2 = 2,62$ mm

Parker No.	Ø d mm	Cross sect. d_2	Parker No.	Ø d mm	Cross sect. d_2
2-102	1,24	2,62	2-148	69,52	2,62
2-103	2,06	2,62	2-149	71,12	2,62
2-104	2,84	2,62	2-150	72,69	2,62
2-105	3,63	2,62	2-151	75,87	2,62
2-106	4,42	2,62	2-152	82,22	2,62
2-107	5,23	2,62	2-153	88,57	2,62
2-108	6,02	2,62	2-154	94,92	2,62
2-109	7,59	2,62	2-155	101,27	2,62
2-110	9,19	2,62	2-156	107,62	2,62
2-111	10,77	2,62	2-157	113,97	2,62
2-112	12,37	2,62	2-158	120,32	2,62
2-113	13,94	2,62	2-159	126,67	2,62
2-114	15,54	2,62	2-160	133,02	2,62
2-115	17,12	2,62	2-161	139,37	2,62
2-116	18,72	2,62	2-162	145,72	2,62
2-117	20,29	2,62	2-163	152,07	2,62
2-118	21,89	2,62	2-164	158,42	2,62
2-119	23,47	2,62	2-165	164,77	2,62
2-120	25,07	2,62	2-166	171,12	2,62
2-121	26,64	2,62	2-167	177,47	2,62
2-122	28,24	2,62	2-168	183,82	2,62
2-123	29,82	2,62	2-169	190,17	2,62
2-124	31,42	2,62	2-170	196,52	2,62
2-125	32,99	2,62	2-171	202,87	2,62
2-126	34,59	2,62	2-172	209,22	2,62
2-127	36,17	2,62	2-173	215,57	2,62
2-128	37,77	2,62	2-174	221,92	2,62
2-129	39,34	2,62	2-175	228,27	2,62
2-130	40,94	2,62	2-176	234,62	2,62
2-131	42,52	2,62	2-177	240,97	2,62
2-132	44,12	2,62	2-178	247,32	2,62
2-133	45,69	2,62			
2-134	47,29	2,62			
2-135	48,90	2,62			
2-136	50,47	2,62			
2-137	52,07	2,62			
2-138	53,64	2,62			
2-139	55,25	2,62			
2-140	56,82	2,62			
2-141	58,42	2,62			
2-142	59,99	2,62			
2-143	61,60	2,62			
2-144	63,17	2,62			
2-145	64,77	2,62			
2-146	66,34	2,62			
2-147	67,95	2,62			

2-2xx-sizes, cross section $d_2 = 3,53$ mm

Parker No.	Ø d mm	Cross sect. d_2	Parker No.	Ø d mm	Cross sect. d_2
2-201	4,34	3,53	2-247	117,07	3,53
2-202	5,94	3,53	2-248	120,24	3,53
2-203	7,52	3,53	2-249	123,42	3,53
2-204	9,12	3,53	2-250	126,59	3,53
2-205	10,69	3,53	2-251	129,77	3,53
2-206	12,29	3,53	2-252	132,94	3,53
2-207	13,87	3,53	2-253	136,12	3,53
2-208	15,47	3,53	2-254	139,29	3,53
2-209	17,04	3,53	2-255	142,47	3,53
2-210	18,64	3,53	2-256	145,64	3,53
2-211	20,22	3,53	2-257	148,82	3,53
2-212	21,82	3,53	2-258	151,99	3,53
2-213	23,39	3,53	2-259	158,34	3,53
2-214	24,99	3,53	2-260	164,69	3,53
2-215	26,57	3,53	2-261	171,04	3,53
2-216	28,17	3,53	2-262	177,39	3,53
2-217	29,74	3,53	2-263	183,74	3,53
2-218	31,34	3,53	2-264	190,09	3,53
2-219	32,92	3,53	2-265	196,44	3,53
2-220	34,52	3,53	2-266	202,79	3,53
2-221	36,09	3,53	2-267	209,14	3,53
2-222	37,69	3,53	2-268	215,49	3,53
2-223	40,87	3,53	2-269	221,84	3,53
2-224	44,04	3,53	2-270	228,19	3,53
2-225	47,22	3,53	2-271	234,54	3,53
2-226	50,39	3,53	2-272	240,89	3,53
2-227	53,57	3,53	2-273	247,24	3,53
2-228	56,74	3,53	2-274	253,59	3,53
2-229	59,92	3,53	2-275	266,29	3,53
2-230	63,09	3,53	2-276	278,99	3,53
2-231	66,27	3,53	2-277	291,69	3,53
2-232	69,44	3,53	2-278	304,39	3,53
2-233	72,62	3,53	2-279	329,79	3,53
2-234	75,79	3,53	2-280	355,19	3,53
2-235	78,97	3,53	2-281	380,59	3,53
2-236	82,14	3,53	2-282	405,26	3,53
2-237	85,32	3,53	2-283	430,66	3,53
2-238	88,49	3,53	2-284	456,06	3,53
2-239	91,67	3,53			
2-240	94,84	3,53			
2-241	98,02	3,53			
2-242	101,19	3,53			
2-243	104,37	3,53			
2-244	107,54	3,53			
2-245	110,72	3,53			
2-246	113,89	3,53			

2-3xx-sizes, cross section $d_2 = 5,33$ mm

Parker No.	Ø d mm	Cross sect. d_2	Parker No.	Ø d mm	Cross sect. d_2
2-309	10,46	5,33	2-355	132,72	5,33
2-310	12,07	5,33	2-356	135,89	5,33
2-311	13,64	5,33	2-357	139,07	5,33
2-312	15,24	5,33	2-358	142,24	3,53
2-313	16,81	5,33	2-359	145,42	5,33
2-314	18,42	5,33	2-360	148,59	5,33
2-315	19,99	5,33	2-361	151,77	5,33
2-316	21,59	5,33	2-362	158,12	5,33
2-317	23,16	5,33	2-363	164,47	5,33
2-318	24,77	5,33	2-364	170,82	5,33
2-319	26,34	5,33	2-365	177,17	5,33
2-320	27,94	5,33	2-366	183,52	5,33
2-321	29,51	5,33	2-367	189,87	5,33
2-322	31,12	5,33	2-368	196,22	5,33
2-323	32,69	5,33	2-369	202,57	5,33
2-324	34,29	5,33	2-370	208,92	5,33
2-325	37,47	5,33	2-371	215,27	5,33
2-326	40,64	5,33	2-372	221,62	5,33
2-327	43,82	5,33	2-373	227,97	5,33
2-328	46,99	5,33	2-374	234,34	5,33
2-329	50,17	5,33	2-375	240,67	5,33
2-330	53,34	5,33	2-376	247,02	5,33
2-331	56,52	5,33	2-377	253,37	5,33
2-332	59,69	3,53	2-378	266,07	5,33
2-333	62,87	3,53	2-379	278,77	5,33
2-334	66,04	3,53	2-380	291,47	3,53
2-335	69,22	5,33	2-381	304,17	5,33
2-336	72,39	5,33	2-382	329,57	5,33
2-337	75,57	5,33	2-383	354,97	5,33
2-338	78,74	5,33	2-384	380,37	5,33
2-339	81,92	5,33	2-385	405,26	5,33
2-340	85,09	5,33	2-386	430,66	5,33
2-341	88,27	5,33	2-387	456,06	5,33
2-342	91,44	5,33	2-388	481,41	5,33
2-343	94,62	5,33	2-389	506,81	5,33
2-344	97,79	5,33	2-390	532,21	5,33
2-345	100,97	5,33	2-391	557,61	5,33
2-346	104,14	5,33	2-392	582,68	5,33
2-347	107,32	5,33	2-393	608,08	5,33
2-348	110,49	5,33	2-394	633,48	5,33
2-349	113,67	5,33	2-395	658,88	5,33
2-350	116,84	5,33			
2-351	120,02	5,33			
2-352	123,19	5,33			
2-353	126,37	5,33			
2-354	129,54	5,33			

2-4xx-sizes, cross section $d_2 = 6,99$ mm

Parker No.	Ø d mm	Cross sect. d_2	Parker No.	Ø d mm	Cross sect. d_2
2-425	113,67	6,99	2-471	557,66	6,99
2-426	116,84	6,99	2-472	582,68	6,99
2-427	120,02	6,99	2-473	608,08	6,99
2-428	123,19	6,99	2-474	633,48	6,99
2-429	126,37	6,99	2-475	658,88	6,99
2-430	129,54	6,99			
2-431	132,72	6,99			
2-432	135,89	6,99			
2-433	139,07	6,99			
2-434	142,24	6,99			
2-435	145,42	6,99			
2-436	148,59	6,99			
2-437	151,77	6,99			
2-438	158,12	6,99			
2-439	164,47	6,99			
2-440	170,82	6,99			
2-441	177,17	6,99			
2-442	183,52	6,99			
2-443	189,87	6,99			
2-444	196,22	6,99			
2-445	202,57	6,99			
2-446	215,27	6,99			
2-447	227,97	6,99			
2-448	240,67	6,99			
2-449	253,37	6,99			
2-450	266,07	6,99			
2-451	278,77	6,99			
2-452	291,47	6,99			
2-453	304,17	6,99			
2-454	316,87	6,99			
2-455	329,57	6,99			
2-456	342,27	6,99			
2-457	354,97	6,99			
2-458	367,67	6,99			
2-459	380,37	6,99			
2-460	393,07	6,99			
2-461	405,26	6,99			
2-462	417,96	6,99			
2-463	430,66	6,99			
2-464	443,36	6,99			
2-465	456,06	6,99			
2-466	468,76	6,99			
2-467	481,46	6,99			
2-468	494,16	6,99			
2-469	506,86	6,99			
2-470	532,26	6,99			

Parker No.	Ø d mm	Cross sect. d ₂
3-902	6,07	1,63
3-903	7,65	1,63
3-904	8,92	1,83
3-905	10,52	1,83
3-906	11,89	1,98
3-907	13,46	2,08
3-908	16,36	2,21
3-910	19,18	2,46
3-911	21,92	2,95
3-912	23,47	2,95
3-913	25,04	2,95
3-914	26,59	2,95
3-916	29,74	2,95
3-918	34,42	2,95
3-920	37,47	3,00
3-928	53,09	3,00
3-932	59,36	3,00

Sizing charts – 5-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
5-035	45,36	3,53	5-605	35,60	3,60
5-037	51,71	3,53	5-606	37,30	3,60
5-051	1,78	1,02	5-612	8,74	1,78
5-052	6,86	1,78	5-613	11,10	1,78
5-092	701,68	6,99	5-614	9,93	2,62
5-108	4,47	1,27	5-615	11,91	2,62
5-157	33,99	2,34	5-616	13,11	2,62
5-190	3,35	1,78	5-617	15,88	2,62
5-212	9,75	1,78	5-618	25,81	3,53
5-239	14,48	2,69	5-643	16,51	1,14
5-243	15,34	2,62	5-664	8,13	1,78
5-256	17,96	2,62	5-670	36,50	1,78
5-321	39,60	3,53	5-673	7,75	1,88
5-330	42,52	5,33	5-676	15,49	1,47
5-332	42,85	3,53	5-683	3,10	1,60
5-361	67,84	3,53	5-686	6,30	2,39
5-381	88,27	6,99	5-690	17,30	2,40
5-434	180,54	6,99	5-700	9,00	3,00
5-445	210,24	6,99	5-701	49,20	3,53
5-488	316,56	2,62	5-702	58,74	3,53
5-525	425,83	3,18	5-703	65,09	3,53
5-578	2,60	1,90	5-704	71,44	3,53
5-579	3,40	1,90	5-705	74,61	3,53
5-580	4,20	1,90	5-716	9,19	3,00
5-581	4,90	1,90	5-805	64,39	1,78
5-582	5,70	1,90	5-816	80,31	1,78
5-583	6,40	1,90	5-843	118,72	2,62
5-584	7,20	1,90	5-850	125,09	6,60
5-585	8,00	1,88	5-976	264,79	6,60
5-586	8,90	1,90			
5-587	8,90	2,70			
5-588	10,50	2,70			
5-589	12,10	2,70			
5-590	13,59	2,69			
5-591	15,10	2,70			
5-592	16,90	2,70			
5-593	18,40	2,70			
5-594	18,30	3,60			
5-595	19,80	3,60			
5-596	21,30	3,60			
5-597	23,00	3,60			
5-598	24,60	3,60			
5-599	26,20	3,60			
5-600	27,80	3,60			
5-601	29,30	3,60			
5-602	30,80	3,60			
5-603	32,50	3,60			
5-604	34,10	3,60			

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-001	6,00	2,00	6-053	12,00	1,50	6-113	53,00	5,00
6-002	8,00	2,00	6-054	45,00	2,00	6-114	60,00	5,00
6-003	10,00	2,00	6-055	50,00	2,50	6-115	125,00	8,00
6-005	15,00	2,00	6-056	30,00	3,00	6-116	10,00	1,00
6-006	16,70	1,45	6-058	12,30	2,40	6-118	15,00	1,50
6-007	18,00	3,15	6-059	135,00	3,23	6-119	19,50	1,50
6-008	21,00	2,00	6-060	135,00	3,43	6-120	9,00	1,80
6-009	47,50	4,00	6-061	146,00	3,23	6-121	81,00	3,00
6-010	9,00	1,50	6-063	5,35	1,50	6-122	186,44	6,99
6-011	7,00	1,50	6-065	12,00	2,00	6-123	118,50	3,00
6-012	9,30	2,40	6-066	23,00	2,50	6-124	12,00	3,00
6-013	89,50	3,00	6-067	14,00	2,50	6-125	18,00	4,00
6-015	42,00	1,50	6-069	5,00	1,50	6-126	25,30	1,60
6-016	13,00	2,50	6-070	8,30	2,40	6-128	15,00	5,00
6-017	20,00	2,50	6-072	15,00	3,20	6-129	13,23	1,78
6-018	3,00	1,00	6-074	8,00	1,50	6-130	20,00	3,00
6-019	4,00	1,10	6-075	13,00	2,00	6-132	18,00	2,50
6-020	2,70	1,50	6-076	18,00	2,00	6-133	4,70	1,90
6-021	3,50	1,20	6-078	20,00	1,50	6-134	7,50	2,50
6-022	24,00	2,00	6-079	6,00	5,00	6-135	14,30	2,40
6-023	27,30	2,40	6-080	7,00	3,00	6-136	33,00	2,00
6-025	101,00	3,00	6-082	45,00	1,50	6-137	100,00	5,00
6-026	137,00	3,00	6-083	10,00	1,50	6-138	2,50	1,30
6-027	40,00	2,00	6-084	11,00	1,50	6-139	22,00	2,00
6-028	7,00	2,50	6-085	15,00	1,80	6-140	28,00	2,00
6-030	73,00	3,00	6-086	11,00	2,00	6-141	55,00	2,00
6-031	70,00	3,00	6-087	18,00	1,50	6-142	30,70	2,00
6-032	118,00	2,00	6-088	22,00	1,50	6-143	14,00	1,50
6-033	13,00	1,50	6-089	21,00	3,50	6-146	16,00	2,00
6-034	29,50	1,50	6-090	14,00	2,00	6-147	27,00	3,00
6-035	4,00	1,50	6-091	7,50	1,50	6-148	177,00	2,00
6-036	22,00	2,50	6-092	24,80	1,50	6-149	205,00	2,00
6-037	30,00	3,15	6-095	132,00	3,00	6-151	63,00	4,00
6-038	6,00	1,50	6-096	13,50	2,75	6-152	210,00	5,00
6-039	19,00	2,50	6-097	31,00	4,50	6-153	320,50	5,33
6-040	15,00	1,60	6-099	20,00	1,30	6-154	36,30	1,78
6-041	17,90	1,25	6-100	91,00	3,00	6-155	48,00	3,00
6-042	16,00	3,00	6-101	28,00	1,50	6-156	30,00	2,50
6-043	15,00	3,00	6-102	40,60	4,00	6-157	98,00	3,00
6-044	17,00	2,00	6-103	161,00	3,00	6-158	437,00	3,00
6-045	72,00	3,00	6-104	4,00	2,00	6-159	46,02	3,53
6-046	38,00	2,00	6-105	10,00	2,50	6-160	13,75	2,80
6-047	35,00	2,00	6-106	15,00	2,50	6-161	9,00	2,50
6-048	30,00	2,00	6-107	60,00	4,10	6-162	7,30	2,70
6-049	27,00	2,00	6-108	79,60	3,20	6-163	13,10	1,60
6-050	24,20	3,00	6-109	58,00	4,00	6-164	420,00	5,00
6-051	50,00	2,00	6-110	5,00	2,00	6-165	420,00	3,50
6-052	7,10	1,60	6-112	53,00	6,50	6-166	3,90	1,80

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-167	2,50	1,20	6-238	285,00	12,00	6-292	40,00	3,00
6-168	2,50	1,70	6-239	1029,00	10,00	6-293	47,20	5,70
6-170	159,00	4,00	6-240	1075,00	10,00	6-294	74,20	5,70
6-173	422,00	2,00	6-241	291,00	6,00	6-295	19,00	0,80
6-174	100,00	2,50	6-242	63,00	2,50	6-296	27,71	1,02
6-175	273,05	3,53	6-243	67,00	1,50	6-297	16,58	1,50
6-176	577,85	6,99	6-245	1154,00	10,00	6-298	23,60	1,02
6-177	18,30	2,40	6-247	624,00	6,99	6-299	191,00	1,78
6-178	74,00	2,00	6-248	783,00	6,99	6-300	19,80	2,40
6-179	533,40	3,18	6-249	910,00	6,99	6-301	677,00	7,00
6-180	28,00	2,20	6-250	936,00	6,99	6-302	955,00	12,60
6-183	219,00	5,30	6-251	3,70	1,90	6-303	763,01	6,99
6-184	83,80	2,62	6-252	231,50	6,00	6-304	887,00	6,99
6-189	25,50	2,00	6-253	106,80	2,66	6-305	736,00	3,53
6-190	840,00	12,00	6-254	218,00	12,00	6-306	2,20	1,60
6-192	8,10	1,60	6-255	126,00	5,00	6-307	3,33	1,02
6-193	44,35	3,00	6-256	480,06	10,00	6-308	18,50	1,50
6-194	49,50	3,00	6-257	93,39	1,47	6-309	87,30	2,00
6-195	79,50	3,00	6-258	17,96	2,62	6-311	7,00	2,00
6-198	12,50	2,00	6-258	17,96	2,62	6-313	16,50	2,70
6-202	514,00	8,00	6-260	506,00	2,62	6-314	31,02	3,00
6-203	367,00	3,50	6-261	504,00	6,99	6-316	67,00	2,50
6-204	381,00	5,00	6-263	22,70	1,50	6-317	7,80	3,60
6-205	39,20	3,00	6-265	619,50	8,00	6-318	151,70	5,60
6-206	15,30	2,40	6-266	693,50	10,10	6-320	608,00	10,00
6-207	13,00	3,50	6-267	734,00	6,99	6-321	700,00	10,00
6-208	26,70	2,50	6-268	827,00	7,00	6-322	810,00	10,00
6-209	398,00	8,00	6-269	950,50	10,06	6-323	45,00	2,50
6-212	20,34	4,25	6-270	1046,00	7,00	6-324	31,00	2,50
6-214	4,50	1,50	6-271	1103,00	10,00	6-328	500,00	3,53
6-215	425,00	6,00	6-272	69,24	3,40	6-329	36,00	2,50
6-216	90,00	3,00	6-273	196,00	12,00	6-330	850,00	10,00
6-218	10,60	2,00	6-274	115,00	3,00	6-331	431,80	7,10
6-221	38,00	5,00	6-275	20,30	2,40	6-332	1011,00	5,33
6-222	150,00	5,40	6-276	88,00	3,00	6-333	1042,00	5,33
6-223	15,80	2,40	6-277	8,79	1,14	6-334	960,00	5,33
6-224	138,00	6,00	6-278	622,00	8,00	6-335	914,00	5,33
6-226	200,00	6,00	6-279	810,00	7,10	6-336	262,00	5,33
6-227	42,00	3,00	6-280	1016,00	7,00	6-337	41,40	2,62
6-228	740,00	10,00	6-281	241,00	7,00	6-338	5,60	2,40
6-229	837,00	10,00	6-282	171,00	11,00	6-339	94,50	3,00
6-230	882,00	10,00	6-283	330,00	6,00	6-340	14,60	2,40
6-232	984,00	10,00	6-285	21,70	0,73	6-341	137,30	8,00
6-233	602,00	8,00	6-287	22,89	1,00	6-342	204,00	8,00
6-234	283,00	12,00	6-288	24,32	1,00	6-343	21,50	1,78
6-235	637,00	10,00	6-289	25,79	1,00	6-344	6,20	1,50
6-236	689,00	10,00	6-290	30,30	2,40	6-345	8,20	1,50
6-237	786,00	10,00	6-291	37,00	2,50	6-346	9,40	2,10

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-347	11,40	2,10	6-411	60,00	2,50	6-464	76,00	4,50
6-348	13,40	2,10	6-412	238,00	5,00	6-466	188,00	4,00
6-349	15,40	2,10	6-413	100,00	4,00	6-467	528,00	8,00
6-350	19,40	2,10	6-414	41,75	2,60	6-468	3,50	1,50
6-351	23,70	2,80	6-415	800,00	5,33	6-469	330,00	8,00
6-352	29,70	2,80	6-416	65,00	5,30	6-470	9,00	2,00
6-353	38,70	2,80	6-417	760,00	5,00	6-471	11,30	2,40
6-354	46,70	2,80	6-418	1,85	1,50	6-472	33,30	2,40
6-356	22,10	1,60	6-420	4,00	2,20	6-473	13,60	2,50
6-360	19,00	2,00	6-421	112,00	3,00	6-474	63,00	4,50
6-361	3,30	2,40	6-422	607,00	4,00	6-475	10,30	2,40
6-363	865,00	12,00	6-423	46,87	2,62	6-476	17,00	1,50
6-364	1,98	0,84	6-425	18,00	3,00	6-480	6,60	1,50
6-366	11,89	1,78	6-426	25,00	4,00	6-483	74,00	3,00
6-367	17,81	1,02	6-427	57,00	3,00	6-485	225,00	5,00
6-369	1,50	1,00	6-428	4,00	2,50	6-486	7,80	4,60
6-370	48,00	2,00	6-430	21,20	2,40	6-487	2,90	1,02
6-372	720,00	6,99	6-431	44,00	2,00	6-489	21,00	6,00
6-373	9,53	1,60	6-432	7,50	2,00	6-491	3,50	1,10
6-374	6,30	1,60	6-433	38,00	2,50	6-492	174,00	3,00
6-375	10,25	1,40	6-434	51,50	1,50	6-493	22,00	1,39
6-376	25,00	5,00	6-435	48,40	4,85	6-494	162,50	3,53
6-377	35,00	5,30	6-436	240,00	12,00	6-495	190,00	3,00
6-378	140,00	4,00	6-437	8,00	1,00	6-496	151,00	3,00
6-379	138,00	2,10	6-438	12,00	1,00	6-497	27,50	1,50
6-380	594,51	7,14	6-439	16,00	1,00	6-497	27,50	1,50
6-381	647,70	6,99	6-440	6,80	2,00	6-498	90,00	2,00
6-382	20,20	3,00	6-441	3,00	1,50	6-499	18,60	2,00
6-385	1071,00	14,40	6-442	25,00	2,00	6-500	66,00	2,00
6-387	25,80	3,30	6-443	24,00	6,00	6-501	65,00	2,00
6-388	17,40	2,50	6-444	159,20	5,70	6-502	220,00	3,00
6-389	723,90	6,99	6-445	82,00	4,00	6-503	19,30	2,40
6-390	8,00	3,00	6-446	94,00	2,00	6-504	120,00	3,00
6-392	99,00	6,99	6-447	58,00	2,00	6-505	270,00	3,00
6-393	1060,00	10,00	6-448	119,20	5,70	6-508	849,00	7,00
6-394	514,00	8,00	6-449	41,00	3,00	6-509	819,00	7,00
6-395	9,35	1,60	6-451	129,20	5,70	6-510	315,00	6,00
6-396	18,20	3,00	6-452	85,20	9,25	6-511	140,00	3,00
6-397	14,50	1,60	6-453	24,00	4,00	6-512	144,00	3,70
6-399	94,50	3,00	6-454	30,00	4,00	6-513	82,00	2,00
6-400	27,00	1,50	6-455	62,00	2,50	6-514	250,00	3,00
6-401	4,50	1,00	6-456	84,00	3,00	6-515	134,00	3,00
6-402	3,50	1,25	6-457	125,00	5,00	6-516	230,00	3,00
6-404	19,00	5,00	6-458	400,00	12,00	6-517	335,00	3,00
6-405	93,50	9,50	6-459	37,36	2,60	6-518	355,00	3,00
6-407	242,00	6,00	6-460	996,00	7,00	6-520	8,00	2,20
6-408	0,80	1,60	6-461	213,68	7,14	6-521	716,00	8,00
6-409	940,00	10,00	6-462	558,00	10,00	6-523	65,00	3,00

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-524	17,00	1,10	6-577	130,00	6,00	6-634	71,00	4,50
6-525	41,28	3,53	6-578	445,00	8,00	6-635	236,00	7,00
6-527	974,00	7,00	6-579	87,00	3,00	6-636	64,00	3,00
6-528	16,00	1,50	6-580	118,31	3,53	6-638	281,00	5,00
6-529	524,00	10,00	6-581	6,50	1,50	6-640	97,00	1,50
6-530	455,00	8,00	6-582	95,50	3,53	6-642	40,00	1,50
6-531	710,00	5,33	6-583	5,00	1,20	6-643	57,00	1,50
6-532	10,00	2,20	6-584	13,00	1,00	6-644	638,89	5,44
6-534	1004,00	8,00	6-585	34,40	3,10	6-645	665,00	5,00
6-535	680,00	5,00	6-586	39,40	3,10	6-646	32,00	2,70
6-536	635,00	5,00	6-587	74,40	3,10	6-647	617,00	7,00
6-538	2,40	1,90	6-588	84,40	3,10	6-648	820,00	7,00
6-539	70,00	4,50	6-589	105,00	2,00	6-649	798,00	7,00
6-540	33,00	2,50	6-592	8,00	1,25	6-650	853,00	7,00
6-541	41,00	2,50	6-593	19,20	3,00	6-651	9,00	4,00
6-542	44,20	2,50	6-594	42,00	2,50	6-652	6,00	5,20
6-543	6,00	1,00	6-595	24,00	2,50	6-653	664,00	5,00
6-544	24,00	1,50	6-596	65,00	4,50	6-654	28,00	2,50
6-545	35,00	4,50	6-597	875,00	8,00	6-655	174,20	5,70
6-546	205,00	3,00	6-598	375,00	5,34	6-656	26,00	2,00
6-547	197,00	3,00	6-600	209,20	5,70	6-657	7,00	1,00
6-548	5,70	3,20	6-601	100,00	2,00	6-658	8,00	1,40
6-549	3,00	1,20	6-602	140,00	10,00	6-659	67,00	3,00
6-550	12,50	1,10	6-603	50,00	4,00	6-660	27,00	5,00
6-551	10,80	1,50	6-604	240,00	3,00	6-661	7,50	1,25
6-552	70,00	2,00	6-605	10,00	3,00	6-662	12,00	3,80
6-553	304,80	1,78	6-606	35,00	2,50	6-663	30,00	4,65
6-554	17,40	2,10	6-607	315,00	4,00	6-664	54,00	4,65
6-555	37,00	5,00	6-608	94,20	5,70	6-665	60,00	3,00
6-556	52,00	3,00	6-609	36,00	2,20	6-666	24,00	1,00
6-556	52,00	3,00	6-610	9,00	1,20	6-667	770,00	10,00
6-557	18,60	3,50	6-611	25,00	1,50	6-668	708,00	10,00
6-558	87,20	2,50	6-612	125,00	3,00	6-669	450,00	10,00
6-559	137,00	14,00	6-613	4,00	1,00	6-670	550,00	10,00
6-560	59,70	7,00	6-614	190,00	5,00	6-671	245,00	10,00
6-561	88,30	7,00	6-615	3,00	2,00	6-672	364,00	10,00
6-562	16,00	2,50	6-618	234,32	1,78	6-673	48,20	1,78
6-564	8,00	2,50	6-619	20,00	2,00	6-674	120,00	1,50
6-566	40,00	2,50	6-621	535,46	7,24	6-676	84,00	2,50
6-568	56,00	2,00	6-622	34,00	2,80	6-677	11,50	1,00
6-569	80,00	2,00	6-623	149,20	5,70	6-678	36,00	2,00
6-570	215,00	6,00	6-626	580,00	8,00	6-682	375,00	10,00
6-571	10,15	1,40	6-627	10,10	1,00	6-683	15,00	1,00
6-572	6,50	2,00	6-628	19,30	3,65	6-684	3,20	1,02
6-573	19,00	1,50	6-630	51,00	3,00	6-685	3,40	2,00
6-574	86,84	5,33	6-631	179,00	3,00	6-686	3,20	1,60
6-575	39,00	2,00	6-632	16,00	1,25	6-687	21,50	1,50
6-576	160,00	3,00	6-633	61,00	4,50	6-688	133,35	5,33

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-689	150,00	3,00	6-747	196,00	4,00	6-803	30,00	3,55
6-690	546,00	7,00	6-748	5,70	1,05	6-804	92,50	3,55
6-692	8,50	1,50	6-749	26,00	2,50	6-805	77,00	2,00
6-693	130,00	2,50	6-750	45,90	1,50	6-806	105,00	3,50
6-694	36,00	2,10	6-751	5,30	2,40	6-807	370,00	5,50
6-698	140,00	2,00	6-752	34,65	2,60	6-808	20,00	3,55
6-699	62,00	3,00	6-753	39,50	2,60	6-809	43,70	1,80
6-700	96,00	2,00	6-754	76,00	2,50	6-810	54,50	2,65
6-701	695,00	6,99	6-755	18,00	5,00	6-812	133,50	12,00
6-702	707,00	6,99	6-756	148,00	10,00	6-813	341,00	14,00
6-703	55,30	2,00	6-757	73,00	4,00	6-814	164,20	5,84
6-704	180,00	3,00	6-758	19,75	2,50	6-815	109,20	5,84
6-705	14,00	3,00	6-759	43,25	2,60	6-816	670,00	10,00
6-706	189,20	5,70	6-760	31,95	2,60	6-817	590,00	10,00
6-707	865,00	8,40	6-762	107,31	6,99	6-818	160,00	4,00
6-708	929,00	6,00	6-763	89,60	5,70	6-819	54,00	3,00
6-709	565,00	7,00	6-764	59,60	5,85	6-820	79,00	1,50
6-710	7,50	1,00	6-766	31,70	3,50	6-821	83,00	1,00
6-711	388,00	5,00	6-767	109,40	3,10	6-822	85,00	1,50
6-713	6,00	1,25	6-768	119,60	5,70	6-823	10,00	2,65
6-714	1,80	1,00	6-769	114,40	3,10	6-824	69,00	3,00
6-715	8,80	1,00	6-772	44,70	3,50	6-825	27,00	3,20
6-716	320,00	6,00	6-773	155,00	10,00	6-826	78,00	3,50
6-717	11,00	2,50	6-774	12,00	2,50	6-827	470,00	10,00
6-718	258,40	1,60	6-775	515,00	10,00	6-831	590,00	3,50
6-719	57,00	2,50	6-777	10,60	1,80	6-832	96,00	9,00
6-720	93,00	2,00	6-778	53,00	1,80	6-833	137,00	4,00
6-722	128,00	2,00	6-779	19,00	2,65	6-834	484,86	3,53
6-723	380,00	4,00	6-780	21,20	2,65	6-835	449,50	6,99
6-724	102,00	3,00	6-781	28,00	2,65	6-836	543,50	6,99
6-725	16,56	1,78	6-782	38,70	2,65	6-837	109,20	5,70
6-726	45,00	5,00	6-783	45,00	2,65	6-838	32,00	4,00
6-728	26,00	1,00	6-784	32,50	3,55	6-839	10,10	1,78
6-729	78,00	3,00	6-785	56,00	3,55	6-839	10,10	1,78
6-730	13,00	3,00	6-786	67,00	3,55	6-840	282,37	3,53
6-731	18,00	1,30	6-787	71,00	3,55	6-841	175,00	10,00
6-733	85,00	2,00	6-788	80,00	3,55	6-842	255,00	4,00
6-734	430,00	12,00	6-790	80,00	1,80	6-844	135,00	4,00
6-736	3,17	1,02	6-791	50,00	4,50	6-845	42,50	1,80
6-737	13,89	1,30	6-792	61,00	5,00	6-845	42,50	1,80
6-738	5,33	1,02	6-793	20,00	1,80	6-846	234,20	7,00
6-740	109,00	3,00	6-794	28,00	1,80	6-848	18,14	1,78
6-741	428,00	5,70	6-797	2,00	1,00	6-849	4,80	0,75
6-742	614,00	7,00	6-798	19,00	1,80	6-850	32,00	2,50
6-743	93,00	3,00	6-799	468,00	6,00	6-851	61,00	2,00
6-745	25,30	2,40	6-800	500,00	8,00	6-852	64,39	1,78
6-745	25,30	2,40	6-801	21,20	3,55	6-853	85,00	4,00
6-746	169,20	5,70	6-802	33,50	2,65	6-854	298,00	2,62

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-855	6,30	1,80	6-911	165,00	2,00	6-960	5,61	1,68
6-856	7,50	1,80	6-912	49,20	3,00	6-961	122,00	3,00
6-857	16,00	1,80	6-913	27,20	3,00	6-962	151,00	4,00
6-861	5,80	0,75	6-914	34,00	3,00	6-963	93,00	4,00
6-862	180,00	10,00	6-915	110,00	5,00	6-964	50,00	3,00
6-863	95,00	4,00	6-916	25,00	2,50	6-965	10,40	1,00
6-864	238,00	4,00	6-917	296,00	6,00	6-966	2,50	1,00
6-865	201,00	4,00	6-918	234,10	8,40	6-967	245,00	10,85
6-866	9,30	1,50	6-919	515,90	6,00	6-968	5,50	1,50
6-867	89,20	5,70	6-920	195,50	12,00	6-969	25,00	3,00
6-868	195,00	3,50	6-921	76,00	3,00	6-970	37,00	1,50
6-869	32,00	2,00	6-922	7,00	1,40	6-972	40,82	2,59
6-871	260,00	5,00	6-923	36,00	3,00	6-973	3,50	0,80
6-872	150,00	4,00	6-924	900,00	10,00	6-974	17,00	3,50
6-873	112,00	4,00	6-925	2,06	0,66	6-975	44,83	2,67
6-874	95,00	5,00	6-927	380,00	8,00	6-976	10,50	1,50
6-875	41,60	2,40	6-928	11,50	1,50	6-977	28,00	3,00
6-876	16,50	1,00	6-929	13,30	2,40	6-978	78,00	2,50
6-877	22,00	4,00	6-930	477,00	10,50	6-979	72,00	2,50
6-878	245,00	3,00	6-931	10,00	6,50	6-980	36,00	1,50
6-879	54,00	4,00	6-932	150,00	2,00	6-981	36,00	2,00
6-880	2,30	1,30	6-933	6,40	1,30	6-982	114,00	3,00
6-881	37,00	3,00	6-934	401,71	3,53	6-983	164,20	5,70
6-882	45,00	1,00	6-935	307,57	3,53	6-984	2965,00	7,00
6-883	60,00	1,20	6-936	272,64	3,53	6-985	56,00	3,00
6-884	68,00	3,00	6-937	7,00	2,35	6-986	635,00	9,00
6-885	80,50	4,00	6-938	409,00	6,99	6-988	270,00	5,33
6-887	172,00	3,00	6-939	434,00	6,99	6-990	69,00	2,50
6-889	174,30	3,50	6-940	15,30	2,20	6-991	86,00	2,62
6-890	870,00	8,00	6-941	68,00	5,00	6-992	79,30	2,62
6-891	16,00	2,65	6-942	23,60	2,90	6-993	35,00	3,20
6-892	400,00	5,00	6-943	748,50	7,00	6-994	4,00	3,00
6-893	52,20	5,70	6-944	46,00	4,00	6-995	105,00	4,00
6-894	27,00	2,50	6-945	11,50	2,50	6-996	43,00	3,00
6-895	359,20	13,80	6-946	17,00	3,00	6-997	45,00	3,00
6-896	257,20	14,00	6-947	325,00	5,33	6-998	19,00	3,00
6-897	380,00	6,00	6-948	274,00	5,33	6-999	23,00	2,00
6-898	429,00	6,00	6-949	223,00	5,33	6-1000	29,00	3,00
6-899	70,00	5,00	6-950	5,50	2,00	6-1001	75,00	4,00
6-900	83,00	3,00	6-951	526,00	6,99	6-1002	78,00	5,00
6-902	130,00	5,00	6-952	9,50	1,00	6-1003	120,00	6,00
6-903	110,00	3,00	6-953	11,00	3,00	6-1004	172,00	6,00
6-904	13,00	1,30	6-954	214,63	2,18	6-1005	114,20	5,70
6-905	28,00	1,00	6-955	5,00	1,75	6-1006	102,00	6,00
6-906	1,00	1,00	6-956	7,10	2,00	6-1007	187,10	8,40
6-907	6,80	1,80	6-957	25,60	1,93	6-1008	463,00	7,00
6-909	449,00	12,00	6-958	20,00	4,00	6-1010	249,30	5,70
6-910	10,00	2,62	6-959	7,00	1,20	6-1012	84,30	5,70

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1013	72,00	4,00	6-1060	43,00	4,00	6-1108	180,52	5,33
6-1014	85,00	3,00	6-1061	92,00	4,00	6-1109	17,20	3,00
6-1015	132,00	4,00	6-1062	95,00	4,50	6-1110	180,00	6,00
6-1016	87,20	5,70	6-1063	220,00	5,00	6-1111	88,00	8,00
6-1017	613,92	6,99	6-1064	22,20	3,00	6-1112	23,00	3,00
6-1018	289,42	5,87	6-1065	55,00	3,00	6-1113	90,00	2,50
6-1019	2,35	1,00	6-1066	1960,00	10,85	6-1114	40,00	6,00
6-1020	46,00	3,00	6-1067	2072,00	10,00	6-1115	22,00	1,30
6-1021	16,00	4,00	6-1068	175,00	6,00	6-1116	35,00	3,00
6-1022	6,75	1,78	6-1069	77,10	2,62	6-1117	62,00	6,00
6-1023	40,00	5,00	6-1070	49,20	5,70	6-1118	210,00	4,00
6-1024	53,00	3,50	6-1071	755,00	5,00	6-1119	180,00	8,00
6-1025	38,00	3,50	6-1072	465,00	5,00	6-1120	3,00	2,70
6-1026	5,00	1,00	6-1073	128,00	5,00	6-1121	185,00	6,00
6-1027	24,00	3,00	6-1074	105,00	5,00	6-1122	9,00	3,00
6-1028	185,00	5,00	6-1075	75,00	3,00	6-1123	64,20	5,70
6-1029	94,00	4,00	6-1076	120,00	4,00	6-1124	35,15	3,15
6-1030	248,00	5,00	6-1077	81,00	4,00	6-1125	311,00	10,00
6-1031	28,00	5,00	6-1078	23,00	1,50	6-1126	329,00	10,00
6-1032	7,70	2,00	6-1079	750,00	5,00	6-1127	580,50	3,53
6-1033	2,80	1,60	6-1080	485,00	5,00	6-1128	460,00	5,34
6-1034	61,00	4,00	6-1081	160,00	5,00	6-1129	335,00	7,00
6-1035	5,00	2,50	6-1082	26,00	3,00	6-1130	840,50	7,00
6-1036	4,60	2,00	6-1083	22,00	3,00	6-1131	835,50	7,00
6-1037	65,00	5,00	6-1084	130,00	4,00	6-1132	250,00	8,00
6-1038	39,00	3,00	6-1085	135,00	5,00	6-1133	9,52	1,78
6-1039	16,30	2,40	6-1086	22,30	2,40	6-1134	84,00	3,50
6-1039	16,30	2,40	6-1087	36,20	3,00	6-1135	345,00	5,00
6-1040	18,00	2,20	6-1088	180,00	4,00	6-1136	140,00	5,00
6-1041	47,00	2,50	6-1089	99,20	5,70	6-1137	57,00	4,00
6-1042	261,00	6,00	6-1090	336,00	7,00	6-1138	33,00	3,00
6-1043	338,00	6,00	6-1091	20,00	5,00	6-1139	200,00	5,00
6-1044	190,00	4,00	6-1092	38,00	3,00	6-1140	36,00	3,00
6-1045	162,00	2,50	6-1093	142,00	6,00	6-1141	47,00	2,00
6-1046	145,00	5,00	6-1094	63,00	6,00	6-1142	360,00	4,00
6-1047	34,00	1,00	6-1095	94,00	3,00	6-1143	124,00	4,00
6-1048	218,00	5,80	6-1096	129,00	4,00	6-1144	41,00	1,50
6-1049	14,00	1,10	6-1097	170,00	4,00	6-1145	56,00	4,00
6-1050	218,00	6,00	6-1098	179,20	5,70	6-1146	31,50	3,15
6-1051	142,00	4,00	6-1099	15,00	4,00	6-1147	150,00	6,00
6-1052	88,00	4,00	6-1100	35,00	1,50	6-1148	39,40	2,10
6-1053	65,00	4,00	6-1101	360,00	7,50	6-1149	6,50	1,20
6-1054	44,00	3,00	6-1102	5,69	1,14	6-1150	34,40	2,10
6-1055	103,00	5,00	6-1103	90,00	7,00	6-1151	115,00	2,00
6-1056	93,00	5,00	6-1104	62,00	4,00	6-1152	79,20	5,70
6-1057	80,00	4,00	6-1105	116,50	1,78	6-1153	206,00	7,00
6-1058	185,00	3,00	6-1106	108,00	8,00	6-1154	136,00	4,00
6-1059	47,00	4,00	6-1107	152,00	8,00	6-1155	245,00	5,00

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1156	890,00	5,00	6-1203	30,00	2,15	6-1251	6,36	0,72
6-1157	615,00	5,00	6-1204	24,69	1,78	6-1252	21,00	4,00
6-1158	520,00	5,00	6-1205	362,00	5,00	6-1253	49,00	2,00
6-1159	115,00	5,00	6-1206	9,50	2,50	6-1254	368,00	6,00
6-1160	695,00	5,00	6-1207	142,00	12,00	6-1255	343,00	6,00
6-1161	160,00	5,00	6-1208	10,90	1,20	6-1256	440,00	4,00
6-1162	63,00	3,50	6-1209	62,00	3,53	6-1257	37,50	4,00
6-1163	102,00	4,00	6-1210	320,00	3,00	6-1258	330,00	5,00
6-1164	114,00	5,00	6-1211	228,00	3,00	6-1259	26,00	4,00
6-1165	88,00	6,00	6-1212	70,00	8,00	6-1260	192,00	4,00
6-1166	35,00	4,00	6-1213	1005,00	15,00	6-1261	62,00	4,00
6-1167	248,00	7,00	6-1214	90,00	5,00	6-1262	632,00	6,00
6-1168	300,00	6,00	6-1215	780,00	7,00	6-1263	246,00	4,00
6-1169	115,00	5,00	6-1216	10,00	1,60	6-1264	2,20	1,00
6-1170	515,00	5,00	6-1217	131,50	4,00	6-1265	90,00	4,80
6-1171	315,00	5,00	6-1218	340,00	4,00	6-1266	7,30	2,40
6-1172	320,62	3,53	6-1219	480,00	4,00	6-1267	40,00	5,00
6-1173	764,00	6,99	6-1220	610,00	4,00	6-1268	6,30	2,40
6-1174	85,00	6,00	6-1221	500,00	5,00	6-1269	1,50	0,60
6-1175	104,50	3,00	6-1222	770,00	7,00	6-1270	80,00	3,00
6-1176	46,00	2,00	6-1223	860,00	3,00	6-1271	56,70	3,00
6-1177	172,00	4,00	6-1224	42,00	5,00	6-1272	68,00	4,00
6-1178	45,00	4,00	6-1225	222,00	7,00	6-1273	66,00	5,00
6-1179	90,00	4,00	6-1226	50,00	5,00	6-1274	54,00	2,00
6-1180	120,00	5,00	6-1227	252,00	4,00	6-1275	11,60	2,20
6-1181	80,00	5,00	6-1228	8,50	2,00	6-1276	19,00	1,00
6-1182	112,00	7,00	6-1229	564,30	6,99	6-1277	135,00	3,00
6-1183	7,50	2,10	6-1230	10,80	1,90	6-1278	299,50	5,00
6-1184	54,00	2,00	6-1231	260,00	4,00	6-1279	273,60	5,00
6-1185	52,50	1,80	6-1232	26,00	1,50	6-1280	180,00	5,00
6-1186	55,00	4,00	6-1233	145,00	4,00	6-1281	125,00	2,50
6-1187	37,00	3,00	6-1234	52,00	2,50	6-1282	238,00	10,00
6-1188	37,00	2,00	6-1235	336,00	5,33	6-1283	195,00	5,00
6-1189	43,00	2,00	6-1236	11,00	1,00	6-1284	240,00	8,00
6-1190	266,00	4,00	6-1237	100,00	8,00	6-1285	49,20	3,53
6-1191	290,00	5,00	6-1238	194,00	14,00	6-1286	8,65	2,80
6-1192	55,00	3,50	6-1239	238,00	14,00	6-1287	4,00	1,80
6-1193	66,00	3,00	6-1240	285,00	14,10	6-1288	14,00	1,00
6-1194	70,00	4,00	6-1241	385,00	14,20	6-1289	24,50	3,15
6-1195	45,00	4,50	6-1242	415,00	14,20	6-1290	170,00	5,00
6-1196	48,00	4,00	6-1243	480,00	14,00	6-1291	4,50	2,25
6-1196	48,00	4,00	6-1244	585,00	14,00	6-1292	160,00	6,00
6-1197	34,00	2,00	6-1245	735,00	15,00	6-1293	230,00	8,00
6-1198	13,30	1,20	6-1246	853,00	20,00	6-1294	155,00	3,00
6-1199	125,00	4,00	6-1247	1,53	0,97	6-1295	150,00	5,00
6-1200	104,00	5,30	6-1248	46,00	5,00	6-1296	130,00	3,00
6-1201	260,00	8,00	6-1249	7,30	3,40	6-1297	9,50	2,00
6-1202	13,30	3,00	6-1250	225,00	3,00	6-1298	17,86	2,62

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1299	540,00	5,00	6-1351	309,30	5,70	6-1402	165,00	4,00
6-1300	579,00	5,00	6-1352	419,30	5,70	6-1403	265,00	5,00
6-1301	602,00	5,00	6-1353	21,00	1,00	6-1404	325,00	5,00
6-1302	216,00	4,00	6-1354	58,00	3,00	6-1405	4,05	1,77
6-1303	99,00	3,00	6-1356	175,00	5,00	6-1406	85,00	6,99
6-1304	1840,00	5,00	6-1357	75,00	2,50	6-1407	9,50	1,80
6-1305	100,00	3,00	6-1358	0,90	0,53	6-1408	331,50	6,00
6-1306	97,00	5,00	6-1359	304,80	3,18	6-1409	534,00	8,00
6-1307	200,00	4,00	6-1360	236,00	6,00	6-1410	1,00	0,63
6-1308	640,00	6,00	6-1361	12,10	1,60	6-1411	33,00	3,50
6-1309	740,00	6,00	6-1362	39,20	5,70	6-1412	38,00	5,00
6-1310	300,00	10,00	6-1363	3,90	2,40	6-1413	43,00	5,50
6-1311	21,00	3,00	6-1364	17,50	4,00	6-1414	35,00	5,00
6-1312	6,00	1,52	6-1365	17,00	4,00	6-1415	97,00	4,00
6-1313	11,50	2,00	6-1366	30,00	5,00	6-1416	8,10	2,00
6-1314	9,50	1,78	6-1367	110,00	2,50	6-1417	77,00	2,50
6-1315	22,00	2,10	6-1368	60,00	4,50	6-1418	661,00	14,00
6-1316	80,00	3,50	6-1369	76,00	2,00	6-1419	62,00	1,50
6-1317	53,80	4,00	6-1370	300,00	8,00	6-1420	500,00	6,00
6-1318	155,00	4,00	6-1371	310,00	5,00	6-1421	115,00	6,00
6-1319	42,00	4,00	6-1372	65,00	1,80	6-1422	7,65	2,00
6-1320	107,00	8,00	6-1373	20,00	2,65	6-1422	7,65	2,00
6-1321	7,10	3,60	6-1374	395,00	12,00	6-1423	29,00	2,50
6-1322	116,00	3,00	6-1375	21,20	1,80	6-1424	297,00	4,00
6-1323	11,60	1,20	6-1376	11,20	1,80	6-1425	220,00	7,00
6-1324	155,00	5,00	6-1377	65,00	2,65	6-1426	238,00	6,00
6-1325	1865,00	5,00	6-1378	28,20	1,00	6-1427	120,00	10,00
6-1326	410,00	6,00	6-1379	12,50	1,80	6-1428	185,00	4,00
6-1327	6,00	2,50	6-1380	68,00	3,50	6-1429	91,00	2,00
6-1328	383,60	5,00	6-1381	105,00	3,00	6-1430	19,35	1,00
6-1329	134,00	8,00	6-1384	240,66	7,40	6-1431	23,00	4,00
6-1330	12,00	10,60	6-1385	5,60	1,80	6-1432	16,00	6,00
6-1333	51,94	3,53	6-1386	11,00	3,40	6-1433	23,00	6,00
6-1334	340,00	10,00	6-1387	390,00	4,00	6-1434	5,00	1,60
6-1335	412,00	8,00	6-1388	256,00	4,00	6-1435	440,00	4,30
6-1336	167,50	3,50	6-1389	38,00	1,50	6-1436	131,00	5,30
6-1337	11,10	1,82	6-1390	155,00	3,53	6-1437	50,00	3,50
6-1338	23,80	2,40	6-1391	192,00	8,00	6-1438	54,70	3,53
6-1339	13,70	2,50	6-1392	354,96	6,09	6-1439	61,70	4,50
6-1340	15,50	2,60	6-1393	14,70	3,50	6-1440	9,55	1,75
6-1341	17,20	1,82	6-1394	5,15	1,80	6-1441	272,40	6,99
6-1342	14,00	1,82	6-1395	100,00	6,00	6-1442	270,00	7,00
6-1345	14,00	1,60	6-1396	15,08	2,62	6-1443	675,00	5,30
6-1346	240,00	5,00	6-1397	11,60	2,7	6-1444	490,00	5,00
6-1347	53,00	2,00	6-1398	15,00	3,50	6-1445	85,00	5,00
6-1348	73,00	7,00	6-1399	42,00	4,50	6-1446	21,30	2,30
6-1349	44,30	5,70	6-1400	7,00	2,75	6-1447	27,00	2,70
6-1350	104,30	5,70	6-1401	31,00	2,00	6-1448	55,00	5,00

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1449	10,00	8,00	6-1496	3,90	1,80	6-1543	18,80	1,90
6-1450	198,00	4,00	6-1497	40,00	4,00	6-1544	2,96	1,04
6-1451	235,00	4,00	6-1498	11,50	1,80	6-1545	24,50	1,00
6-1452	92,00	3,00	6-1499	9,60	2,00	6-1546	328,00	6,99
6-1453	195,00	6,00	6-1499	9,60	2,00	6-1547	39,00	2,50
6-1454	11,50	2,30	6-1500	7,52	3,51	6-1548	15,10	2,60
6-1455	94,00	3,50	6-1501	5,46	0,89	6-1549	18,20	2,60
6-1456	24,60	3,40	6-1502	9,78	1,27	6-1550	22,20	3,10
6-1457	86,00	4,00	6-1503	12,83	1,27	6-1551	28,30	3,10
6-1458	320,00	6,50	6-1504	13,59	2,69	6-1552	54,40	4,25
6-1459	22,42	1,78	6-1505	10,78	2,62	6-1553	152,00	1,78
6-1460	10,20	1,50	6-1506	1,42	1,58	6-1553	152,00	1,78
6-1461	31,57	1,98	6-1507	92,20	2,62	6-1554	70,00	3,50
6-1462	70,00	2,50	6-1508	88,50	6,50	6-1555	14,00	2,20
6-1463	19,50	3,50	6-1509	118,00	4,00	6-1556	32,00	1,50
6-1464	14,50	3,00	6-1510	11,10	2,15	6-1557	2,97	1,03
6-1465	20,50	2,00	6-1511	9,50	2,15	6-1558	7,00	1,47
6-1466	12,00	1,30	6-1512	32,00	1,50	6-1559	136,00	3,00
6-1467	77,50	2,62	6-1513	54,00	1,50	6-1560	221,00	1,78
6-1468	11,75	1,55	6-1514	10,00	0,50	6-1561	10,20	1,80
6-1469	12,00	1,40	6-1515	119,60	3,20	6-1562	8,00	1,60
6-1470	21,00	1,50	6-1516	11,00	1,60	6-1563	198,00	8,00
6-1471	6,00	1,80	6-1517	29,10	1,60	6-1564	240,00	8,00
6-1472	82,00	3,00	6-1518	10,00	1,20	6-1565	205,00	5,00
6-1473	128,00	3,00	6-1519	7,50	1,50	6-1566	12,00	1,20
6-1474	30,00	2,25	6-1520	44,35	2,58	6-1567	12,50	1,50
6-1475	78,00	2,00	6-1521	450,00	2,62	6-1568	3,80	1,90
6-1476	275,00	5,00	6-1522	255,00	5,00	6-1569	17,30	2,20
6-1477	285,00	5,00	6-1523	7,10	1,37	6-1570	7,50	3,00
6-1478	31,00	1,50	6-1524	16,30	1,40	6-1571	13,50	1,50
6-1479	3,15	1,50	6-1525	11,10	1,60	6-1572	126,00	5,10
6-1480	17,70	1,78	6-1526	13,00	1,30	6-1573	86,50	4,00
6-1481	8,56	1,07	6-1527	7,40	3,70	6-1574	19,00	2,42
6-1482	39,00	5,00	6-1528	621,00	8,50	6-1575	11,50	1,78
6-1483	47,00	5,50	6-1529	165,00	5,00	6-1576	14,00	1,30
6-1484	13,00	1,58	6-1530	9,10	1,60	6-1577	736,60	5,00
6-1485	11,80	2,65	6-1531	9,10	1,65	6-1578	31,00	4,00
6-1486	42,00	1,00	6-1532	3,50	1,35	6-1579	16,50	1,50
6-1487	9,20	2,70	6-1533	28,00	4,00	6-1580	110,00	1,50
6-1488	5,00	1,90	6-1534	245,00	7,00	6-1581	6,07	1,30
6-1488	5,00	1,90	6-1535	47,00	2,62	6-1582	250,00	10,00
6-1489	50,20	3,00	6-1536	11,30	2,20	6-1583	350,00	10,00
6-1490	20,50	3,00	6-1537	14,20	1,90	6-1584	430,00	16,00
6-1491	10,10	1,60	6-1538	7,60	1,90	6-1585	59,20	5,70
6-1492	11,30	1,50	6-1539	8,55	1,75	6-1586	18,00	10,00
6-1493	16,50	2,00	6-1540	27,50	2,00	6-1587	52,00	1,00
6-1494	15,70	2,50	6-1541	15,50	1,50	6-1588	65,00	1,00
6-1495	1,45	1,75	6-1542	9,50	1,50	6-1589	38,00	1,00

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1590	21,50	1,00	6-1638	20,95	2,62	6-1687	18,40	2,53
6-1591	129,00	1,50	6-1639	351,21	4,00	6-1688	18,60	2,29
6-1592	142,90	3,20	6-1640	10,00	4,00	6-1689	18,40	2,40
6-1593	165,10	3,20	6-1641	546,00	2,62	6-1690	18,60	2,53
6-1594	152,40	3,20	6-1642	7,60	2,10	6-1691	18,80	2,29
6-1595	12,10	2,35	6-1643	54,00	3,15	6-1692	18,80	2,40
6-1596	15,10	2,60	6-1644	110,00	3,50	6-1693	18,80	2,53
6-1597	18,20	2,68	6-1646	190,00	10,00	6-1694	4,30	2,40
6-1598	22,20	3,10	6-1647	7,30	1,00	6-1695	55,00	1,20
6-1599	28,30	3,10	6-1648	10,00	1,25	6-1696	145,00	2,88
6-1600	35,40	3,25	6-1649	46,00	1,50	6-1697	71,00	3,55
6-1601	42,40	4,25	6-1650	35,50	4,00	6-1698	29,00	2,00
6-1602	54,40	4,25	6-1651	112,00	2,50	6-1699	9,80	1,50
6-1603	14,10	2,50	6-1652	36,00	5,00	6-1700	17,00	2,50
6-1604	16,10	3,00	6-1653	198,00	3,00	6-1701	2,50	1,60
6-1605	156,00	4,00	6-1654	224,00	6,00	6-1702	160,00	5,30
6-1606	16,00	1,30	6-1655	26,50	4,00	6-1703	56,50	5,30
6-1607	67,00	4,00	6-1656	9,86	1,78	6-1704	69,20	5,30
6-1608	538,00	6,00	6-1657	53,50	2,00	6-1705	88,40	5,30
6-1609	74,60	3,53	6-1658	14,40	2,00	6-1706	180,00	5,30
6-1610	17,64	2,00	6-1659	171,45	3,20	6-1707	320,00	3,53
6-1611	23,47	2,40	6-1660	115,00	5,33	6-1708	98,00	2,50
6-1612	164,00	2,00	6-1661	64,00	4,00	6-1709	55,00	2,50
6-1613	27,00	1,40	6-1662	77,50	2,00	6-1710	23,00	1,60
6-1614	33,00	5,00	6-1663	294,00	3,00	6-1711	37,50	1,80
6-1615	0,83	1,63	6-1664	1,33	1,61	6-1712	38,00	2,65
6-1616	159,00	6,00	6-1665	94,00	5,70	6-1713	36,00	2,65
6-1617	34,00	5,00	6-1666	58,00	3,75	6-1714	8,40	1,50
6-1618	21,00	2,50	6-1667	278,99	2,62	6-1715	83,00	4,00
6-1619	19,00	4,00	6-1668	246,00	3,00	6-1716	635,00	10,00
6-1620	65,00	2,50	6-1669	37,25	2,62	6-1717	12,30	1,90
6-1621	14,00	4,00	6-1670	2,00	1,40	6-1718	11,00	1,90
6-1622	86,00	3,00	6-1671	110,00	6,00	6-1719	22,60	1,78
6-1623	20,00	3,15	6-1672	93,40	2,57	6-1720	102,40	5,70
6-1624	82,20	5,70	6-1673	95,00	3,00	6-1721	51,10	1,60
6-1625	154,60	1,78	6-1674	455,00	6,00	6-1722	21,10	1,60
6-1626	57,20	2,70	6-1675	79,50	2,65	6-1723	43,70	3,55
6-1627	30,00	1,00	6-1676	24,50	4,00	6-1724	44,96	2,57
6-1628	73,00	2,00	6-1677	3,80	1,50	6-1725	208,00	4,00
6-1629	88,00	5,00	6-1678	571,00	8,00	6-1726	60,00	2,00
6-1630	122,00	6,00	6-1679	223,00	2,65	6-1727	230,00	4,50
6-1631	34,00	2,50	6-1680	147,60	2,65	6-1728	5,50	0,80
6-1632	145,00	2,50	6-1681	2,20	0,80	6-1729	28,68	2,40
6-1633	47,00	3,00	6-1682	17,20	1,50	6-1730	9,30	2,20
6-1634	32,50	3,00	6-1683	6,10	1,60	6-1731	17,22	1,00
6-1635	11,80	1,80	6-1684	50,30	2,50	6-1732	6,30	2,00
6-1636	13,00	1,80	6-1685	18,40	2,29	6-1733	10,70	1,90
6-1637	9,55	1,75	6-1686	18,40	2,40	6-1734	8,00	3,50

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1735	0,70	0,50	6-1783	135,00	1,50	6-1831	640,00	2,62
6-1736	97,50	3,55	6-1784	329,57	4,80	6-1832	19,84	0,79
6-1737	9,70	2,50	6-1785	8,73	1,78	6-1833	7,40	2,62
6-1738	28,90	2,87	6-1786	365,00	5,30	6-1834	11,20	2,62
6-1739	2,80	1,50	6-1787	532,18	5,33	6-1835	14,50	1,40
6-1740	70,50	3,20	6-1788	890,00	5,33	6-1836	362,00	4,00
6-1741	56,87	1,78	6-1789	3000,00	5,33	6-1837	515,00	5,33
6-1742	690,00	8,00	6-1790	702,66	5,33	6-1838	532,18	5,33
6-1743	5,60	1,90	6-1791	2250,00	5,33	6-1839	34,00	4,00
6-1744	4,80	1,30	6-1792	1678,90	5,33	6-1840	745,00	10,00
6-1745	7,60	2,62	6-1793	1210,91	5,33	6-1841	618,50	2,00
6-1746	12,00	1,13	6-1794	623,08	5,33	6-1842	367,89	2,66
6-1747	15,30	1,50	6-1795	359,53	5,33	6-1843	455,00	5,33
6-1748	16,00	1,90	6-1796	425,35	5,33	6-1844	595,00	5,33
6-1749	9,96	1,53	6-1797	67,39	2,26	6-1845	2324,00	6,99
6-1750	75,65	2,70	6-1798	715,00	5,33	6-1846	2350,00	6,99
6-1751	6,10	1,60	6-1799	955,00	5,33	6-1847	736,00	7,00
6-1752	4,30	1,30	6-1800	2390,00	6,00	6-1848	190,00	1,78
6-1753	460,00	6,99	6-1801	1615,00	5,00	6-1849	205,00	1,78
6-1754	494,16	6,99	6-1802	1950,00	5,33	6-1850	94,40	3,10
6-1755	323,00	5,33	6-1803	151,39	2,57	6-1851	425,33	5,33
6-1756	374,00	5,33	6-1804	83,77	1,78	6-1852	955,00	7,00
6-1757	455,00	5,33	6-1805	35,96	2,32	6-1853	639,00	4,00
6-1758	511,00	5,33	6-1806	20,20	1,81	6-1854	48,00	1,00
6-1759	595,00	5,33	6-1807	136,53	1,78	6-1855	9,70	5,33
6-1760	874,00	5,33	6-1808	35,95	1,78	6-1856	11,82	2,62
6-1761	975,00	5,33	6-1809	14,23	1,60	6-1857	14,90	2,70
6-1762	2330,00	10,00	6-1810	4,32	0,92	6-1858	602,00	7,00
6-1763	2500,00	10,00	6-1811	545,00	7,00	6-1859	640,00	7,00
6-1764	4,40	0,80	6-1812	582,68	7,00	6-1860	259,20	3,53
6-1765	17,00	1,93	6-1813	14,47	3,53	6-1861	245,00	3,53
6-1766	14,50	1,50	6-1814	2,95	0,97	6-1862	27,50	1,00
6-1767	230,00	4,80	6-1815	163,07	1,63	6-1863	6,00	1,20
6-1768	24,50	5,50	6-1816	183,00	1,78	6-1864	59,50	5,00
6-1769	31,50	7,00	6-1817	14,20	3,00	6-1865	164,33	2,62
6-1770	15,50	4,00	6-1818	21,20	3,60	6-1866	206,00	5,70
6-1771	74,50	3,00	6-1819	17,20	4,00	6-1867	215,00	5,00
6-1772	19,50	4,00	6-1820	32,97	4,02	6-1868	270,00	6,00
6-1773	153,50	3,20	6-1821	715,00	5,33	6-1869	19,50	2,66
6-1774	148,60	3,20	6-1822	13,00	2,62	6-1870	83,00	2,00
6-1775	131,10	3,20	6-1823	522,00	10,00	6-1871	20,90	3,00
6-1776	86,00	3,20	6-1824	623,08	5,33	6-1872	13,50	3,00
6-1777	90,80	3,50	6-1825	13,30	1,80	6-1873	11,50	3,00
6-1778	70,00	3,50	6-1826	114,55	2,57	6-1874	15,50	1,90
6-1779	87,60	3,00	6-1827	13,30	2,80	6-1875	21,50	1,60
6-1780	33,00	1,50	6-1828	14,60	2,10	6-1876	67,00	2,80
6-1781	95,00	1,50	6-1829	508,00	5,33	6-1877	11,00	2,30
6-1782	90,00	1,50	6-1830	552,00	5,33	6-1878	6,80	3,10

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1879	8,15	1,83	6-1927	65,00	5,50	6-1975	19,30	2,20
6-1880	313,00	5,33	6-1928	75,00	5,50	6-1976	177,00	3,00
6-1881	340,00	5,33	6-1929	168,40	6,00	6-1977	8,50	3,00
6-1882	1029,00	8,30	6-1930	23,40	4,00	6-1978	11,80	3,00
6-1883	2,00	1,50	6-1931	49,50	5,00	6-1979	484,00	8,40
6-1884	15,50	1,78	6-1932	197,00	6,00	6-1980	36,00	4,00
6-1885	22,00	2,30	6-1933	133,00	3,00	6-1981	50,00	1,50
6-1886	7,10	1,84	6-1934	469,00	5,33	6-1982	3,20	1,78
6-1887	28,57	1,52	6-1935	10,00	1,10	6-1983	4,76	1,78
6-1888	355,00	8,00	6-1936	13,30	2,20	6-1984	51,63	1,78
6-1889	74,90	1,78	6-1937	428,00	5,00	6-1985	58,00	2,50
6-1890	34,00	1,10	6-1938	2,80	1,50	6-1986	2,24	2,62
6-1891	92,00	1,40	6-1939	5,70	2,62	6-1987	30,00	2,62
6-1892	5,96	1,70	6-1940	66,00	5,33	6-1988	132,70	2,62
6-1893	9,11	2,00	6-1941	82,00	5,33	6-1989	221,60	2,62
6-1894	62,00	2,40	6-1942	126,30	5,33	6-1990	125,00	3,50
6-1895	239,20	3,53	6-1943	818,00	12,00	6-1991	52,39	3,53
6-1896	226,20	3,53	6-1944	777,00	12,00	6-1992	68,00	3,53
6-1897	45,00	6,00	6-1945	224,00	7,00	6-1993	250,00	4,00
6-1898	7,65	1,81	6-1946	28,77	2,40	6-1994	16,82	5,33
6-1899	10,20	2,35	6-1947	334,00	2,62	6-1995	30,00	5,33
6-1900	14,00	2,38	6-1948	230,00	5,00	6-1996	204,00	5,33
6-1901	18,80	2,70	6-1949	137,50	3,30	6-1997	214,00	5,33
6-1902	14,50	2,00	6-1950	77,80	1,50	6-1998	650,00	5,33
6-1903	43,00	3,50	6-1951	764,00	7,00	6-1999	113,00	7,00
6-1904	90,00	5,50	6-1952	555,00	3,00	6-2000	135,50	6,00
6-1905	100,00	5,50	6-1953	589,00	3,00	6-2001	58,00	3,55
6-1906	30,00	3,50	6-1954	22,50	2,50	6-2002	520,00	3,00
6-1907	45,00	3,50	6-1955	24,50	2,50	6-2003	532,00	3,00
6-1908	68,00	5,50	6-1956	786,00	4,00	6-2004	4,20	1,00
6-1909	72,00	5,50	6-1957	522,00	4,00	6-2005	276,00	2,62
6-1910	95,00	5,50	6-1958	372,00	4,00	6-2006	553,00	5,33
6-1911	23,00	2,62	6-1959	645,00	4,00	6-2007	36,50	2,00
6-1912	40,00	3,50	6-1960	645,00	3,53	6-2008	45,30	1,93
6-1913	47,00	5,00	6-1961	17,30	2,20	6-2009	855,00	10,00
6-1914	53,00	4,00	6-1962	128,00	4,00	6-2010	55,30	5,70
6-1915	28,00	3,50	6-1963	587,00	7,00	6-2011	20,00	9,00
6-1916	75,00	4,50	6-1964	560,00	7,00	6-2012	74,00	2,50
6-1917	70,00	5,50	6-1965	8,70	2,00	6-2013	335,00	5,00
6-1918	349,00	5,33	6-1966	69,00	4,50	6-2014	105,00	2,62
6-1919	27,00	2,80	6-1967	13,00	1,20	6-2015	470,00	4,50
6-1920	32,00	3,50	6-1968	1590,00	6,99	6-2016	58,00	3,55
6-1921	23,00	2,60	6-1969	1,50	0,25	6-2017	99,39	3,30
6-1922	11,30	4,75	6-1970	60,00	1,50	6-2018	43,00	5,00
6-1923	14,20	2,00	6-1971	9,20	2,20	6-2019	58,00	3,55
6-1924	3,30	1,78	6-1972	79,00	2,00	6-2020	38,00	4,00
6-1925	4,09	1,78	6-1973	100,00	1,00	6-2021	148,00	2,50
6-1926	35,00	3,50	6-1974	66,00	1,50	6-2022	150,00	2,50

Sizing charts – 6-xxx-sizes

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-2023	598,00	7,00	6-2069	12,30	3,50
6-2024	142,00	3,00	6-2070	14,60	2,95
6-2025	628,50	7,00	6-2071	11,00	3,50
6-2026	669,30	7,00	6-2072	81,97	3,53
6-2027	103,00	3,00	6-2073	492,00	3,53
6-2028	88,00	5,30			
6-2029	6,50	1,00			
6-2030	89,00	1,50			
6-2031	547,00	7,00			
6-2032	6,40	2,62			
6-2033	78,00	1,50			
6-2034	10,24	1,83			
6-2035	12,20	2,00			
6-2036	109,50	5,33			
6-2037	297,80	6,99			
6-2038	16,00	3,50			
6-2039	22,22	2,62			
6-2040	26,00	3,50			
6-2041	4,45	3,53			
6-2042	801,00	4,00			
6-2043	14,00	5,00			
6-2044	18,00	3,50			
6-2045	63,00	3,00			
6-2046	130,00	5,80			
6-2047	34,50	2,65			
6-2048	32,00	1,00			
6-2049	41,00	2,00			
6-2050	58,00	2,50			
6-2051	212,00	5,30			
6-2052	48,00	2,30			
6-2053	6,00	2,10			
6-2054	36,60	2,90			
6-2055	20,80	2,00			
6-2056	7,67	1,78			
6-2057	9,27	1,78			
6-2058	12,47	1,78			
6-2059	19,24	1,78			
6-2060	22,48	1,78			
6-2061	23,65	1,78			
6-2062	30,10	1,78			
6-2063	37,98	1,78			
6-2064	121,00	8,00			
6-2065	510,00	3,00			
6-2066	820,00	3,00			
6-2067	750,00	3,00			
6-2068	17,10	1,60			

Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1735	0,70	0,50	6-1557	2,97	1,03	2-106	4,42	2,62
2-001	0,74	1,02	6-018	3,00	1,00	6-2041	4,45	3,53
6-408	0,80	1,60	6-549	3,00	1,20	5-108	4,47	1,27
6-1615	0,83	1,63	6-441	3,00	1,50	2-008	4,47	1,78
6-1358	0,90	0,53	6-615	3,00	2,00	6-401	4,50	1,00
6-1410	1,00	0,63	6-1120	3,00	2,70	6-214	4,50	1,50
6-906	1,00	1,00	5-683	3,10	1,60	6-1291	4,50	2,25
2-002	1,07	1,27	6-1479	3,15	1,50	6-1036	4,60	2,00
2-102	1,24	2,62	6-736	3,17	1,02	6-133	4,70	1,90
6-1664	1,33	1,61	6-684	3,20	1,02	6-1983	4,76	1,78
2-003	1,42	1,52	6-686	3,20	1,60	6-849	4,80	0,75
6-1506	1,42	1,58	6-1982	3,20	1,78	6-1744	4,80	1,30
6-1495	1,45	1,75	6-1924	3,30	1,78	5-581	4,90	1,90
6-1969	1,50	0,25	6-361	3,30	2,40	6-1026	5,00	1,00
6-1269	1,50	0,60	6-307	3,33	1,02	6-583	5,00	1,20
6-369	1,50	1,00	5-190	3,35	1,78	6-069	5,00	1,50
6-1247	1,53	0,97	6-1645	3,40	1,50	6-1434	5,00	1,60
5-051	1,78	1,02	5-579	3,40	1,90	6-955	5,00	1,75
2-004	1,78	1,78	6-685	3,40	2,00	6-1488	5,00	1,90
6-714	1,80	1,00	6-973	3,50	0,80	6-110	5,00	2,00
6-418	1,85	1,50	6-491	3,50	1,10	6-1035	5,00	2,50
6-364	1,98	0,84	6-021	3,50	1,20	6-1394	5,15	1,80
6-797	2,00	1,00	6-402	3,50	1,25	2-107	5,23	2,62
6-1670	2,00	1,40	6-1532	3,50	1,35	2-009	5,28	1,78
6-1883	2,00	1,50	6-468	3,50	1,50	6-751	5,30	2,40
6-925	2,06	0,66	2-105	3,63	2,62	6-738	5,33	1,02
2-103	2,06	2,62	2-007	3,68	1,78	6-063	5,35	1,50
6-1681	2,20	0,80	6-251	3,70	1,90	6-1501	5,46	0,89
6-1264	2,20	1,00	6-1677	3,80	1,50	6-1728	5,50	0,80
6-306	2,20	1,60	6-1568	3,80	1,90	6-968	5,50	1,50
6-1986	2,24	2,62	6-166	3,90	1,80	6-950	5,50	2,00
6-880	2,30	1,30	6-1496	3,90	1,80	6-1385	5,60	1,80
6-1019	2,35	1,00	6-1363	3,90	2,40	6-1743	5,60	1,90
6-538	2,40	1,90	6-613	4,00	1,00	6-338	5,60	2,40
6-966	2,50	1,00	6-019	4,00	1,10	6-960	5,61	1,68
6-167	2,50	1,20	6-035	4,00	1,50	6-1102	5,69	1,14
6-138	2,50	1,30	6-1287	4,00	1,80	6-748	5,70	1,05
6-1701	2,50	1,60	6-104	4,00	2,00	5-582	5,70	1,90
6-168	2,50	1,70	6-420	4,00	2,20	6-1939	5,70	2,62
2-005	2,57	1,78	6-428	4,00	2,50	6-548	5,70	3,20
5-578	2,60	1,90	6-994	4,00	3,00	6-861	5,80	0,75
6-020	2,70	1,50	6-1405	4,05	1,77	2-202	5,94	3,53
6-1739	2,80	1,50	6-1925	4,09	1,78	6-1892	5,96	1,70
6-1938	2,80	1,50	6-2004	4,20	1,00	6-543	6,00	1,00
6-1033	2,80	1,60	5-580	4,20	1,90	6-1863	6,00	1,20
2-104	2,84	2,62	6-1752	4,30	1,30	6-713	6,00	1,25
6-487	2,90	1,02	6-1694	4,30	2,40	6-038	6,00	1,50
2-006	2,90	1,78	6-1810	4,32	0,92	6-1312	6,00	1,52
6-1814	2,95	0,97	2-201	4,34	3,53	6-1471	6,00	1,80
6-1544	2,96	1,04	6-1764	4,40	0,80	6-001	6,00	2,00

For articles printed in bold, fitting Parker Parbak® back-up rings are available from stock.

Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-2053	6,00	2,10	6-1527	7,40	3,70	6-1965	8,70	2,00
6-1327	6,00	2,50	6-1833	7,40	2,62	6-1785	8,73	1,78
6-079	6,00	5,00	6-710	7,50	1,00	6-612	8,74	1,78
6-652	6,00	5,20	6-661	7,50	1,25	6-277	8,79	1,14
2-108	6,02	2,62	6-091	7,50	1,50	6-715	8,80	1,00
6-1581	6,07	1,30	6-1519	7,50	1,50	5-586	8,90	1,90
3-902	6,07	1,63	6-856	7,50	1,80	5-587	8,90	2,70
2-010	6,07	1,78	6-432	7,50	2,00	3-904	8,92	1,83
6-1683	6,10	1,60	6-1183	7,50	2,10	6-610	9,00	1,20
6-1751	6,10	1,60	6-134	7,50	2,50	6-010	9,00	1,50
6-344	6,20	1,50	6-1570	7,50	3,00	6-120	9,00	1,80
6-374	6,30	1,60	6-1500	7,52	3,51	6-470	9,00	2,00
6-855	6,30	1,80	2-203	7,52	3,53	6-161	9,00	2,50
6-1732	6,30	2,00	2-109	7,59	2,62	5-700	9,00	3,00
5-686	6,30	2,39	6-1538	7,60	1,90	6-1122	9,00	3,00
6-1268	6,30	2,40	6-1642	7,60	2,10	6-651	9,00	4,00
6-1251	6,36	0,72	6-1745	7,60	2,62	6-1530	9,10	1,60
6-933	6,40	1,30	3-903	7,65	1,63	6-1531	9,10	1,65
5-583	6,40	1,90	2-011	7,65	1,78	6-1893	9,11	2,00
6-2032	6,40	2,62	6-1898	7,65	1,81	2-204	9,12	3,53
6-2029	6,50	1,00	6-2056	7,67	1,78	2-110	9,19	2,62
6-1149	6,50	1,20	6-1422	7,65	2,00	5-716	9,19	3,00
6-581	6,50	1,50	6-1032	7,70	2,00	6-1971	9,20	2,20
6-572	6,50	2,00	5-673	7,75	1,88	6-1487	9,20	2,70
6-480	6,60	1,50	6-317	7,80	3,60	2-012	9,25	1,78
6-1022	6,75	1,78	6-486	7,80	4,60	6-2057	9,27	1,78
6-907	6,80	1,80	6-437	8,00	1,00	6-866	9,30	1,50
6-440	6,80	2,00	6-592	8,00	1,25	6-1730	9,30	2,20
6-1878	6,80	3,10	6-658	8,00	1,40	6-012	9,30	2,40
5-052	6,86	1,78	6-074	8,00	1,50	6-395	9,35	1,60
6-657	7,00	1,00	6-1562	8,00	1,60	6-346	9,40	2,10
6-959	7,00	1,20	5-585	8,00	1,88	6-952	9,50	1,00
6-922	7,00	1,40	6-002	8,00	2,00	6-1542	9,50	1,50
6-1558	7,00	1,47	6-520	8,00	2,20	6-1314	9,50	1,78
6-011	7,00	1,50	6-564	8,00	2,50	6-1407	9,50	1,80
6-311	7,00	2,00	6-390	8,00	3,00	6-1297	9,50	2,00
6-937	7,00	2,35	6-1734	8,00	3,50	6-1511	9,50	2,15
6-028	7,00	2,50	6-192	8,10	1,60	6-1206	9,50	2,50
6-1400	7,00	2,75	6-1416	8,10	2,00	6-1133	9,52	1,78
6-080	7,00	3,00	5-664	8,13	1,78	6-373	9,53	1,60
6-1523	7,10	1,37	6-1879	8,15	1,83	6-1440	9,55	1,75
6-052	7,10	1,60	6-345	8,20	1,50	6-1637	9,55	1,75
6-1886	7,10	1,84	6-070	8,30	2,40	6-1499	9,60	2,00
6-956	7,10	2,00	6-1714	8,40	1,50	5-212	9,75	1,78
6-1321	7,10	3,60	6-692	8,50	1,50	6-1737	9,70	2,50
5-584	7,20	1,90	6-1228	8,50	2,00	6-1855	9,70	5,33
6-1647	7,30	1,00	6-1977	8,50	3,00	6-1502	9,78	1,27
6-1266	7,30	2,40	6-1539	8,55	1,75	6-1699	9,80	1,50
6-162	7,30	2,70	6-1481	8,56	1,07	6-1656	9,86	1,78
6-1249	7,30	3,40	6-1286	8,65	2,80	5-614	9,93	2,62

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Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1749	9,96	1,53	6-1386	11,00	3,40	6-058	12,30	2,40
6-1514	10,00	0,50	6-2071	11,00	3,50	6-2069	12,30	3,50
6-1935	10,00	1,10	6-1525	11,10	1,60	2-112	12,37	2,62
6-116	10,00	1,00	5-613	11,10	1,78	2-014	12,42	1,78
6-1518	10,00	1,20	6-1337	11,10	1,82	6-2058	12,47	1,78
6-1648	10,00	1,25	6-1510	11,10	2,15	6-550	12,50	1,10
6-083	10,00	1,50	6-1376	11,20	1,80	6-1567	12,50	1,50
6-1216	10,00	1,60	6-1834	11,20	2,62	6-1379	12,50	1,80
6-003	10,00	2,00	6-1492	11,30	1,50	6-198	12,50	2,00
6-532	10,00	2,20	6-1536	11,30	2,20	6-1503	12,83	1,27
6-105	10,00	2,50	6-471	11,30	2,40	6-584	13,00	1,00
6-910	10,00	2,62	6-1922	11,30	4,75	6-904	13,00	1,30
6-823	10,00	2,65	6-347	11,40	2,10	6-1526	13,00	1,30
6-605	10,00	3,00	6-677	11,50	1,00	6-033	13,00	1,50
6-1640	10,00	4,00	6-928	11,50	1,50	6-1484	13,00	1,58
6-931	10,00	6,50	6-1575	11,50	1,78	6-1636	13,00	1,80
6-1449	10,00	8,00	6-1498	11,50	1,80	6-075	13,00	2,00
6-627	10,10	1,00	6-1313	11,50	2,00	6-016	13,00	2,50
6-1491	10,10	1,60	6-1454	11,50	2,30	6-1967	13,00	1,20
6-839	10,10	1,78	6-945	11,50	2,50	6-1822	13,00	2,62
6-571	10,15	1,40	6-1873	11,50	3,00	6-730	13,00	3,00
6-1460	10,20	1,50	6-1323	11,60	1,20	6-207	13,00	3,50
6-1561	10,20	1,80	6-1275	11,60	2,20	6-163	13,10	1,60
6-1899	10,20	2,35	6-1468	11,75	1,55	5-616	13,11	2,62
6-2034	10,24	1,83	6-1397	11,60	2,70	6-129	13,23	1,78
6-375	10,25	1,40	6-1635	11,80	1,80	6-1198	13,30	1,20
6-475	10,30	2,40	6-1485	11,80	2,65	6-1825	13,30	1,80
6-965	10,40	1,00	6-1978	11,80	3,00	6-1936	13,30	2,20
2-309	10,46	5,33	6-1856	11,82	2,62	6-929	13,30	2,40
6-976	10,50	1,50	6-366	11,89	1,78	6-1827	13,30	2,80
5-588	10,50	2,70	3-906	11,89	1,98	6-1202	13,30	3,00
3-905	10,52	1,83	5-615	11,91	2,62	6-348	13,40	2,10
6-777	10,60	1,80	6-438	12,00	1,00	3-907	13,46	2,08
6-218	10,60	2,00	6-1746	12,00	1,13	6-1571	13,50	1,50
2-205	10,69	3,53	6-1566	12,00	1,20	6-096	13,50	2,75
6-1733	10,70	1,90	6-1466	12,00	1,30	6-1872	13,50	3,00
2-111	10,77	2,62	6-1469	12,00	1,40	5-590	13,59	2,69
6-1505	10,78	2,62	6-053	12,00	1,50	6-1504	13,59	2,69
6-551	10,80	1,50	6-065	12,00	2,00	6-473	13,60	2,50
6-1230	10,80	1,90	6-774	12,00	2,50	2-311	13,64	5,33
2-013	10,82	1,78	6-124	12,00	3,00	6-1339	13,70	2,50
6-1208	10,90	1,20	6-662	12,00	3,80	6-160	13,75	2,80
6-1236	11,00	1,00	6-1330	12,00	10,60	2-207	13,87	3,53
6-084	11,00	1,50	2-310	12,07	5,33	6-737	13,89	1,30
6-1516	11,00	1,60	6-1361	12,10	1,60	2-113	13,94	2,62
6-1718	11,00	1,90	5-589	12,10	2,70	6-1288	14,00	1,00
6-086	11,00	2,00	6-1595	12,10	2,35	6-1049	14,00	1,10
6-1877	11,00	2,30	6-2035	12,20	2,00	6-1576	14,00	1,30
6-717	11,00	2,50	2-206	12,29	3,53	6-143	14,00	1,50
6-953	11,00	3,00	6-1717	12,30	1,90	6-1345	14,00	1,60

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Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
2-015	14,00	1,78	5-676	15,49	1,47	2-017	17,17	1,78
6-1342	14,00	1,82	6-1541	15,50	1,50	6-1682	17,20	1,50
6-090	14,00	2,00	6-1884	15,50	1,78	6-1341	17,20	1,82
6-1555	14,00	2,20	6-1874	15,50	1,90	6-1109	17,20	3,00
6-1900	14,00	2,38	6-1340	15,50	2,60	6-1819	17,20	4,00
6-067	14,00	2,50	6-1770	15,50	4,00	6-1731	17,22	1,00
6-705	14,00	3,00	2-114	15,54	2,62	6-1569	17,30	2,20
6-1621	14,00	4,00	2-016	15,60	1,78	6-1961	17,30	2,20
6-2043	14,00	5,00	6-1494	15,70	2,50	5-690	17,30	2,40
6-1603	14,10	2,50	6-223	15,80	2,40	6-554	17,40	2,10
6-1537	14,20	1,90	5-617	15,88	2,62	6-388	17,40	2,50
6-1923	14,20	2,00	6-439	16,00	1,00	6-1364	17,50	4,00
6-1817	14,20	3,00	6-632	16,00	1,25	6-1610	17,64	2,00
6-1809	14,23	1,60	6-1606	16,00	1,30	6-1480	17,70	1,78
6-135	14,30	2,40	6-528	16,00	1,50	6-367	17,81	1,02
6-1658	14,40	2,00	6-857	16,00	1,80	6-1298	17,86	2,62
5-239	14,48	2,69	6-1748	16,00	1,90	6-041	17,90	1,25
6-1813	14,47	3,53	6-146	16,00	2,00	5-256	17,96	2,62
6-1835	14,50	1,40	6-562	16,00	2,50	6-258	17,96	2,62
6-1766	14,50	1,50	6-891	16,00	2,65	6-731	18,00	1,30
6-397	14,50	1,60	6-042	16,00	3,00	6-087	18,00	1,50
6-1902	14,50	2,00	6-2038	16,00	3,50	6-076	18,00	2,00
6-1828	14,60	2,10	6-1021	16,00	4,00	6-1040	18,00	2,20
6-1464	14,50	3,00	6-1432	16,00	6,00	6-132	18,00	2,50
6-340	14,60	2,40	6-1604	16,10	3,00	6-425	18,00	3,00
6-2070	14,60	2,95	6-1524	16,30	1,40	6-007	18,00	3,15
6-1393	14,70	3,50	6-1039	16,30	2,40	6-2044	18,00	3,50
6-1857	14,90	2,70	3-908	16,36	2,21	6-125	18,00	4,00
6-683	15,00	1,00	6-876	16,50	1,00	6-755	18,00	5,00
6-118	15,00	1,50	6-1579	16,50	1,50	6-1586	18,00	10,00
6-040	15,00	1,60	6-1493	16,50	2,00	6-848	18,14	1,78
6-085	15,00	1,80	6-313	16,50	2,70	6-1597	18,20	2,68
6-005	15,00	2,00	5-643	16,51	1,14	6-396	18,20	3,00
6-106	15,00	2,50	6-725	16,56	1,78	6-1549	18,20	2,60
6-043	15,00	3,00	6-297	16,58	1,50	6-177	18,30	2,40
6-072	15,00	3,20	6-006	16,70	1,45	5-594	18,30	3,60
6-1398	15,00	3,50	2-313	16,81	5,33	6-1685	18,40	2,29
6-1099	15,00	4,00	6-1994	16,82	5,33	6-1686	18,40	2,40
6-128	15,00	5,00	5-592	16,90	2,70	6-1689	18,40	2,40
6-1396	15,08	2,62	6-524	17,00	1,10	6-1687	18,40	2,53
6-1548	15,10	2,60	6-476	17,00	1,50	5-593	18,40	2,70
6-1596	15,10	2,60	6-1765	17,00	1,93	2-314	18,42	5,33
5-591	15,10	2,70	6-044	17,00	2,00	6-308	18,50	1,50
2-312	15,24	5,33	6-1700	17,00	2,50	6-499	18,60	2,00
6-1747	15,30	1,50	6-946	17,00	3,00	6-1688	18,60	2,29
6-940	15,30	2,20	6-974	17,00	3,50	6-1690	18,60	2,53
6-206	15,30	2,40	6-1365	17,00	4,00	6-557	18,60	3,50
5-243	15,34	2,62	2-209	17,04	3,53	2-210	18,64	3,53
6-349	15,40	2,10	6-2068	17,10	1,60	2-116	18,72	2,62
2-208	15,47	3,53	2-115	17,12	2,62	2-018	18,77	1,78

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Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1543	18,80	1,90	6-212	20,34	4,25	6-1954	22,50	2,50
6-1691	18,80	2,29	2-019	20,35	1,78	6-1719	22,60	1,78
6-1692	18,80	2,40	6-1465	20,50	2,00	6-263	22,70	1,50
6-1693	18,80	2,53	6-1490	20,50	3,00	6-287	22,89	1,00
6-1901	18,80	2,70	6-2055	20,80	2,00	6-1078	23,00	1,50
6-295	19,00	0,80	6-1871	20,90	3,00	6-1710	23,00	1,60
6-1276	19,00	1,00	6-1638	20,95	2,62	6-999	23,00	2,00
6-573	19,00	1,50	6-1353	21,00	1,00	6-066	23,00	2,50
6-798	19,00	1,80	6-1470	21,00	1,50	6-1921	23,00	2,60
6-360	19,00	2,00	6-008	21,00	2,00	6-1911	23,00	2,62
6-1574	19,00	2,42	6-1618	21,00	2,50	6-1112	23,00	3,00
6-039	19,00	2,50	6-1311	21,00	3,00	5-597	23,00	3,60
6-779	19,00	2,65	6-089	21,00	3,50	6-1431	23,00	4,00
6-998	19,00	3,00	6-1252	21,00	4,00	6-1433	23,00	6,00
6-1619	19,00	4,00	6-489	21,00	6,00	2-317	23,16	5,33
6-404	19,00	5,00	6-1722	21,10	1,60	2-213	23,39	3,53
3-910	19,18	2,46	6-1375	21,20	1,80	6-1930	23,40	4,00
6-593	19,20	3,00	6-430	21,20	2,40	6-1611	23,47	2,40
6-2059	19,24	1,78	6-780	21,20	2,65	2-119	23,47	2,62
6-1975	19,30	2,20	6-801	21,20	3,55	3-912	23,47	2,95
6-503	19,30	2,40	6-1818	21,20	3,60	2-021	23,52	1,78
6-628	19,30	3,65	6-1446	21,30	2,30	6-298	23,60	1,02
6-1430	19,35	1,00	5-596	21,30	3,60	6-942	23,60	2,90
6-350	19,40	2,10	6-1590	21,50	1,00	6-2061	23,65	1,78
6-119	19,50	1,50	6-687	21,50	1,50	6-351	23,70	2,80
6-1869	19,50	2,66	6-1875	21,50	1,60	6-1338	23,80	2,40
6-1463	19,50	3,50	6-343	21,50	1,78	6-666	24,00	1,00
6-1772	19,50	4,00	2-316	21,59	5,33	6-544	24,00	1,50
6-758	19,75	2,50	6-285	21,70	0,73	6-022	24,00	2,00
6-300	19,80	2,40	2-212	21,82	3,53	6-595	24,00	2,50
5-595	19,80	3,60	2-118	21,89	2,62	6-1027	24,00	3,00
6-1832	19,84	0,79	3-911	21,92	2,95	6-453	24,00	4,00
2-315	19,99	5,33	2-020	21,95	1,78	6-443	24,00	6,00
6-099	20,00	1,30	6-1115	22,00	1,30	6-050	24,20	3,00
6-078	20,00	1,50	6-493	22,00	1,39	6-288	24,32	1,00
6-793	20,00	1,80	6-088	22,00	1,50	6-1545	24,50	1,00
6-619	20,00	2,00	6-139	22,00	2,00	6-1955	24,50	2,50
6-017	20,00	2,50	6-1315	22,00	2,10	6-1289	24,50	3,15
6-1373	20,00	2,65	6-1885	22,00	2,30	6-1676	24,50	4,00
6-130	20,00	3,00	6-036	22,00	2,50	6-1768	24,50	5,50
6-1623	20,00	3,15	6-1083	22,00	3,00	6-1456	24,60	3,40
6-808	20,00	3,55	6-877	22,00	4,00	5-598	24,60	3,60
6-958	20,00	4,00	6-356	22,10	1,60	6-1204	24,69	1,78
6-1091	20,00	5,00	6-1064	22,20	3,00	2-318	24,77	5,33
6-2011	20,00	9,00	6-1550	22,20	3,10	6-092	24,80	1,50
6-1806	20,20	1,81	6-1598	22,20	3,10	2-214	24,99	3,53
6-382	20,20	3,00	6-2039	22,22	2,62	6-611	25,00	1,50
2-211	20,22	3,53	6-1086	22,30	2,40	6-442	25,00	2,00
2-117	20,29	2,62	6-1459	22,42	1,78	6-916	25,00	2,50
6-275	20,30	2,40	6-2060	22,48	1,78	6-969	25,00	3,00

For articles printed in bold, fitting Parker Parbak® back-up rings are available from stock.

Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-426	25,00	4,00	6-781	28,00	2,65	6-314	31,02	3,00
6-376	25,00	5,00	6-977	28,00	3,00	2-322	31,12	5,33
3-913	25,04	2,95	6-1915	28,00	3,50	2-218	31,34	3,53
2-120	25,07	2,62	6-1533	28,00	4,00	2-124	31,42	2,62
2-022	25,12	1,78	6-1031	28,00	5,00	2-026	31,47	1,78
6-126	25,30	1,60	2-216	28,17	3,53	6-1146	31,50	3,15
6-745	25,30	2,40	6-1378	28,20	1,00	6-1769	31,50	7,00
6-189	25,50	2,00	2-122	28,24	2,62	6-1461	31,57	1,98
6-957	25,60	1,93	2-024	28,30	1,78	6-766	31,70	3,50
6-289	25,79	1,00	6-1551	28,30	3,10	6-760	31,95	2,60
6-387	25,80	3,30	6-1599	28,30	3,10	6-2048	32,00	1,00
5-618	25,81	3,53	6-1887	28,57	1,52	6-1512	32,00	1,50
6-728	26,00	1,00	6-1729	28,68	2,40	6-1556	32,00	1,50
6-1232	26,00	1,50	6-1946	28,77	2,40	6-869	32,00	2,00
6-656	26,00	2,00	6-1738	28,90	2,87	6-850	32,00	2,50
6-749	26,00	2,50	6-1698	29,00	2,00	6-646	32,00	2,70
6-1082	26,00	3,00	6-1423	29,00	2,50	6-1920	32,00	3,50
6-2040	26,00	3,50	6-1000	29,00	3,00	6-838	32,00	4,00
6-1259	26,00	4,00	6-1517	29,10	1,60	6-1634	32,50	3,00
5-599	26,20	3,60	5-601	29,30	3,60	6-784	32,50	3,55
2-319	26,34	5,33	6-034	29,50	1,50	5-603	32,50	3,60
6-1655	26,50	4,00	2-321	29,51	5,33	2-323	32,69	5,33
2-215	26,57	3,53	6-352	29,70	2,80	2-219	32,92	3,53
3-914	26,59	2,95	3-916	29,74	2,95	6-1820	32,97	4,02
2-121	26,64	2,62	2-217	29,74	3,53	2-125	32,99	2,62
2-023	26,70	1,78	2-123	29,82	2,62	6-1780	33,00	1,50
6-208	26,70	2,50	2-025	29,87	1,78	6-136	33,00	2,00
6-1613	27,00	1,40	6-1627	30,00	1,00	6-540	33,00	2,50
6-400	27,00	1,50	6-048	30,00	2,00	6-1138	33,00	3,00
6-049	27,00	2,00	6-1203	30,00	2,15	6-1411	33,00	3,50
6-894	27,00	2,50	6-1474	30,00	2,25	6-1614	33,00	5,00
6-1447	27,00	2,70	6-156	30,00	2,50	2-027	33,05	1,78
6-1919	27,00	2,80	6-1987	30,00	2,62	6-472	33,30	2,40
6-147	27,00	3,00	6-056	30,00	3,00	6-802	33,50	2,65
6-825	27,00	3,20	6-037	30,00	3,15	5-157	33,99	2,34
6-660	27,00	5,00	6-1906	30,00	3,50	6-1047	34,00	1,00
6-913	27,20	3,00	6-803	30,00	3,55	6-1890	34,00	1,10
6-023	27,30	2,40	6-454	30,00	4,00	6-1197	34,00	2,00
6-1862	27,50	1,00	6-663	30,00	4,65	6-1631	34,00	2,50
6-497	27,50	1,50	6-1366	30,00	5,00	6-622	34,00	2,80
6-1540	27,50	2,00	6-1995	30,00	5,33	6-914	34,00	3,00
6-296	27,71	1,02	6-2062	30,10	1,78	6-1839	34,00	4,00
5-600	27,80	3,60	6-290	30,30	2,40	6-1617	34,00	5,00
2-320	27,94	5,33	6-142	30,70	2,00	5-604	34,10	3,60
6-905	28,00	1,00	5-602	30,80	3,60	2-324	34,29	5,33
6-101	28,00	1,50	6-1478	31,00	1,50	6-1150	34,40	2,10
6-794	28,00	1,80	6-1401	31,00	2,00	6-585	34,40	3,10
6-140	28,00	2,00	6-324	31,00	2,50	3-918	34,42	2,95
6-180	28,00	2,20	6-1578	31,00	4,00	6-2047	34,50	2,65
6-654	28,00	2,50	6-097	31,00	4,50	2-220	34,52	3,53

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Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
2-126	34,59	2,62	2-222	37,69	3,53	6-1486	42,00	1,00
2-028	34,65	1,78	2-128	37,77	2,62	6-015	42,00	1,50
6-752	34,65	2,60	2-029	37,82	1,78	6-594	42,00	2,50
6-1100	35,00	1,50	6-2063	37,98	1,78	6-227	42,00	3,00
6-047	35,00	2,00	6-1589	38,00	1,00	6-1319	42,00	4,00
6-606	35,00	2,50	6-1389	38,00	1,50	6-1399	42,00	4,50
6-1116	35,00	3,00	6-046	38,00	2,00	6-1224	42,00	5,00
6-993	35,00	3,20	6-433	38,00	2,50	6-1601	42,40	4,25
6-1926	35,00	3,50	6-1712	38,00	2,65	6-845	42,50	1,80
6-1166	35,00	4,00	6-1092	38,00	3,00	2-131	42,52	2,62
6-545	35,00	4,50	6-1025	38,00	3,50	5-330	42,52	5,33
6-1414	35,00	5,00	6-2020	38,00	4,00	5-332	42,85	3,53
6-377	35,00	5,30	6-221	38,00	5,00	6-1189	43,00	2,00
6-1124	35,15	3,15	6-1412	38,00	5,00	6-996	43,00	3,00
6-1600	35,40	3,25	6-782	38,70	2,65	6-1903	43,00	3,50
6-1650	35,50	4,00	6-353	38,70	2,80	6-1060	43,00	4,00
5-605	35,60	3,60	6-575	39,00	2,00	6-2018	43,00	5,00
6-1808	35,95	1,78	6-1547	39,00	2,50	6-1413	43,00	5,50
6-1805	35,96	2,32	6-1038	39,00	3,00	6-759	43,25	2,60
6-980	36,00	1,50	6-1482	39,00	5,00	6-809	43,70	1,80
6-678	36,00	2,00	6-205	39,20	3,00	6-1723	43,70	3,55
6-981	36,00	2,00	6-1362	39,20	5,70	2-327	43,82	5,33
6-694	36,00	2,10	2-129	39,34	2,62	6-431	44,00	2,00
6-609	36,00	2,20	6-1148	39,40	2,10	6-1054	44,00	3,00
6-329	36,00	2,50	6-586	39,40	3,10	2-224	44,04	3,53
6-1713	36,00	2,65	6-753	39,50	2,60	2-132	44,12	2,62
6-923	36,00	3,00	5-321	39,60	3,53	2-031	44,17	1,78
6-1140	36,00	3,00	6-642	40,00	1,50	6-542	44,20	2,50
6-1980	36,00	4,00	6-027	40,00	2,00	6-1349	44,30	5,70
6-1652	36,00	5,00	6-566	40,00	2,50	6-1520	44,35	2,58
2-221	36,09	3,53	6-292	40,00	3,00	6-193	44,35	3,00
2-127	36,17	2,62	6-1912	40,00	3,50	6-772	44,70	3,50
6-1087	36,20	3,00	6-1497	40,00	4,00	6-975	44,83	2,67
6-154	36,30	1,78	6-1023	40,00	5,00	6-1724	44,96	2,57
5-670	36,50	1,78	6-1267	40,00	5,00	6-882	45,00	1,00
6-2007	36,50	2,00	6-1114	40,00	6,00	6-082	45,00	1,50
6-2054	36,60	2,90	6-102	40,60	4,00	6-054	45,00	2,00
6-970	37,00	1,50	2-326	40,64	5,33	6-323	45,00	2,50
6-1188	37,00	2,00	6-972	40,82	2,59	6-783	45,00	2,65
6-291	37,00	2,50	2-223	40,87	3,53	6-997	45,00	3,00
6-881	37,00	3,00	2-130	40,94	2,62	6-1907	45,00	3,50
6-1187	37,00	3,00	6-1144	41,00	1,50	6-1178	45,00	4,00
6-555	37,00	5,00	2-030	41,00	1,78	6-1195	45,00	4,50
6-1669	37,25	2,62	6-2049	41,00	2,00	6-726	45,00	5,00
5-606	37,30	3,60	6-541	41,00	2,50	6-1897	45,00	6,00
6-459	37,36	2,60	6-449	41,00	3,00	6-2008	45,30	1,93
3-920	37,47	3,00	6-525	41,28	3,53	5-035	45,36	3,53
2-325	37,47	5,33	6-337	41,40	2,62	2-133	45,69	2,62
6-1711	37,50	1,80	6-875	41,60	2,40	6-750	45,90	1,50
6-1257	37,50	4,00	6-414	41,75	2,60	6-1649	46,00	1,50

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Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1176	46,00	2,00	6-1721	51,10	1,60	6-1703	56,50	5,30
6-1020	46,00	3,00	6-434	51,50	1,50	2-331	56,52	5,33
6-944	46,00	4,00	6-1984	51,63	1,78	6-1271	56,70	3,00
6-1248	46,00	5,00	5-037	51,71	3,53	2-228	56,74	3,53
6-159	46,02	3,53	6-1333	51,94	3,53	2-140	56,82	2,62
6-354	46,70	2,80	6-1587	52,00	1,00	2-035	56,87	1,78
6-423	46,87	2,62	6-1234	52,00	2,50	6-1741	56,87	1,78
2-328	46,99	5,33	6-556	52,00	3,00	6-643	57,00	1,50
6-1141	47,00	2,00	2-137	52,07	2,62	6-719	57,00	2,50
6-1041	47,00	2,50	6-893	52,20	5,70	6-427	57,00	3,00
6-1535	47,00	2,62	6-1991	52,39	3,53	6-1137	57,00	4,00
6-1633	47,00	3,00	6-1185	52,50	1,80	6-1626	57,20	2,70
6-1059	47,00	4,00	6-778	53,00	1,80	6-447	58,00	2,00
6-1913	47,00	5,00	6-1347	53,00	2,00	6-1985	58,00	2,50
6-1483	47,00	5,50	6-1024	53,00	3,50	6-2050	58,00	2,50
6-293	47,20	5,70	6-1914	53,00	4,00	6-1354	58,00	3,00
2-225	47,22	3,53	6-113	53,00	5,00	6-2001	58,00	3,55
2-134	47,29	2,62	6-112	53,00	6,50	6-2016	58,00	3,55
2-032	47,35	1,78	3-928	53,09	3,00	6-2019	58,00	3,55
6-009	47,50	4,00	2-330	53,34	5,33	6-1666	58,00	3,75
6-1854	48,00	1,00	6-1657	53,50	2,00	6-109	58,00	4,00
6-370	48,00	2,00	2-227	53,57	3,53	2-141	58,42	2,62
6-2052	48,00	2,30	2-138	53,64	2,62	5-702	58,74	3,53
6-155	48,00	3,00	2-034	53,70	1,78	6-1585	59,20	5,70
6-1196	48,00	4,00	6-1317	53,80	4,00	3-932	59,36	3,00
6-673	48,20	1,78	6-1513	54,00	1,50	6-1864	59,50	5,00
6-435	48,40	4,85	6-1184	54,00	2,00	6-764	59,60	5,85
2-135	48,90	2,62	6-1274	54,00	2,00	2-332	59,69	5,33
6-1253	49,00	2,00	6-819	54,00	3,00	6-560	59,70	7,00
6-912	49,20	3,00	6-1643	54,00	3,15	2-229	59,92	3,53
5-701	49,20	3,53	6-879	54,00	4,00	2-142	59,99	2,62
6-1285	49,20	3,53	6-664	54,00	4,65	6-883	60,00	1,20
6-1070	49,20	5,70	6-1552	54,40	4,25	6-1970	60,00	1,50
6-194	49,50	3,00	6-1602	54,40	4,25	6-1726	60,00	2,00
6-1931	49,50	5,00	6-810	54,50	2,65	6-411	60,00	2,50
6-1981	50,00	1,50	6-1438	54,70	3,53	6-665	60,00	3,00
6-051	50,00	2,00	6-1695	55,00	1,20	6-107	60,00	4,10
6-055	50,00	2,50	6-141	55,00	2,00	6-1368	60,00	4,50
6-964	50,00	3,00	6-1709	55,00	2,50	6-114	60,00	5,00
6-1437	50,00	3,50	6-1065	55,00	3,00	2-036	60,05	1,78
6-603	50,00	4,00	6-1192	55,00	3,50	6-851	61,00	2,00
6-791	50,00	4,50	6-1186	55,00	4,00	6-1034	61,00	4,00
6-1226	50,00	5,00	6-1448	55,00	5,00	6-633	61,00	4,50
2-329	50,17	5,33	2-139	55,25	2,62	6-792	61,00	5,00
6-1489	50,20	3,00	6-703	55,30	2,00	2-143	61,60	2,62
6-1684	50,30	2,50	6-2010	55,30	5,70	6-1439	61,70	4,50
2-226	50,39	3,53	6-568	56,00	2,00	6-1419	62,00	1,50
2-136	50,47	2,62	6-985	56,00	3,00	6-1894	62,00	2,40
2-033	50,52	1,78	6-785	56,00	3,55	6-455	62,00	2,50
6-630	51,00	3,00	6-1145	56,00	4,00	6-699	62,00	3,00

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Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1209	62,00	3,53	6-884	68,00	3,00	5-705	74,61	3,53
6-1104	62,00	4,00	6-1380	68,00	3,50	6-1889	74,90	1,78
6-1261	62,00	4,00	6-1992	68,00	3,53	6-1357	75,00	2,50
6-1117	62,00	6,00	6-1272	68,00	4,00	6-1075	75,00	3,00
2-333	62,87	5,33	6-941	68,00	5,00	6-1001	75,00	4,00
6-242	63,00	2,50	6-1908	68,00	5,50	6-1916	75,00	4,50
6-2045	63,00	3,00	6-990	69,00	2,50	6-1928	75,00	5,50
6-1162	63,00	3,50	6-824	69,00	3,00	2-337	75,57	5,33
6-151	63,00	4,00	6-1966	69,00	4,50	6-1750	75,65	2,70
6-474	63,00	4,50	6-1704	69,20	5,30	2-234	75,79	3,53
6-1094	63,00	6,00	2-335	69,22	5,33	2-151	75,87	2,62
2-230	63,09	3,53	6-272	69,24	3,40	2-041	75,92	1,78
2-144	63,17	2,62	2-232	69,44	3,53	6-1369	76,00	2,00
2-037	63,22	1,78	2-148	69,52	2,62	6-754	76,00	2,50
6-636	64,00	3,00	2-039	69,57	1,78	6-921	76,00	3,00
6-1661	64,00	4,00	6-552	70,00	2,00	6-464	76,00	4,50
6-1123	64,20	5,70	6-1462	70,00	2,50	6-805	77,00	2,00
5-805	64,39	1,78	6-031	70,00	3,00	6-1417	77,00	2,50
6-852	64,39	1,78	6-1554	70,00	3,50	6-1069	77,10	2,62
2-145	64,77	2,62	6-1778	70,00	3,50	6-1662	77,50	2,00
6-1588	65,00	1,00	6-1194	70,00	4,00	6-1467	77,50	2,62
6-1372	65,00	1,80	6-539	70,00	4,50	6-1950	77,80	1,50
6-501	65,00	2,00	6-899	70,00	5,00	6-2033	78,00	1,50
6-1620	65,00	2,50	6-1917	70,00	5,50	6-1475	78,00	2,00
6-1377	65,00	2,65	6-1212	70,00	8,00	6-978	78,00	2,50
6-523	65,00	3,00	6-1740	70,50	3,20	6-729	78,00	3,00
6-1053	65,00	4,00	6-787	71,00	3,55	6-826	78,00	3,50
6-596	65,00	4,50	6-1697	71,00	3,55	6-1002	78,00	5,00
6-1037	65,00	5,00	6-634	71,00	4,50	2-338	78,74	5,33
6-416	65,00	5,30	2-149	71,12	2,62	2-235	78,97	3,53
6-1927	65,00	5,50	5-704	71,44	3,53	6-820	79,00	1,50
5-703	65,09	3,53	6-979	72,00	2,50	6-1972	79,00	2,00
6-1974	66,00	1,50	6-045	72,00	3,00	6-1152	79,20	5,70
6-500	66,00	2,00	6-1013	72,00	4,00	6-992	79,30	2,62
6-1193	66,00	3,00	6-1909	72,00	5,50	6-1675	79,50	2,65
6-1273	66,00	5,00	2-336	72,39	5,33	6-195	79,50	3,00
6-1940	66,00	5,33	2-233	72,62	3,53	6-108	79,60	3,20
2-334	66,04	5,33	2-150	72,69	2,62	6-790	80,00	1,80
2-231	66,27	3,53	2-040	72,75	1,78	6-569	80,00	2,00
2-146	66,34	2,62	6-1628	73,00	2,00	6-1270	80,00	3,00
2-038	66,40	1,78	6-030	73,00	3,00	6-1316	80,00	3,50
6-243	67,00	1,50	6-757	73,00	4,00	6-788	80,00	3,55
6-316	67,00	2,50	6-1348	73,00	7,00	6-1057	80,00	4,00
6-1876	67,00	2,80	6-178	74,00	2,00	6-1181	80,00	5,00
6-659	67,00	3,00	6-2012	74,00	2,50	5-816	80,31	1,78
6-786	67,00	3,55	6-483	74,00	3,00	6-885	80,50	4,00
6-1607	67,00	4,00	6-294	74,20	5,70	6-121	81,00	3,00
6-1797	67,39	2,26	6-587	74,40	3,10	6-1077	81,00	4,00
5-361	67,84	3,53	6-1771	74,50	3,00	2-339	81,92	5,33
2-147	67,95	2,62	6-1609	74,60	3,53	6-2072	81,97	3,53

For articles printed in bold, fitting Parker Parbak® back-up rings are available from stock.

Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-513	82,00	2,00	2-238	88,49	3,53	6-1062	95,00	4,50
6-1472	82,00	3,00	6-1508	88,50	6,50	6-874	95,00	5,00
6-445	82,00	4,00	2-153	88,57	2,62	6-1910	95,00	5,50
6-1941	82,00	5,33	2-043	88,62	1,78	6-582	95,50	3,53
2-236	82,14	3,53	6-2030	89,00	1,50	6-700	96,00	2,00
6-1624	82,20	5,70	6-867	89,20	5,70	6-832	96,00	9,00
2-152	82,22	2,62	6-013	89,50	3,00	6-640	97,00	1,50
2-042	82,27	1,78	6-763	89,60	5,70	6-1415	97,00	4,00
6-821	83,00	1,00	6-1782	90,00	1,50	6-1306	97,00	5,00
6-1870	83,00	2,00	6-498	90,00	2,00	6-1736	97,50	3,55
6-900	83,00	3,00	6-1113	90,00	2,50	2-344	97,79	5,33
6-1715	83,00	4,00	6-216	90,00	3,00	6-1708	98,00	2,50
6-1804	83,77	1,78	6-1179	90,00	4,00	6-157	98,00	3,00
6-184	83,80	2,62	6-1265	90,00	4,80	2-241	98,02	3,53
6-676	84,00	2,50	6-1214	90,00	5,00	6-1303	99,00	3,00
6-456	84,00	3,00	6-1904	90,00	5,50	6-392	99,00	6,99
6-1134	84,00	3,50	6-1103	90,00	7,00	6-1089	99,20	5,70
6-1012	84,30	5,70	6-1777	90,80	3,50	6-2017	99,39	3,30
6-588	84,40	3,10	6-1429	91,00	2,00	6-1973	100,00	1,00
6-822	85,00	1,50	6-100	91,00	3,00	6-601	100,00	2,00
6-733	85,00	2,00	2-342	91,44	5,33	6-174	100,00	2,50
6-1014	85,00	3,00	2-239	91,67	3,53	6-1305	100,00	3,00
6-853	85,00	4,00	6-1891	92,00	1,40	6-413	100,00	4,00
6-1445	85,00	5,00	6-1452	92,00	3,00	6-137	100,00	5,00
6-1174	85,00	6,00	6-1061	92,00	4,00	6-1905	100,00	5,50
6-1406	85,00	6,99	6-1507	92,20	2,62	6-1395	100,00	6,00
2-340	85,09	5,33	6-804	92,50	3,55	6-1237	100,00	8,00
6-452	85,20	9,25	6-720	93,00	2,00	2-345	100,97	5,33
2-237	85,32	3,53	6-743	93,00	3,00	6-025	101,00	3,00
6-991	86,00	2,62	6-963	93,00	4,00	2-242	101,19	3,53
6-1622	86,00	3,00	6-1056	93,00	5,00	2-155	101,27	2,62
6-1776	86,00	3,20	6-257	93,39	1,47	2-045	101,32	1,78
6-1457	86,00	4,00	6-1672	93,40	2,57	6-724	102,00	3,00
6-1573	86,50	4,00	6-405	93,50	9,50	6-1163	102,00	4,00
6-574	86,84	5,33	6-446	94,00	2,00	6-1006	102,00	6,00
6-579	87,00	3,00	6-1095	94,00	3,00	6-1720	102,40	5,70
6-558	87,20	2,50	6-1455	94,00	3,50	6-2027	103,00	3,00
6-1016	87,20	5,70	6-1029	94,00	4,00	6-1055	103,00	5,00
6-309	87,30	2,00	6-1665	94,00	5,70	6-1200	104,00	5,30
6-1779	87,60	3,00	6-608	94,20	5,70	2-346	104,14	5,33
6-276	88,00	3,00	6-1850	94,40	3,10	6-1350	104,30	5,70
6-1052	88,00	4,00	6-339	94,50	3,00	2-243	104,37	3,53
6-1629	88,00	5,00	6-399	94,50	3,00	6-1175	104,50	3,00
6-2028	88,00	5,30	2-343	94,62	5,33	6-589	105,00	2,00
6-1165	88,00	6,00	2-240	94,84	3,53	6-2014	105,00	2,62
6-1111	88,00	8,00	2-154	94,92	2,62	6-1381	105,00	3,00
2-341	88,27	5,33	2-044	94,97	1,78	6-806	105,00	3,50
5-381	88,27	6,99	6-1781	95,00	1,50	6-995	105,00	4,00
6-561	88,30	7,00	6-1673	95,00	3,00	6-1074	105,00	5,00
6-1705	88,40	5,30	6-863	95,00	4,00	6-253	106,80	2,66

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Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1320	107,00	8,00	5-843	118,72	2,62	6-902	130,00	5,00
6-762	107,31	6,99	6-448	119,20	5,70	6-2046	130,00	5,80
2-347	107,32	5,33	6-1515	119,60	3,20	6-577	130,00	6,00
2-244	107,54	3,53	6-768	119,60	5,70	6-1436	131,00	5,30
2-156	107,62	2,62	6-674	120,00	1,50	6-1775	131,10	3,20
2-046	107,67	1,78	6-504	120,00	3,00	6-1217	131,50	4,00
6-1106	108,00	8,00	6-1076	120,00	4,00	6-095	132,00	3,00
6-740	109,00	3,00	6-1180	120,00	5,00	6-1015	132,00	4,00
6-837	109,20	5,70	6-1003	120,00	6,00	6-1988	132,70	2,62
6-815	109,20	5,84	6-1427	120,00	10,00	2-355	132,72	5,33
6-767	109,40	3,10	2-351	120,02	5,33	2-431	132,72	6,99
6-2036	109,50	5,33	2-427	120,02	6,99	2-252	132,94	3,53
6-1580	110,00	1,50	2-248	120,24	3,53	6-1933	133,00	3,00
6-1367	110,00	2,50	2-158	120,32	2,62	2-160	133,02	2,62
6-903	110,00	3,00	2-048	120,37	1,78	2-050	133,07	1,78
6-1644	110,00	3,50	6-2064	121,00	8,00	6-688	133,35	5,33
6-915	110,00	5,00	6-961	122,00	3,00	6-812	133,50	12,00
6-1671	110,00	6,00	6-1630	122,00	6,00	6-515	134,00	3,00
2-348	110,49	5,33	2-352	123,19	5,33	6-1329	134,00	8,00
2-245	110,72	3,53	2-428	123,19	6,99	6-1783	135,00	1,50
6-1651	112,00	2,50	2-249	123,42	3,53	6-1277	135,00	3,00
6-421	112,00	3,00	6-1143	124,00	4,00	6-059	135,00	3,23
6-873	112,00	4,00	6-1281	125,00	2,50	6-060	135,00	3,43
6-1182	112,00	7,00	6-612	125,00	3,00	6-844	135,00	4,00
6-1999	113,00	7,00	6-1990	125,00	3,50	6-1085	135,00	5,00
2-349	113,67	5,33	6-1199	125,00	4,00	6-2000	135,50	6,00
2-425	113,67	6,99	6-457	125,00	5,00	2-356	135,89	5,33
2-246	113,89	3,53	6-115	125,00	8,00	2-432	135,89	6,99
2-157	113,97	2,62	5-850	125,09	6,60	6-1559	136,00	3,00
6-982	114,00	3,00	6-255	126,00	5,00	6-1154	136,00	4,00
6-1164	114,00	5,00	6-1572	126,00	5,10	2-253	136,12	3,53
2-047	114,02	1,78	6-1942	126,30	5,33	6-1807	136,53	1,78
6-1005	114,20	5,70	2-353	126,37	5,33	6-026	137,00	3,00
6-769	114,40	3,10	2-429	126,37	6,99	6-833	137,00	4,00
6-1826	114,55	2,57	2-250	126,59	3,53	6-559	137,00	14,00
6-1151	115,00	2,00	2-159	126,67	2,62	6-341	137,30	8,00
6-274	115,00	3,00	2-049	126,72	1,78	6-1949	137,50	3,30
6-1159	115,00	5,00	6-722	128,00	2,00	6-379	138,00	2,10
6-1169	115,00	5,00	6-1473	128,00	3,00	6-224	138,00	6,00
6-1660	115,00	5,33	6-1962	128,00	4,00	2-357	139,07	5,33
6-1421	115,00	6,00	6-1073	128,00	5,00	2-433	139,07	6,99
6-1322	116,00	3,00	6-1591	129,00	1,50	2-254	139,29	3,53
6-1105	116,50	1,78	6-1096	129,00	4,00	2-161	139,37	2,62
2-350	116,84	5,33	6-451	129,20	5,70	6-698	140,00	2,00
2-426	116,84	6,99	2-354	129,54	5,33	6-511	140,00	3,00
2-247	117,07	3,53	2-430	129,54	6,99	6-378	140,00	4,00
6-032	118,00	2,00	2-251	129,77	3,53	6-1136	140,00	5,00
6-1509	118,00	4,00	6-693	130,00	2,50	6-602	140,00	10,00
6-580	118,31	3,53	6-1296	130,00	3,00	6-2024	142,00	3,00
6-123	118,50	3,00	6-1084	130,00	4,00	6-1051	142,00	4,00

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Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1093	142,00	6,00	2-362	158,12	5,33	6-1976	177,00	3,00
6-1207	142,00	12,00	2-438	158,12	6,99	2-365	177,17	5,33
2-358	142,24	5,33	2-259	158,34	3,53	2-441	177,17	6,99
2-434	142,24	6,99	2-164	158,42	2,62	2-262	177,39	3,53
2-255	142,47	3,53	6-170	159,00	4,00	2-167	177,47	2,62
6-1592	142,90	3,20	6-1616	159,00	6,00	6-631	179,00	3,00
6-512	144,00	3,70	6-444	159,20	5,70	6-1098	179,20	5,70
6-1632	145,00	2,50	6-576	160,00	3,00	6-704	180,00	3,00
6-1696	145,00	2,88	6-818	160,00	4,00	6-1088	180,00	4,00
6-1233	145,00	4,00	6-1081	160,00	5,00	6-1280	180,00	5,00
6-1046	145,00	5,00	6-1161	160,00	5,00	6-1706	180,00	5,30
2-359	145,42	5,33	6-1702	160,00	5,30	6-1110	180,00	6,00
2-435	145,42	6,99	6-1292	160,00	6,00	6-1119	180,00	8,00
2-256	145,64	3,53	6-103	161,00	3,00	6-862	180,00	10,00
2-162	145,72	2,62	6-1045	162,00	2,50	6-1108	180,52	5,33
6-061	146,00	3,23	6-494	162,50	3,53	5-434	180,54	6,99
6-1680	147,60	2,65	6-1815	163,07	1,63	6-1816	183,00	1,78
6-2021	148,00	2,50	6-1612	164,00	2,00	2-366	183,52	5,33
6-756	148,00	10,00	6-983	164,20	5,70	2-442	183,52	6,99
2-257	148,52	3,53	6-814	164,20	5,84	2-263	183,74	3,53
2-360	148,59	5,33	6-1865	164,33	2,62	2-168	183,82	2,62
2-436	148,59	6,99	2-363	164,47	5,33	6-1058	185,00	3,00
6-1774	148,60	3,20	2-439	164,47	6,99	6-1428	185,00	4,00
6-623	149,20	5,70	2-260	164,69	3,53	6-1028	185,00	5,00
6-932	150,00	2,00	2-165	164,77	2,62	6-1121	185,00	6,00
6-2022	150,00	2,50	6-911	165,00	2,00	6-122	186,44	6,99
6-689	150,00	3,00	6-1402	165,00	4,00	6-1007	187,10	8,40
6-872	150,00	4,00	6-1529	165,00	5,00	6-466	188,00	4,00
6-1295	150,00	5,00	6-1593	165,10	3,20	6-706	189,20	5,70
6-222	150,00	5,40	6-1336	167,50	3,50	2-367	189,87	5,33
6-1147	150,00	6,00	6-1929	168,40	6,00	2-443	189,87	6,99
6-496	151,00	3,00	6-746	169,20	5,70	6-1848	190,00	1,78
6-962	151,00	4,00	6-1097	170,00	4,00	6-495	190,00	3,00
6-1803	151,39	2,57	6-1290	170,00	5,00	6-1044	190,00	4,00
6-318	151,70	5,60	2-364	170,82	5,33	6-614	190,00	5,00
2-361	151,77	5,33	2-440	170,82	6,99	6-1646	190,00	10,00
2-437	151,77	6,99	6-282	171,00	11,00	2-264	190,09	3,53
2-258	151,99	3,53	2-261	171,04	3,53	2-169	190,17	2,62
6-1553	152,00	1,78	2-166	171,12	2,62	6-299	191,00	1,78
6-1107	152,00	8,00	6-1659	171,45	3,20	6-1260	192,00	4,00
2-163	152,07	2,62	6-887	172,00	3,00	6-1391	192,00	8,00
6-1594	152,40	3,20	6-1177	172,00	4,00	6-1238	194,00	14,00
6-1773	153,50	3,20	6-1004	172,00	6,00	6-868	195,00	3,50
6-1625	154,60	1,78	6-492	174,00	3,00	6-1283	195,00	5,00
6-1294	155,00	3,00	6-655	174,20	5,70	6-1453	195,00	6,00
6-1390	155,00	3,53	6-889	174,30	3,50	6-920	195,50	12,00
6-1318	155,00	4,00	6-1356	175,00	5,00	6-747	196,00	4,00
6-1324	155,00	5,00	6-1068	175,00	6,00	6-273	196,00	12,00
6-773	155,00	10,00	6-841	175,00	10,00	2-368	196,22	5,33
6-1605	156,00	4,00	6-148	177,00	2,00	2-444	196,22	6,99

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Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
2-265	196,44	3,53	6-1989	221,60	2,62	6-407	242,00	6,00
2-170	196,52	2,62	2-372	221,62	5,33	6-878	245,00	3,00
6-547	197,00	3,00	2-269	221,84	3,53	6-1861	245,00	3,53
6-1932	197,00	6,00	2-174	221,92	2,62	6-1155	245,00	5,00
6-1653	198,00	3,00	6-1225	222,00	7,00	6-1534	245,00	7,00
6-1450	198,00	4,00	6-1679	223,00	2,65	6-671	245,00	10,00
6-1563	198,00	8,00	6-949	223,00	5,33	6-967	245,00	10,85
6-1307	200,00	4,00	6-1654	224,00	6,00	6-1668	246,00	3,00
6-1139	200,00	5,00	6-1945	224,00	7,00	6-1263	246,00	4,00
6-226	200,00	6,00	6-1250	225,00	3,00	2-376	247,02	5,33
6-865	201,00	4,00	6-485	225,00	5,00	2-273	247,24	3,53
2-369	202,57	5,33	6-1896	226,20	3,53	2-178	247,32	2,62
2-445	202,57	6,99	6-150	227,00	2,00	6-1030	248,00	5,00
2-266	202,79	3,53	2-373	227,97	5,33	6-1167	248,00	7,00
2-171	202,87	2,62	2-447	227,97	6,99	6-1010	249,30	5,70
6-1996	204,00	5,33	6-1211	228,00	3,00	6-514	250,00	3,00
6-342	204,00	8,00	2-270	228,19	3,53	6-1993	250,00	4,00
6-1849	205,00	1,78	2-175	228,27	2,62	6-1132	250,00	8,00
6-149	205,00	2,00	6-516	230,00	3,00	6-1582	250,00	10,00
6-546	205,00	3,00	6-1727	230,00	4,50	6-1227	252,00	4,00
6-1565	205,00	5,00	6-1767	230,00	4,80	2-377	253,37	5,33
6-1866	206,00	5,70	6-1948	230,00	5,00	2-449	253,37	6,99
6-1153	206,00	7,00	6-1293	230,00	8,00	2-274	253,59	3,53
6-1725	208,00	4,00	6-252	231,50	6,00	6-842	255,00	4,00
2-370	208,92	5,33	6-918	234,10	8,40	6-1522	255,00	5,00
2-267	209,14	3,53	6-846	234,20	7,00	6-1388	256,00	4,00
6-600	209,20	5,70	6-618	234,32	1,78	6-896	257,20	14,00
2-172	209,22	2,62	2-374	234,34	5,33	6-718	258,40	1,60
6-1118	210,00	4,00	2-271	234,54	3,53	6-1860	259,20	3,53
6-152	210,00	5,00	2-176	234,62	2,62	6-1231	260,00	4,00
5-445	210,24	6,99	6-1451	235,00	4,00	6-871	260,00	5,00
6-2051	212,00	5,30	6-1360	236,00	6,00	6-1201	260,00	8,00
6-461	213,68	7,14	6-635	236,00	7,00	6-1042	261,00	6,00
6-1997	214,00	5,33	6-864	238,00	4,00	6-336	262,00	5,33
6-954	214,63	2,18	6-412	238,00	5,00	5-976	264,79	6,60
6-1867	215,00	5,00	6-1426	238,00	6,00	6-1403	265,00	5,00
6-570	215,00	6,00	6-1282	238,00	10,00	6-1190	266,00	4,00
2-371	215,27	5,33	6-1239	238,00	14,00	2-378	266,07	5,33
2-446	215,27	6,99	6-1895	239,20	3,53	2-450	266,07	6,99
2-268	215,49	3,53	6-604	240,00	3,00	2-275	266,29	3,53
2-173	215,57	2,62	6-1346	240,00	5,00	6-505	270,00	3,00
6-1302	216,00	4,00	6-1284	240,00	8,00	6-988	270,00	5,33
6-1048	218,00	5,80	6-1564	240,00	8,00	6-1868	270,00	6,00
6-1050	218,00	6,00	6-436	240,00	12,00	6-1442	270,00	7,00
6-254	218,00	12,00	6-1384	240,66	7,40	6-1441	272,40	6,99
6-183	219,00	5,30	2-375	240,67	5,33	6-936	272,64	3,53
6-502	220,00	3,00	2-448	240,67	6,99	6-175	273,05	3,53
6-1063	220,00	5,00	2-272	240,89	3,53	6-1279	273,60	5,00
6-1425	220,00	7,00	2-177	240,97	2,62	6-948	274,00	5,33
6-1560	221,00	1,78	6-281	241,00	7,00	6-1476	275,00	5,00

For articles printed in bold, fitting Parker Parbak® back-up rings are available from stock.

Sizing charts – O-Ring-sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-2005	276,00	2,62	6-1546	328,00	6,99	6-723	380,00	4,00
2-379	278,77	5,33	6-1126	329,00	10,00	6-897	380,00	6,00
2-451	278,77	6,99	6-1784	329,57	4,80	6-927	380,00	8,00
6-1667	278,99	2,62	2-382	329,57	5,33	2-384	380,37	5,33
2-276	278,99	3,53	2-455	329,57	6,99	2-459	380,37	6,99
6-638	281,00	5,00	2-279	329,79	3,53	2-281	380,59	3,53
6-840	282,37	3,53	6-1258	330,00	5,00	6-204	381,00	5,00
6-234	283,00	12,00	6-283	330,00	6,00	6-1328	383,60	5,00
6-1477	285,00	5,00	6-469	330,00	8,00	6-1241	385,00	14,20
6-238	285,00	12,00	6-1408	331,50	6,00	6-711	388,00	5,00
6-1240	285,00	14,10	6-1947	334,00	2,62	6-1387	390,00	4,00
6-1018	289,42	5,87	6-517	335,00	3,00	2-460	393,07	6,99
6-1191	290,00	5,00	6-2013	335,00	5,00	6-1374	395,00	12,00
6-241	291,00	6,00	6-1129	335,00	7,00	6-209	398,00	8,00
2-380	291,47	5,33	6-1235	336,00	5,33	6-892	400,00	5,00
2-452	291,47	6,99	6-1090	336,00	7,00	6-458	400,00	12,00
2-277	291,69	3,53	6-1043	338,00	6,00	6-934	401,71	3,53
6-1663	294,00	3,00	6-1218	340,00	4,00	2-282	405,26	3,53
6-917	296,00	6,00	6-1881	340,00	5,33	2-385	405,26	5,33
6-1424	297,00	4,00	6-1334	340,00	10,00	2-461	405,26	6,99
6-2037	297,80	6,99	6-813	341,00	14,00	6-938	409,00	6,99
6-854	298,00	2,62	2-456	342,27	6,99	6-1326	410,00	6,00
6-1278	299,50	5,00	6-1255	343,00	6,00	6-1335	412,00	8,00
6-1168	300,00	6,00	6-1135	345,00	5,00	6-1242	415,00	14,20
6-1370	300,00	8,00	6-1918	349,00	5,33	2-462	417,96	6,99
6-1310	300,00	10,00	6-1583	350,00	10,00	6-1352	419,30	5,70
2-381	304,17	5,33	6-1639	351,21	4,00	6-165	420,00	3,50
2-453	304,17	6,99	6-1392	354,96	6,09	6-164	420,00	5,00
2-278	304,39	3,53	2-383	354,97	5,33	6-173	422,00	2,00
6-553	304,80	1,78	2-457	354,97	6,99	6-215	425,00	6,00
6-1359	304,80	3,18	6-518	355,00	3,00	6-1851	425,33	5,33
6-935	307,57	3,53	6-1888	355,00	8,00	6-1796	425,35	5,33
6-1351	309,30	5,70	2-280	355,19	3,53	5-525	425,83	3,18
6-1371	310,00	5,00	6-895	359,20	13,80	6-1937	428,00	5,00
6-1125	311,00	10,00	6-1795	359,53	5,33	6-741	428,00	5,70
6-1880	313,00	5,33	6-1142	360,00	4,00	6-898	429,00	6,00
6-607	315,00	4,00	6-1101	360,00	7,50	6-734	430,00	12,00
6-1171	315,00	5,00	6-1836	362,00	4,00	6-1584	430,00	16,00
6-510	315,00	6,00	6-1205	362,00	5,00	2-283	430,66	3,53
5-488	316,56	2,62	6-672	364,00	10,00	2-386	430,66	5,33
2-454	316,87	6,99	6-1786	365,00	5,30	2-463	430,66	6,99
6-1210	320,00	3,00	6-203	367,00	3,50	6-331	431,80	7,10
6-1707	320,00	3,53	2-458	367,67	6,99	6-939	434,00	6,99
6-716	320,00	6,00	6-1842	367,89	2,66	6-158	437,00	3,00
6-1458	320,00	6,50	6-1254	368,00	6,00	6-1256	440,00	4,00
6-153	320,50	5,33	6-807	370,00	5,50	6-1435	440,00	4,30
6-1172	320,62	3,53	6-1958	372,00	4,00	2-464	443,36	6,99
6-1755	323,00	5,33	6-1756	374,00	5,33	6-578	445,00	8,00
6-1404	325,00	5,00	6-598	375,00	5,34	6-909	449,00	12,00
6-947	325,00	5,33	6-682	375,00	10,00	6-835	449,50	6,99

For articles printed in bold, fitting Parker Parbak® back-up rings are available from stock.

Sizing charts – O-Ring sizes acc. to cross section d

Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1521	450,00	2,62	6-1957	522,00	4,00	6-422	607,00	607,00
6-669	450,00	10,00	6-1823	522,00	10,00	6-320	608,00	608,00
6-1757	455,00	5,33	6-529	524,00	524,00	2-473	608,08	6,99
6-1843	455,00	5,33	6-951	526,00	526,00	2-393	608,08	608,08
6-1674	455,00	6,00	6-467	528,00	528,00	6-1220	610,00	4,00
6-530	455,00	8,00	6-2003	532,00	3,00	6-1017	613,92	6,99
2-284	456,06	3,53	6-1787	532,18	5,33	6-742	614,00	7,00
2-387	456,06	5,33	6-1838	532,18	5,33	6-1157	615,00	5,00
2-465	456,06	6,99	2-390	532,21	532,21	6-647	617,00	7,00
6-1128	460,00	5,34	2-470	532,26	532,26	6-1841	618,50	2,00
6-1753	460,00	6,99	6-179	533,40	533,40	6-265	619,50	8,00
6-1008	463,00	7,00	6-1409	534,00	534,00	6-1528	621,00	8,50
6-1072	465,00	5,00	6-621	535,46	535,46	6-278	622,00	8,00
6-799	468,00	6,00	6-1608	538,00	538,00	6-1794	623,08	5,33
2-466	468,76	6,99	6-1299	540,00	540,00	6-1824	623,08	5,33
6-1934	469,00	5,33	6-836	543,50	543,50	6-247	624,00	6,99
6-2015	470,00	4,50	6-1811	545,00	7,00	6-2025	628,50	7,00
6-827	470,00	10,00	6-690	546,00	546,00	6-1262	632,00	6,00
6-930	477,00	10,50	6-1641	546,00	546,00	2-394	633,48	5,33
6-1219	480,00	4,00	6-2031	547,00	7,00	2-474	633,48	6,99
6-1243	480,00	14,00	6-670	550,00	550,00	6-536	635,00	5,00
6-256	480,06	10,00	6-1830	552,00	5,33	6-986	635,00	9,00
2-388	481,41	5,33	6-2006	553,00	5,33	6-1716	635,00	10,00
2-467	481,46	6,99	6-1952	555,00	3,00	6-235	637,00	10,00
6-1979	484,00	8,40	2-391	557,61	557,61	6-644	638,89	5,44
6-834	484,86	3,53	2-471	557,66	557,66	6-1853	639,00	4,00
6-1080	485,00	5,00	6-462	558,00	558,00	6-1831	640,00	2,62
6-1444	490,00	5,00	6-1964	560,00	7,00	6-1308	640,00	6,00
6-2073	492,00	3,53	6-1229	564,30	564,30	6-1859	640,00	7,00
2-468	494,16	6,99	6-709	565,00	565,00	6-1960	645,00	3,53
6-1754	494,16	6,99	6-1678	571,00	8,00	6-1959	645,00	4,00
6-328	500,00	3,53	6-176	577,85	577,85	6-381	647,70	6,99
6-1221	500,00	5,00	6-1300	579,00	579,00	6-1998	650,00	5,33
6-1420	500,00	6,00	6-626	580,00	580,00	2-395	658,88	5,33
6-800	500,00	8,00	6-1127	580,50	580,50	2-475	658,88	6,99
6-261	504,00	6,99	6-1812	582,68	7,00	6-1418	661,00	14,00
6-260	506,00	506,00	2-392	582,68	582,68	6-653	664,00	5,00
2-389	506,81	506,81	2-472	582,68	582,68	6-645	665,00	5,00
2-469	506,86	506,86	6-1244	585,00	585,00	6-2026	669,30	7,00
6-1829	508,00	5,33	6-1963	587,00	7,00	6-816	670,00	10,00
6-2065	510,00	3,00	6-1953	589,00	3,00	6-1443	675,00	5,30
6-1758	511,00	5,33	6-817	590,00	590,00	6-301	677,00	7,00
6-202	514,00	514,00	6-831	590,00	590,00	6-535	680,00	5,00
6-394	514,00	514,00	6-380	594,51	594,51	6-236	689,00	10,00
6-1837	515,00	5,33	6-1759	595,00	5,33	6-1742	690,00	8,00
6-1170	515,00	515,00	6-1844	595,00	5,33	6-266	693,50	10,10
6-775	515,00	515,00	6-2023	598,00	7,00	6-1160	695,00	5,00
6-919	515,90	515,90	6-1858	602,00	7,00	6-701	695,00	6,99
6-2002	520,00	3,00	6-233	602,00	602,00	6-321	700,00	10,00
6-1158	520,00	520,00	6-1301	602,00	602,00	5-092	701,68	6,99

For articles printed in bold, fitting Parker Parbak® back-up rings are available from stock.

Sizing charts – O-Ring sizes acc. to cross section d

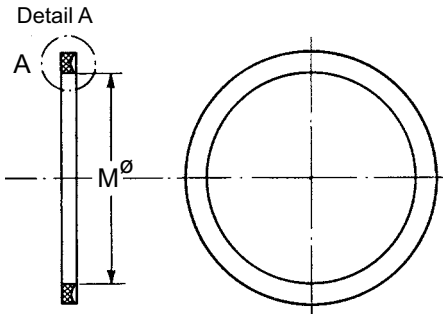
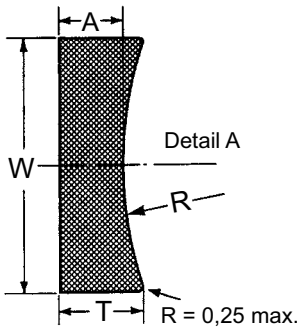
Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂	Parker No.	Ø d mm	Cross sect. d ₂
6-1790	702,66	5,33	6-2009	855,00	10,00	6-1762	2330,00	10,00
6-702	707,00	6,99	6-1223	860,00	3,00	6-1846	2350,00	6,99
6-668	708,00	10,00	6-707	865,00	8,40	6-1800	2390,00	6,00
6-531	710,00	5,33	6-363	865,00	12,00	6-1763	2500,00	10,00
6-1798	715,00	5,33	6-890	870,00	8,00	6-984	2965,00	7,00
6-1821	715,00	5,33	6-1760	874,00	5,33	6-1789	3000,00	5,33
6-521	716,00	8,00	6-597	875,00	8,00			
6-372	720,00	6,99	6-230	882,00	10,00			
6-389	723,90	6,99	6-304	887,00	6,99			
6-267	734,00	6,99	6-1156	890,00	5,00			
6-1245	735,00	15,00	6-1788	890,00	5,33			
6-305	736,00	3,53	6-924	900,00	10,00			
6-1847	736,00	7,00	6-249	910,00	6,99			
6-1577	736,60	5,00	6-335	914,00	5,33			
6-1309	740,00	6,00	6-708	929,00	6,00			
6-228	740,00	10,00	6-250	936,00	6,99			
6-1840	745,00	10,00	6-409	940,00	10,00			
6-943	748,50	7,00	6-269	950,50	10,06			
6-2067	750,00	3,00	6-1799	955,00	5,33			
6-1079	750,00	5,00	6-1852	955,00	7,00			
6-1071	755,00	5,00	6-302	955,00	12,60			
6-417	760,00	5,00	6-334	960,00	5,33			
6-303	763,01	6,99	6-527	974,00	7,00			
6-1173	764,00	6,99	6-1761	975,00	5,33			
6-1951	764,00	7,00	6-232	984,00	10,00			
6-1222	770,00	7,00	6-460	996,00	7,00			
6-667	770,00	10,00	6-534	1004,00	8,00			
6-1944	777,00	12,00	6-1213	1005,00	15,00			
6-1215	780,00	7,00	6-332	1011,00	5,33			
6-248	783,00	6,99	6-280	1016,00	7,00			
6-1956	786,00	4,00	6-1882	1029,00	8,30			
6-237	786,00	10,00	6-239	1029,00	10,00			
6-649	798,00	7,00	6-333	1042,00	5,33			
6-415	800,00	5,33	6-270	1046,00	7,00			
6-2042	801,00	4,00	6-393	1060,00	10,00			
6-279	810,00	7,10	6-385	1071,00	14,40			
6-322	810,00	10,00	6-240	1075,00	10,00			
6-1943	818,00	12,00	6-271	1103,00	10,00			
6-509	819,00	7,00	6-245	1154,00	10,00			
6-2066	820,00	3,00	6-1793	1210,91	5,33			
6-648	820,00	7,00	6-1968	1590,00	6,99			
6-268	827,00	7,00	6-1801	1615,00	5,00			
6-1131	835,50	7,00	6-1792	1678,90	5,33			
6-229	837,00	10,00	6-1304	1840,00	5,00			
6-190	840,00	12,00	6-1325	1865,00	5,00			
6-1130	840,50	7,00	6-1802	1950,00	5,33			
6-508	849,00	7,00	6-1066	1960,00	10,85			
6-330	850,00	10,00	6-1067	2072,00	10,00			
6-650	853,00	7,00	6-1791	2250,00	5,33			
6-1246	853,00	20,00	6-1845	2324,00	6,99			

For articles printed in bold, fitting Parker Parbak® back-up rings are available from stock.

Parbak® Back-up ring

Parbak® Back-up rings prevent extrusion in high-pressure applications, help to maintain the lubricant film and thus prolong the service life of O-Rings.

Developed primarily for service in petroleum based hydraulic fluids at -40°C to 121°C , Parker's standard Parbak® N0300-90 and N1444-90 compounds provide the maximum benefits in back-up ring service. Compounds for use in other fluids and for temperatures up to 204°C are available on request. Parbaks will stretch up to 50%, and are quickly and easily installed. Advantages of the contour design are obtained regardless of how Parbaks are installed – they may be installed with the concave face in either direction, toward or away from the O-Ring.



Sizing charts – Parbak® back-up ring 8-xxx sizes

Parker No.	M (mm)	W ± 0.08 (mm)	Parker No.	M (mm)	W ± 0.08 (mm)	Parker No.	M (mm)	W ± 0.08 (mm)
8-004	2,44	1,35	8-103	2,77	2,18	8-151	76,66	2,18
8-005	3,23	1,35	8-104	3,56	2,18	8-152	83,01	2,18
8-006	3,56	1,35	8-105	4,34	2,18	8-153	89,36	2,18
8-007	4,34	1,35	8-106	5,13	2,18	8-154	95,71	2,18
8-008	5,13	1,35	8-107	5,94	2,18	8-155	102,06	2,18
8-009	5,94	1,35	8-108	6,73	2,18	8-156	108,41	2,18
8-010	6,73	1,35	8-109	8,31	2,18	8-157	114,76	2,18
8-011	8,31	1,35	8-110	9,91	2,18	8-158	121,11	2,18
8-012	9,91	1,35	8-111	11,48	2,18	8-159	127,46	2,18
8-013	11,56	1,35	8-112	13,08	2,18	8-160	133,81	2,18
8-014	13,16	1,35	8-113	14,66	2,18	8-161	140,16	2,18
8-015	14,73	1,35	8-114	16,26	2,18	8-162	146,51	2,18
8-016	16,33	1,35	8-115	17,83	2,18	8-163	152,86	2,18
8-017	17,91	1,35	8-116	19,43	2,18	8-164	159,21	2,18
8-018	19,51	1,35	8-117	21,11	2,18	8-165	165,56	2,18
8-019	21,08	1,35	8-118	22,68	2,18	8-166	171,91	2,18
8-020	22,68	1,35	8-119	24,28	2,18	8-167	178,26	2,18
8-021	24,26	1,35	8-120	25,86	2,18	8-168	184,61	2,18
8-022	25,86	1,35	8-121	27,46	2,18	8-169	190,96	2,18
8-023	27,43	1,35	8-122	29,03	2,18	8-170	197,31	2,18
8-024	29,03	1,35	8-123	30,63	2,18	8-171	203,66	2,18
8-025	30,61	1,35	8-124	32,21	2,18	8-172	210,01	2,18
8-026	32,21	1,35	8-125	33,81	2,18	8-173	216,36	2,18
8-027	33,78	1,35	8-126	35,38	2,18	8-174	222,71	2,18
8-028	35,38	1,35	8-127	36,98	2,18	8-175	229,06	2,18
8-029	38,56	1,35	8-128	38,56	2,18	8-176	235,41	2,18
8-030	41,73	1,35	8-129	40,16	2,18	8-177	241,76	2,18
8-031	44,91	1,35	8-130	41,73	2,18	8-178	248,11	2,18
8-032	48,08	1,35	8-131	43,33	2,18			
8-033	51,26	1,35	8-132	44,91	2,18			
8-034	54,43	1,35	8-133	46,51	2,18			
8-035	57,61	1,35	8-134	48,08	2,18			
8-036	60,78	1,35	8-135	49,68	2,18			
8-037	63,96	1,35	8-136	51,26	2,18			
8-038	67,13	1,35	8-137	52,86	2,18			
8-039	70,31	1,35	8-138	54,43	2,18			
8-040	73,48	1,35	8-139	56,03	2,18			
8-041	76,66	1,35	8-140	57,61	2,18			
8-042	83,01	1,35	8-141	59,21	2,18			
8-043	89,36	1,35	8-142	60,78	2,18			
8-044	95,71	1,35	8-143	62,38	2,18			
8-045	102,06	1,35	8-144	63,96	2,18			
8-046	108,41	1,35	8-145	65,56	2,18			
8-047	114,76	1,35	8-146	67,13	2,18			
8-048	121,11	1,35	8-147	68,73	2,18			
8-049	127,46	1,35	8-148	70,31	2,18			
8-050	133,81	1,35	8-149	71,91	2,18			
8-102	1,96	2,18	8-150	73,48	2,18			

Sizing charts – Parbak® back-up ring 8-xxx sizes

Parker No.	M (mm)	W ± 0.01 (mm)	Parker No.	M (mm)	W ± 0.01 (mm)	Parker No.	M (mm)	W ± 0.13 (mm)
8-201	5,13	3,00	8-249	124,28	3,00	8-309	11,43	4,65
8-202	6,73	3,00	8-250	127,46	3,00	8-310	13,03	4,65
8-203	8,30	3,00	8-251	130,63	3,00	8-311	14,60	4,65
8-204	9,90	3,00	8-252	133,81	3,00	8-312	16,20	4,65
8-205	11,56	3,00	8-253	136,98	3,00	8-313	17,78	4,65
8-206	13,16	3,00	8-254	140,16	3,00	8-314	19,38	4,65
8-207	14,73	3,00	8-255	143,33	3,00	8-315	20,96	4,65
8-208	16,33	3,00	8-256	146,51	3,00	8-316	22,56	4,65
8-209	17,90	3,00	8-257	149,68	3,00	8-317	24,13	4,65
8-210	19,46	3,00	8-258	152,86	3,00	8-318	25,73	4,65
8-211	21,03	3,00	8-259	159,21	3,00	8-319	27,31	4,65
8-212	22,63	3,00	8-260	165,56	3,00	8-320	28,91	4,65
8-213	24,21	3,00	8-261	171,91	3,00	8-321	30,42	4,65
8-214	25,81	3,00	8-262	178,26	3,00	8-322	32,08	4,65
8-215	27,38	3,00	8-263	184,61	3,00	8-323	33,43	4,65
8-216	28,98	3,00	8-264	190,96	3,00	8-324	35,26	4,65
8-217	30,56	3,00	8-265	197,31	3,00	8-325	38,43	4,65
8-218	32,16	3,00	8-266	203,66	3,00	8-326	41,61	4,65
8-219	33,88	3,00	8-267	210,01	3,00	8-327	44,78	4,65
8-220	35,48	3,00	8-268	216,36	3,00	8-328	47,96	4,65
8-221	37,06	3,00	8-269	222,71	3,00	8-329	51,13	4,65
8-222	38,66	3,00	8-270	229,06	3,00	8-330	54,31	4,65
8-223	41,83	3,00	8-271	235,41	3,00	8-331	57,61	4,65
8-224	45,01	3,00	8-272	241,76	3,00	8-332	60,78	4,65
8-225	48,18	3,00	8-273	248,11	3,00	8-333	63,96	4,65
8-226	51,36	3,00	8-274	254,46	3,00	8-334	67,13	4,65
8-227	54,53	3,00	8-275	267,16	3,00	8-335	70,31	4,65
8-228	57,71	3,00	8-276	279,86	3,00	8-336	73,48	4,65
8-229	60,88	3,00	8-277	292,56	3,00	8-337	76,66	4,65
8-230	64,06	3,00	8-278	305,26	3,00	8-338	79,83	4,65
8-231	66,83	3,00	8-279	330,66	3,00	8-339	83,13	4,65
8-232	70,00	3,00	8-280	356,05	3,00	8-340	86,31	4,65
8-233	73,18	3,00	8-281	381,46	3,00	8-341	89,48	4,65
8-234	76,35	3,00	8-282	406,12	3,00	8-342	92,66	4,65
8-235	79,53	3,00	8-283	431,52	3,00	8-343	95,83	4,65
8-236	82,70	3,00	8-284	456,92	3,00	8-344	99,01	4,65
8-237	85,88	3,00				8-345	102,31	4,65
8-238	89,05	3,00				8-346	105,49	4,65
8-239	92,23	3,00				8-347	108,66	4,65
8-240	95,40	3,00				8-348	111,84	4,65
8-241	98,58	3,00				8-349	115,01	4,65
8-242	101,75	3,00				8-350	118,19	4,65
8-243	104,93	3,00				8-351	121,36	4,65
8-244	108,10	3,00				8-352	124,54	4,65
8-245	111,28	3,00				8-353	127,71	4,65
8-246	114,45	3,00				8-354	130,89	4,65
8-247	117,63	3,00				8-355	134,09	4,65
8-248	121,11	3,00				8-356	137,24	4,65

Sizing charts – Parbak® back-up ring 8-xxx sizes

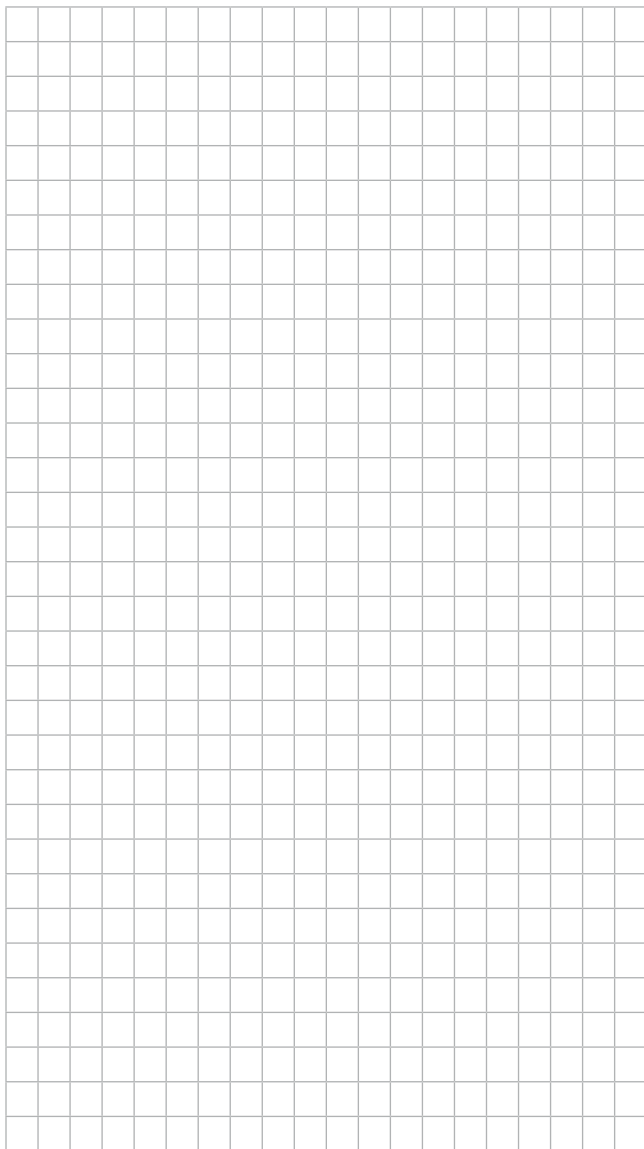
Parker No.	M (mm)	W ± 0.13 (mm)	Parker No.	M (mm)	W ± 0.15 (mm)	Parker No.	M (mm)	W ± 0.15 (mm)
8-357	140,41	4,65	8-425	115,60	5,99	8-473	609,70	5,99
8-358	143,59	4,65	8-426	118,77	5,99	8-474	635,10	5,99
8-359	146,76	4,65	8-427	121,95	5,99	8-475	660,50	5,99
8-360	149,94	4,65	8-428	125,20	5,99			
8-361	153,11	4,65	8-429	128,30	5,99			
8-362	159,46	4,65	8-430	131,47	5,99			
8-363	165,81	4,65	8-431	134,65	5,99			
8-364	172,16	4,65	8-432	137,82	5,99			
8-365	178,51	4,65	8-433	141,00	5,99			
8-366	184,86	4,65	8-434	144,17	5,99			
8-367	191,21	4,65	8-435	147,35	5,99			
8-368	197,56	4,65	8-436	150,52	5,99			
8-369	203,91	4,65	8-437	153,70	5,99			
8-370	210,26	4,65	8-438	159,36	5,99			
8-371	216,61	4,65	8-439	165,71	5,99			
8-372	222,96	4,65	8-440	172,06	5,99			
8-373	229,31	4,65	8-441	178,41	5,99			
8-374	235,66	4,65	8-442	184,76	5,99			
8-375	242,01	4,65	8-443	191,11	5,99			
8-376	248,36	4,65	8-444	197,46	5,99			
8-377	254,71	4,65	8-445	203,81	5,99			
8-378	267,41	4,65	8-446	216,51	5,99			
8-379	280,11	4,65	8-447	229,21	5,99			
8-380	292,81	4,65	8-448	241,91	5,99			
8-381	305,51	4,65	8-449	254,61	5,99			
8-382	330,91	4,65	8-450	267,31	5,99			
8-383	356,31	4,65	8-451	280,01	5,99			
8-384	381,71	4,65	8-452	292,71	5,99			
8-385	406,60	4,65	8-453	305,41	5,99			
8-386	432,00	4,65	8-454	318,11	5,99			
8-387	457,40	4,65	8-455	330,81	5,99			
8-388	482,75	4,65	8-456	343,51	5,99			
8-389	508,15	4,65	8-457	356,21	5,99			
8-390	533,55	4,65	8-458	368,91	5,99			
8-391	558,95	4,65	8-459	381,61	5,99			
8-392	584,02	4,65	8-460	394,31	5,99			
8-393	609,42	4,65	8-461	406,50	5,99			
8-394	634,82	4,65	8-462	419,20	5,99			
8-395	660,22	4,65	8-463	431,90	5,99			
			8-464	444,60	5,99			
			8-465	457,30	5,99			
			8-466	470,00	5,99			
			8-467	482,70	5,99			
			8-468	495,40	5,99			
			8-469	508,10	5,99			
			8-470	533,50	5,99			
			8-471	558,90	5,99			
			8-472	584,30	5,99			

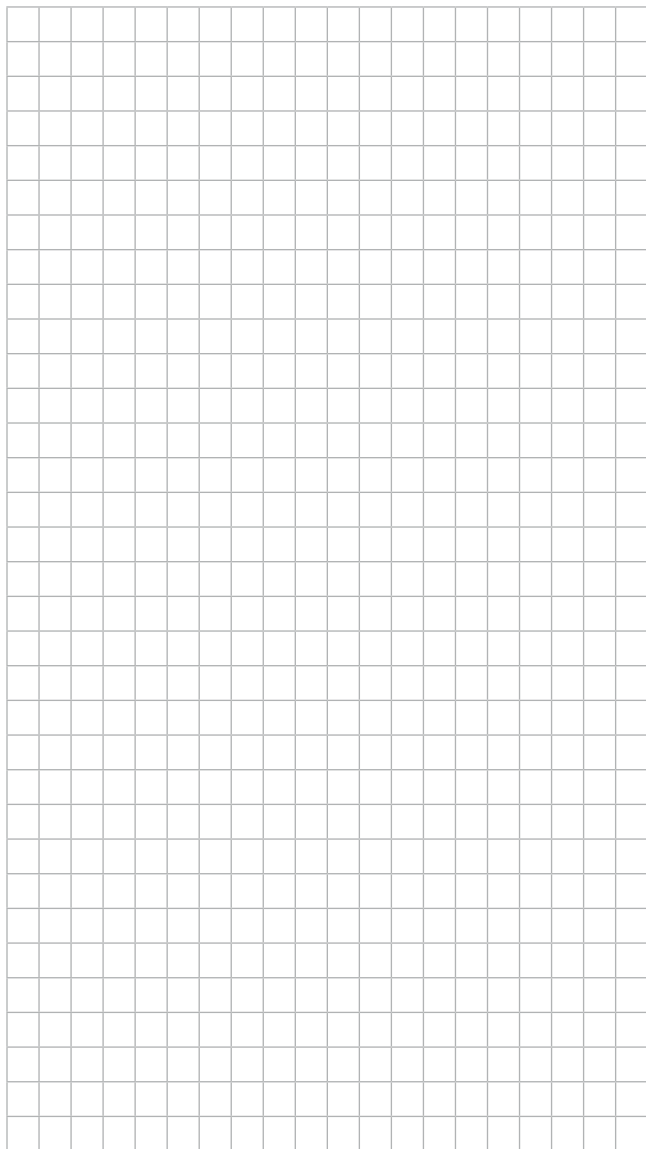
Other dimensions			
Parker No.	R (mm)	T (mm)	A (mm)
004-050	2,21	1,24	1,14
102-178	3,28	1,35	1,14
201-284	4,42	1,27	1,02
309-395	6,65	1,93	1,52
425-475	8,74	2,97	2,44

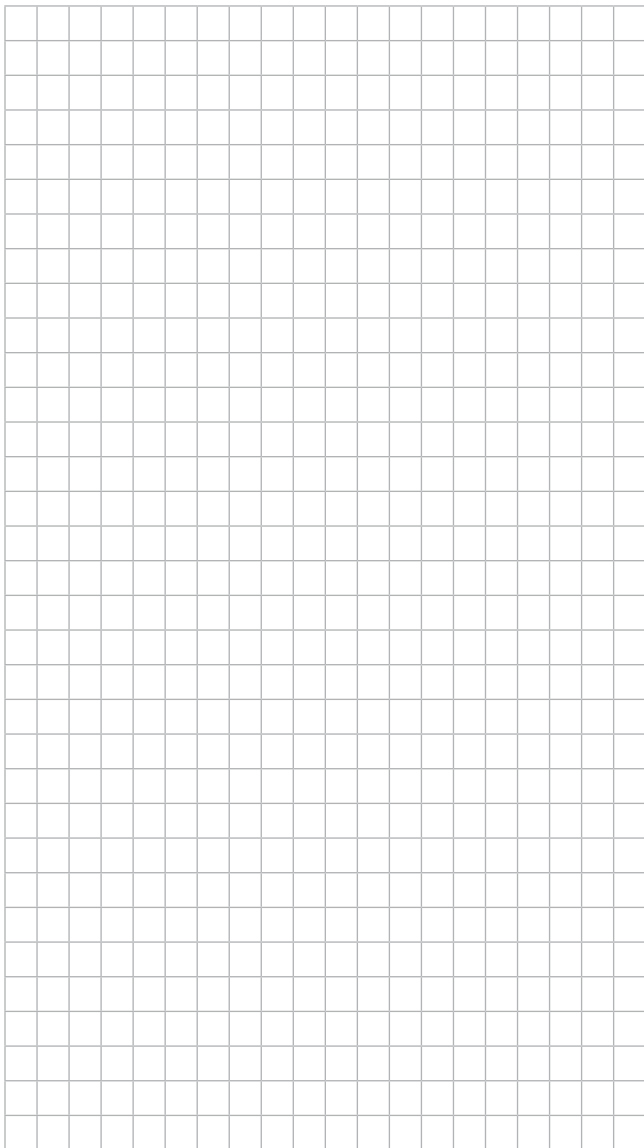
Size tolerances		Size tolerances	
Parker No.	M ±	Parker No.	A ±
004-009	0,15 mm	004-284	0,08 mm
009-012	0,18 mm	309-325	0,10 mm
012-019	0,23 mm	425-475	0,13 mm
020-029	1,00 %		
030-041	0,86 %		
042-050	0,78 %		
102-107	0,15 mm		
108-110	0,18 mm		
111-117	0,25 mm		
118-128	1,10 %		
129-151	0,95 %		
152-164	0,78 %		
165-178	0,74 %		
201-204	0,18 mm		
204-211	0,25 mm		
212-227	1,10 %		
228-235	0,90 %		
236-259	0,78 %		
260-277	0,74 %		
278-284	0,67 %		
309-315	0,25 mm		
316-325	1,10 %		
326-338	0,95 %		
339-362	0,78 %		
363-380	0,74 %		
381-395	0,67 %		
425-438	0,78 %		
439-452	0,74 %		
453-475	0,67 %		

Please note:

1. On ordering both size and compound should be stated e.g. 8-130, N300-90.
2. Parbak® size numbers correspond to O-Rings in the 2-xxx series, e.g. 8-211, N 300-90 is fitted with the O-Ring 2-211, N 674-70.







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